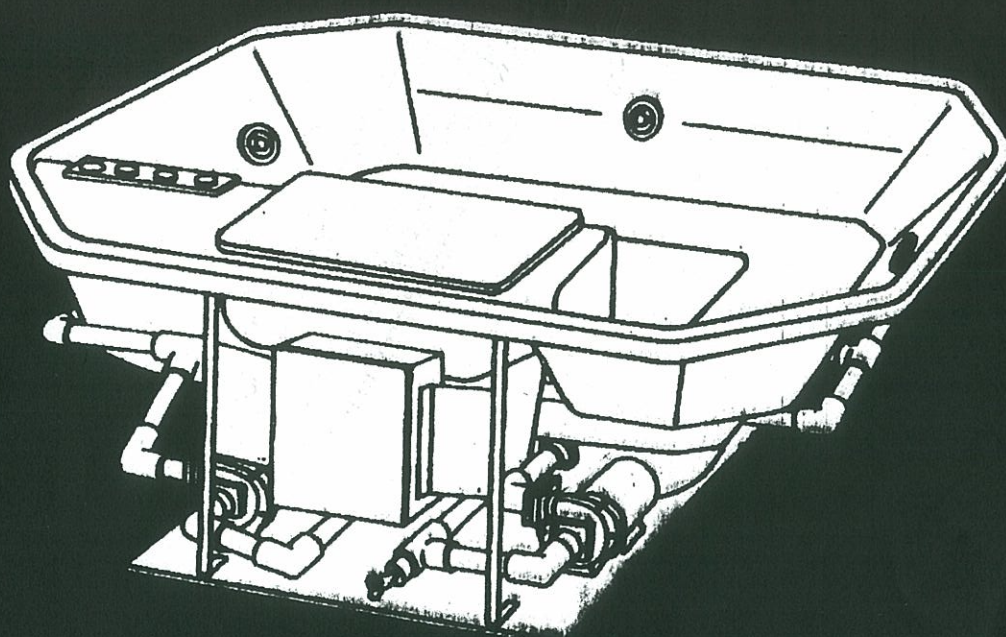




The QUANTA™ Whirlpool Spa



PARTS CATALOG

Model #1921000 Level 2
Issue Date: 11/85
Catalog #6989000

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CONTENTS

	Page
Quanta Reference	1
Spa Discharge Plumbing	2
AMH Jet	3
AMH Jet Trim	4
Spa Suction Plumbing	5
Suction Cover/Strainer	6
Suction Fitting	7
Air Line Assembly	8
Control Panel Assembly	9
Thermostat Suction Plumbing	10
Equipment Cover	11
Capillary Tube Cover	12
Strainer Assembly	13
Weir Assembly	14
Safety Shield Assembly	15
Heater/Filter Housing Assembly—Filter Side	16
Heater/Filter Housing Assembly—Heater Side	17
Heater/Filter Discharge Plumbing	18
Heater/Filter Return Jet	19
Whirlpool Pump Assembly, 1.5 HP	20
Whirlpool Motor/Bracket Assembly, 1.5 HP	21
Heater/Filter Pump Assembly, .5 HP	22
Heater/Filter Motor/Bracket Assembly, .5 HP	23
Electrical Cabinet and Bracket Assembly	24
Electrical Sub-Plate	25
Vent/Drain Assembly	26
Packaging	27
Other Items Available	28

TO ORDER

Order by part number unless otherwise noted. Quantities shown in this catalog indicate the number of items required. When ordering, specify the quantity needed.

PART NO.	MODEL	LEVEL	DESCRIPTION
1921000	Quanta	1	Acrylic Shell; AMH Jets; 1.5 HP Whirlpool Motor/Pump; .5 HP Heater/Filter Motor/Pump; Built-In Safety Suction; Built-In Skimmer.
1921000	Quanta	1	Heater/Filter Recirculation System (Applicable to units above S/N 7332)
1921000	Quanta	2	Heater/Filter Recirculation System; Sleeved Thermostats and HI-Limit-Changed Thermostat Mounting Location.



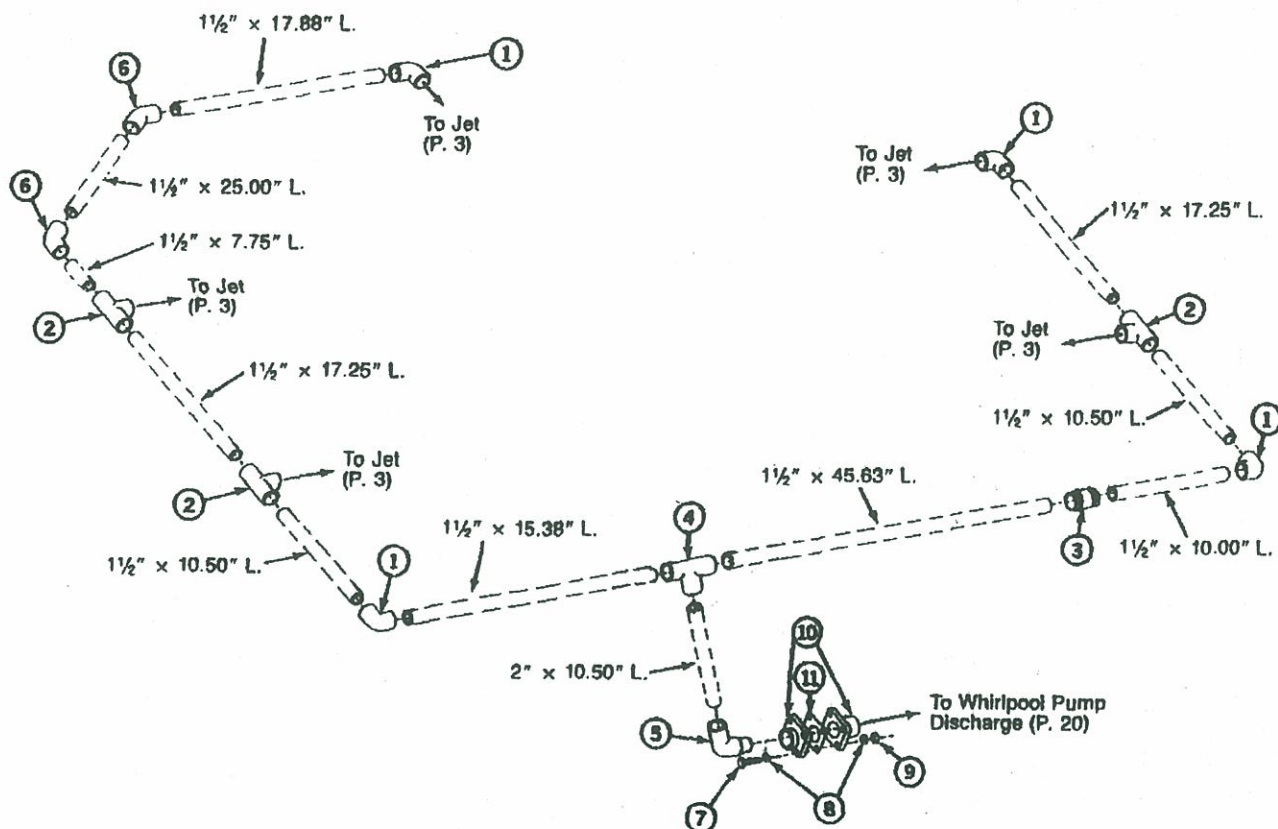
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SPA DISCHARGE PLUMBING

Model #1921000 Lvl. 2
Issue Date: 11/85

(1½" Sch. 40 PVC Piping, shown for reference, is not available from Jacuzzi Whirlpool Bath.)

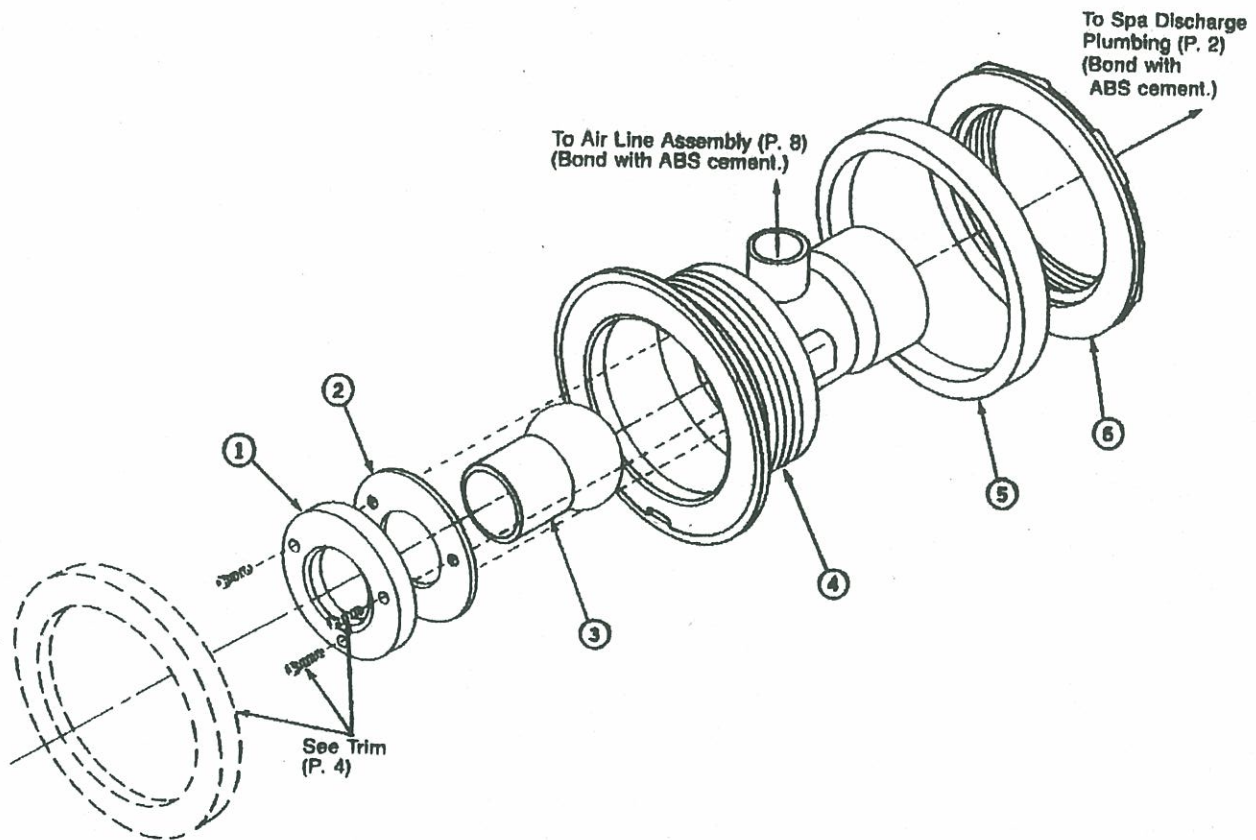


ITEM	P/N	DESCRIPTION	QTY
1	0239000	Elb, 90°, 1½" S x S	4
2	0167000	Tee, 1½", S x S x S	3
3	2448000	Repair Piping Connector, 1.5"	1
4	2949000	Tee, Reducing, 1½" x 1½" x 2"	1
5	1592000	Elb, Street, 2", 90°	1
6	0157000	Elb, 45°, 1½", S x S	2
7	3952832	Bolt, Hex ¾"-18 x 1.75" L.	4
8	3983832	Washer, ¾" Flat, Type A PlnWdSer	8
9	3993832	Nut, Hex, UNC-2B ¾"-18	4
10	4516000	Flange, Pump, 2"	2
11	0199000	Gasket, Pump Flange	1

AMH JET

Model #1921000 Lvl. 2
Issue Date: 11/85

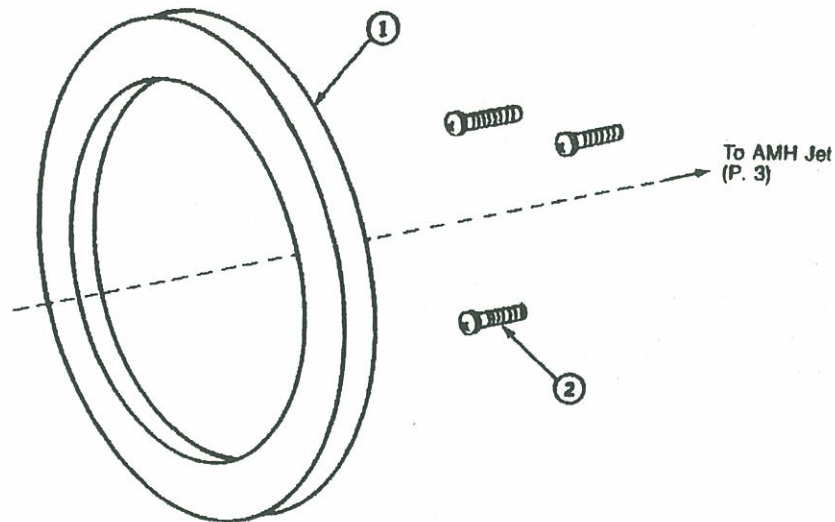
(Trim shown for reference; See Page 4 for Trim Assembly.)



ITEM	P/N	DESCRIPTION	QTY
1	4558000	Ring, Clamping, AMH	1
2	1840000	Gasket, Clamping Ring, AMH	1
3	1834000	Nozzle, AMH	1
4	1833000	Body, AMH	1
5	1836000	Ring, Back-up	1
6	1835000	Nut, AMH	1

AMH JET TRIM

Model #1921000 Lvl. 2
Issue Date: 11/85

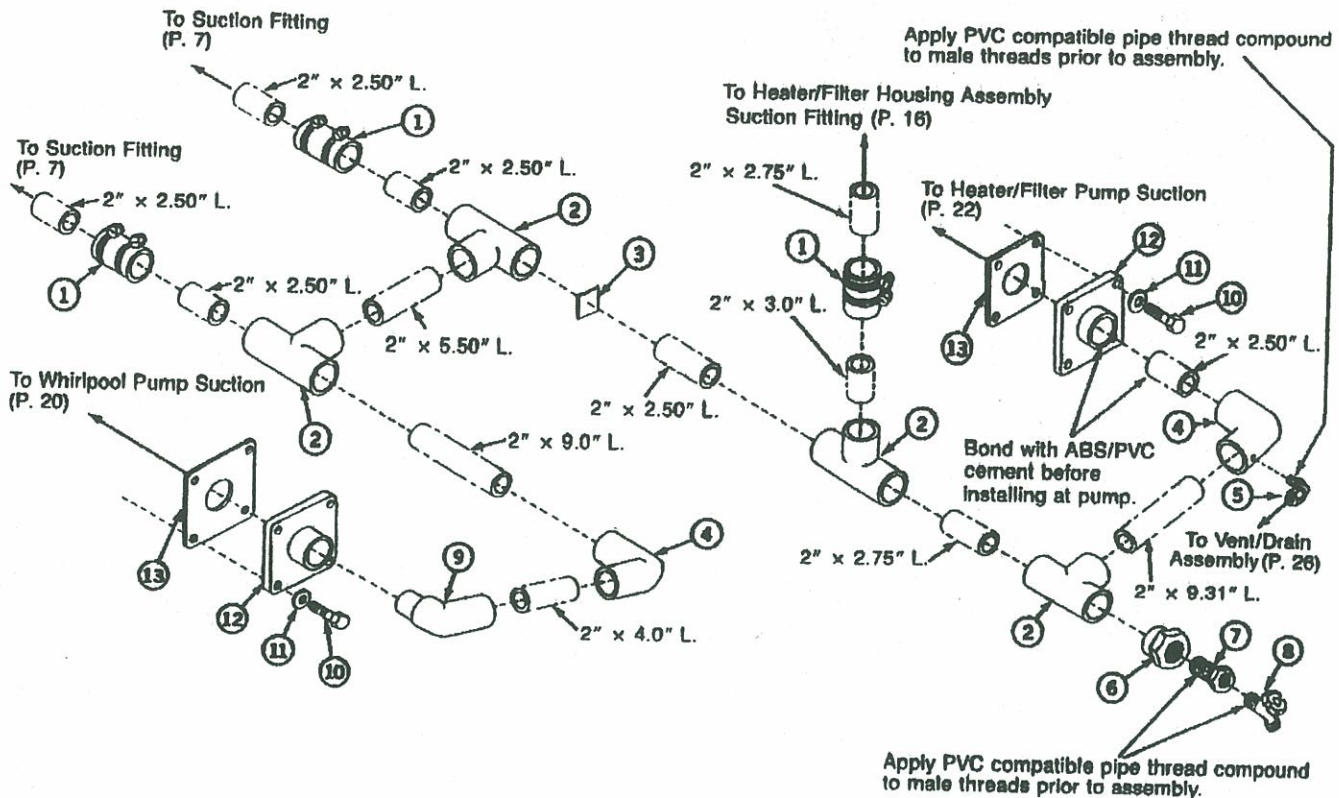


ITEM	P/N	DESCRIPTION	QTY
1	1838848	Face Ring, AMH, Polished	1
2	3967000	Screw, Mach. PHP 8-32 x .5" L.	3

SPA SUCTION PLUMBING

Model #1921000 Lvl. 2
Issue Date: 11/85

(2" Sch. 40 PVC piping, shown for reference, is not available from Jacuzzi Whirlpool Bath.)



ITEM	P/N	DESCRIPTION	QTY
1	2634000	Repair Piping Connector, 2"	3
2	0828000	Tee, 2" S x S x S	4
3	2442000	Restrictor, Flow	1
4	0428000	Elb, 90°, 2" S x S	2
5	3044000	Compression Fitting, 90° Elb, .25"	1
6	1915000	Bushing, Reducing, 2" x 1½" S x FPT	1
7	1916000	Bushing, Reducing, 1½" MIPT x ¾" FIPT	1
8	1917000	Drain Cock	1
9	1592000	Elb, Street, 2" 90°	1
10	3951832	Bolt, Hex ¾"-18 x 1.00" L.	8
11	3983832	Washer, ¾" Flat, Type A PlnWdSer	8
12	4516000	Flange, Pump, 2"	2
13	0199000	Gasket, Pump Flange	2

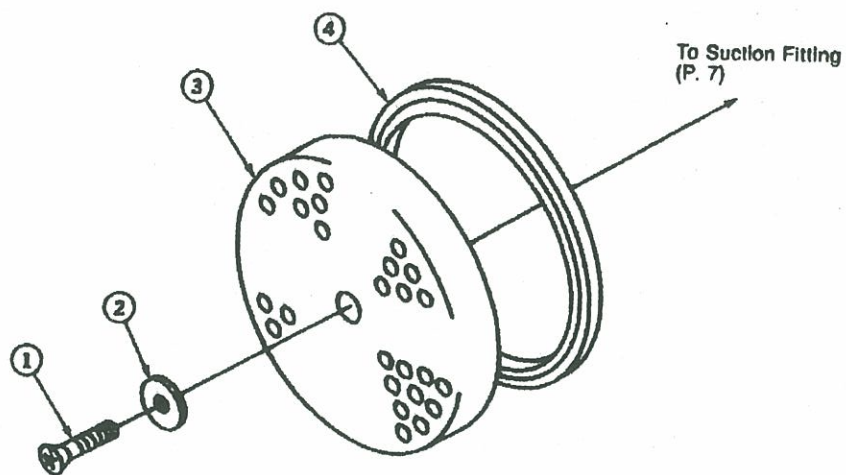


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SUCTION COVER/STRAINER

Model #1921000 Lvl. 2
Issue Date: 11/85



ITEM	P/N	DESCRIPTION	QTY
1	3958000	Screw, Mach. OHPM #10-24 x 1.25" L.	1
2	4506000	Washer, #10 Finishing	1
3	1902000	Spa Suction Strainer	1
4	4507000	Ring, Suction Strainer	1

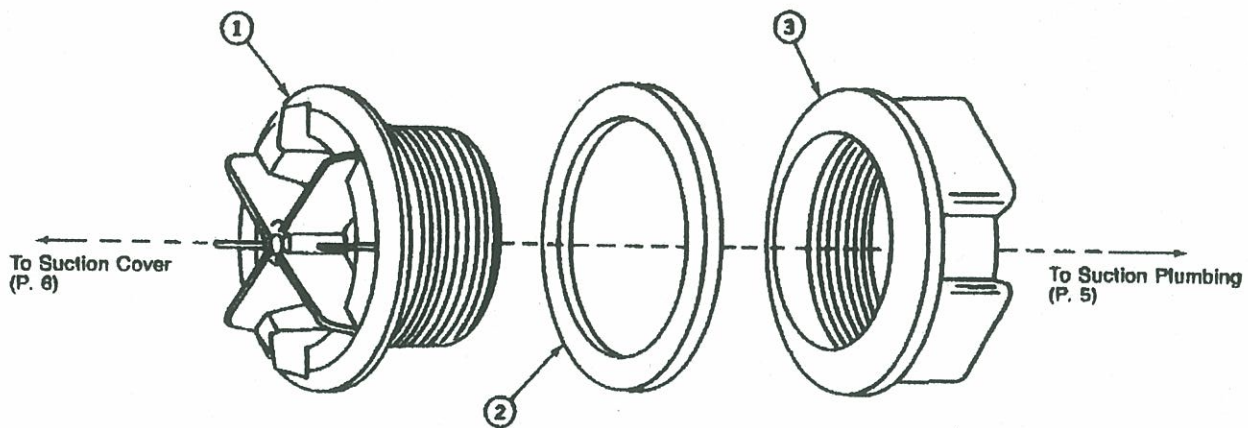


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SUCTION FITTING

Model #1921000 Lvl. 2
Issue Date: 11/85



Do not use #1836000 Back-up Ring from AMH Jet.
Use of non-interchangeable parts may cause
leaks or malfunction.

ITEM	P/N	DESCRIPTION	QTY
1	1958000	Suction Fitting Sub-Assembly	1
2	2136000	Ring, Back-up	1
3	1843000	Locknut, Suction Fitting	1

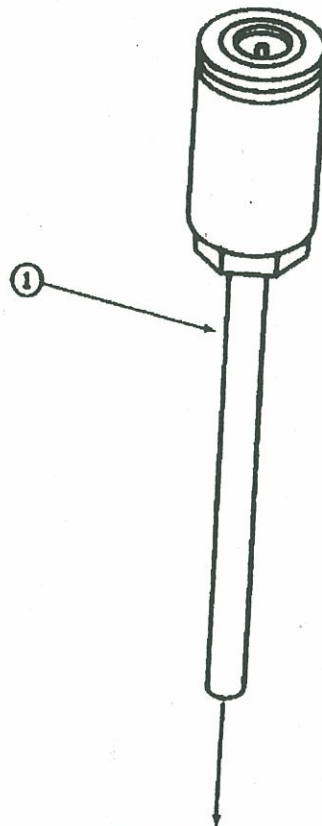


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Model #1921000 Lvl. 2
Issue Date: 11/85

AIR LINE ASSEMBLY

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To Jet Assembly
(P. 3)

ITEM	P/N	DESCRIPTION
1	2065000	Air Line Assembly

QTY
5



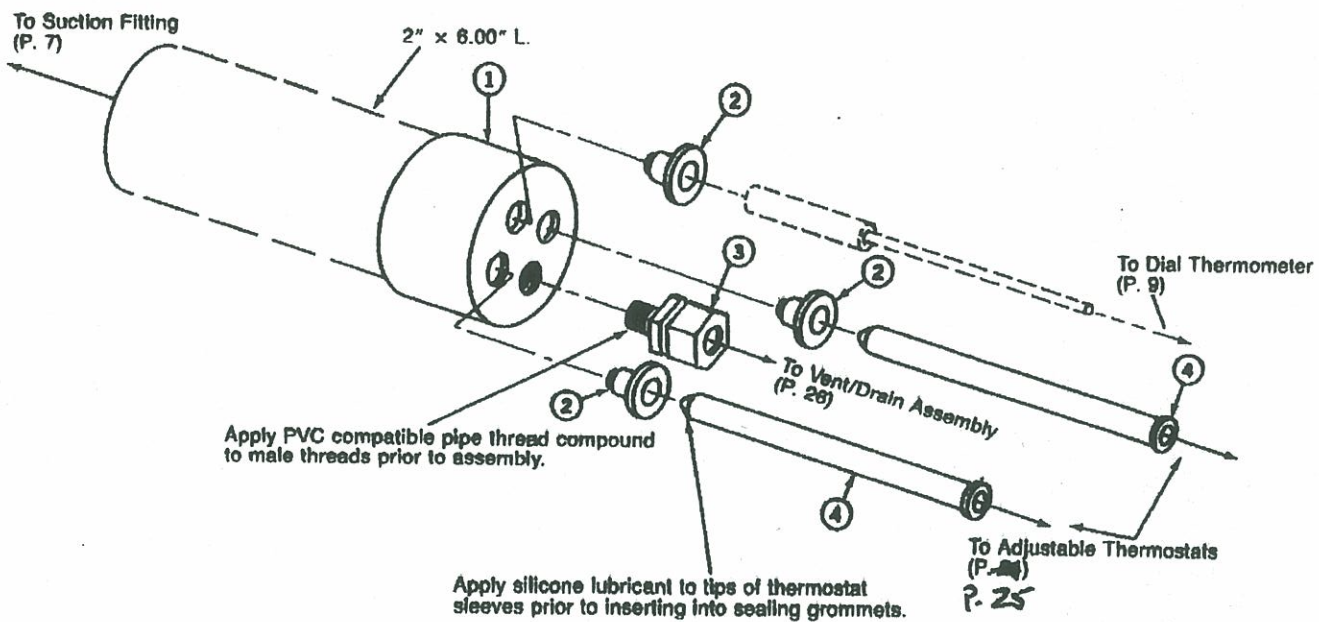
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Model #1921000 Lvl. 2
Issue Date: 11/85

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THERMOSTAT SUCTION PLUMBING

(2" Sch. 40 PVC piping, shown for reference, is not available from Jacuzzi Whirlpool Bath.)



ITEM	P/N	DESCRIPTION	QTY
1	5866000	Cap, Thermostat Mounting	1
2	5660000	Grommet, Sealing	3
3	3054000	Compression Fitting, Straight, .25"	1
4	5659000	Sleeve, Thermostat	2

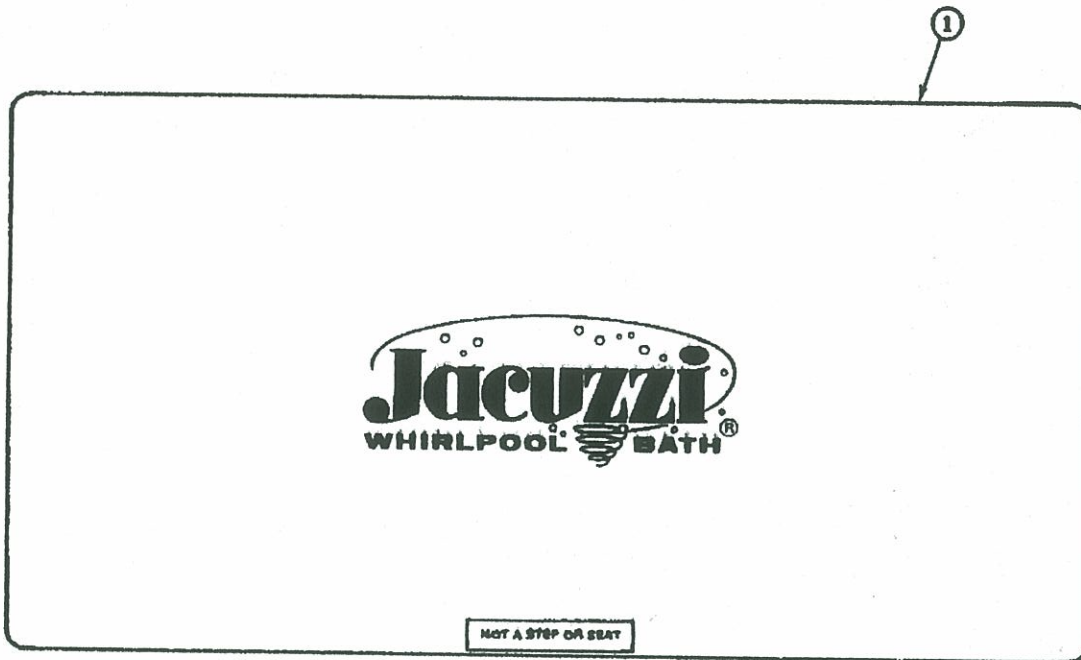


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EQUIPMENT COVER

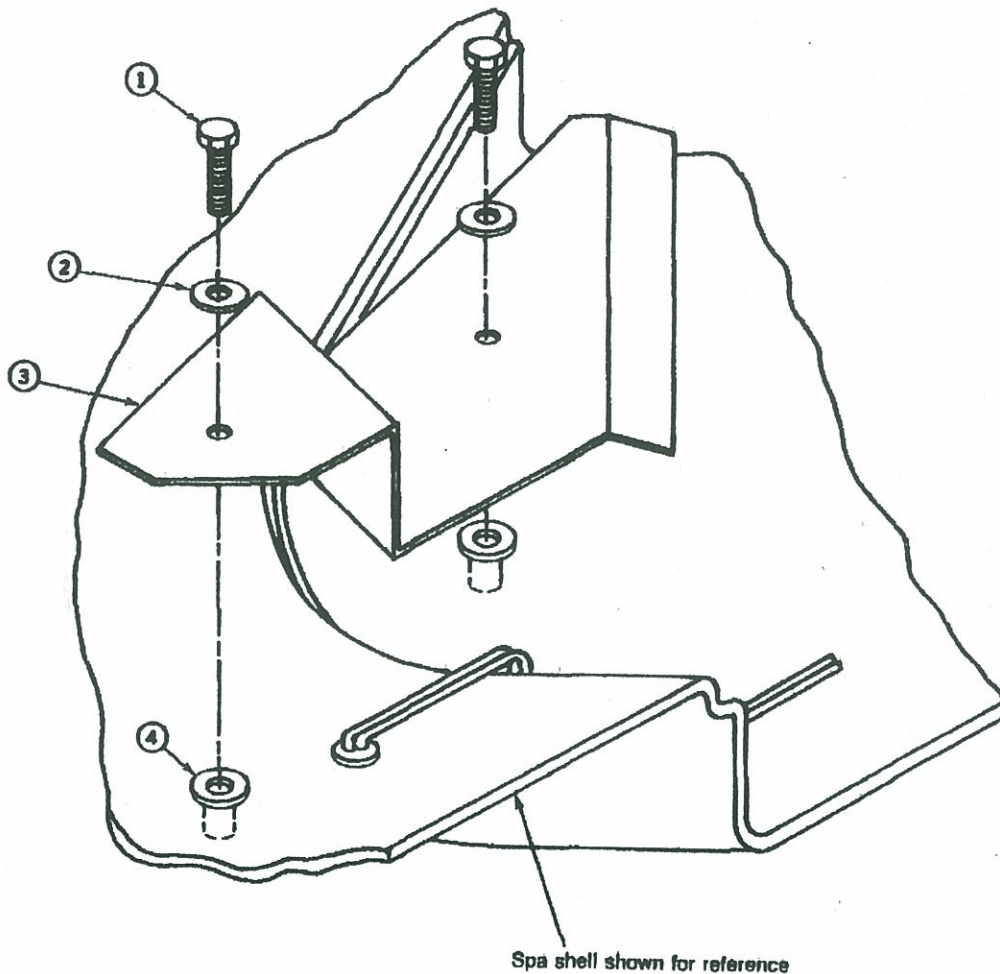
Model #1921000 Lvl. 2
Issue Date: 11/85



ITEM	P/N	DESCRIPTION	QTY
1	1907904	Cover, Equipment, Quanta, Tan	1
1	1907908	Cover, Equipment, Quanta, Sandstone Marble	1
1	1907908	Cover, Equipment, Quanta, Brown	1
1	1907914	Cover, Equipment, Quanta, Almond	1
1	1907922	Cover, Equipment, Quanta, Cinnabar	1
1	1907943	Cover, Equipment, Quanta, Cinnabar Marble	1
1	1907948	Cover, Equipment, Quanta, Blue Marble	1

CAPILLARY TUBE COVER

Model #1921000 Lvl. 2
Issue Date: 11/85



ITEM	P/N	DESCRIPTION	QTY
1	2941000	Screw, Nylon Hex Hd #10-24 x 1.50" L.	2
2	2078000	Washer, #10 Flat Type B PlnWdSer	2
3	2260000	Cover, Capillary Tube	1
4	2197000	Nut, #10-24, Rubber "Well-Nut"	2

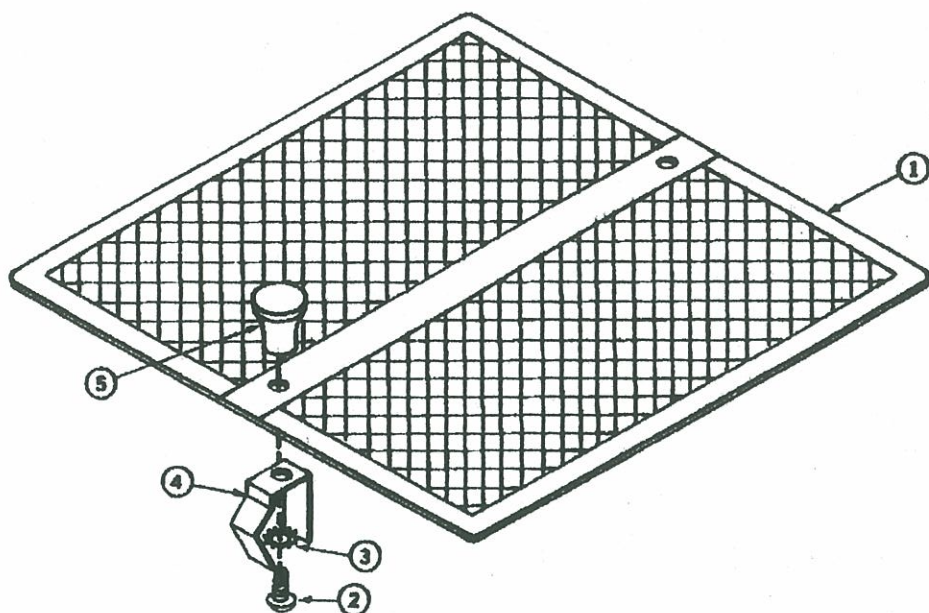


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STRAINER ASSEMBLY

Model #1921000 Lvl. 2
Issue Date: 11/85



ITEM	P/N	DESCRIPTION	QTY
1	1847000	Strainer	1
2	3986000	Screw, Mach., PHP, #8-32 x .38" L.	2
3	4050000	Washer, #8 Extnl Tooth, Locking	2
4	2252000	Latch, Strainer	2
5	2251000	Knob, Strainer	2

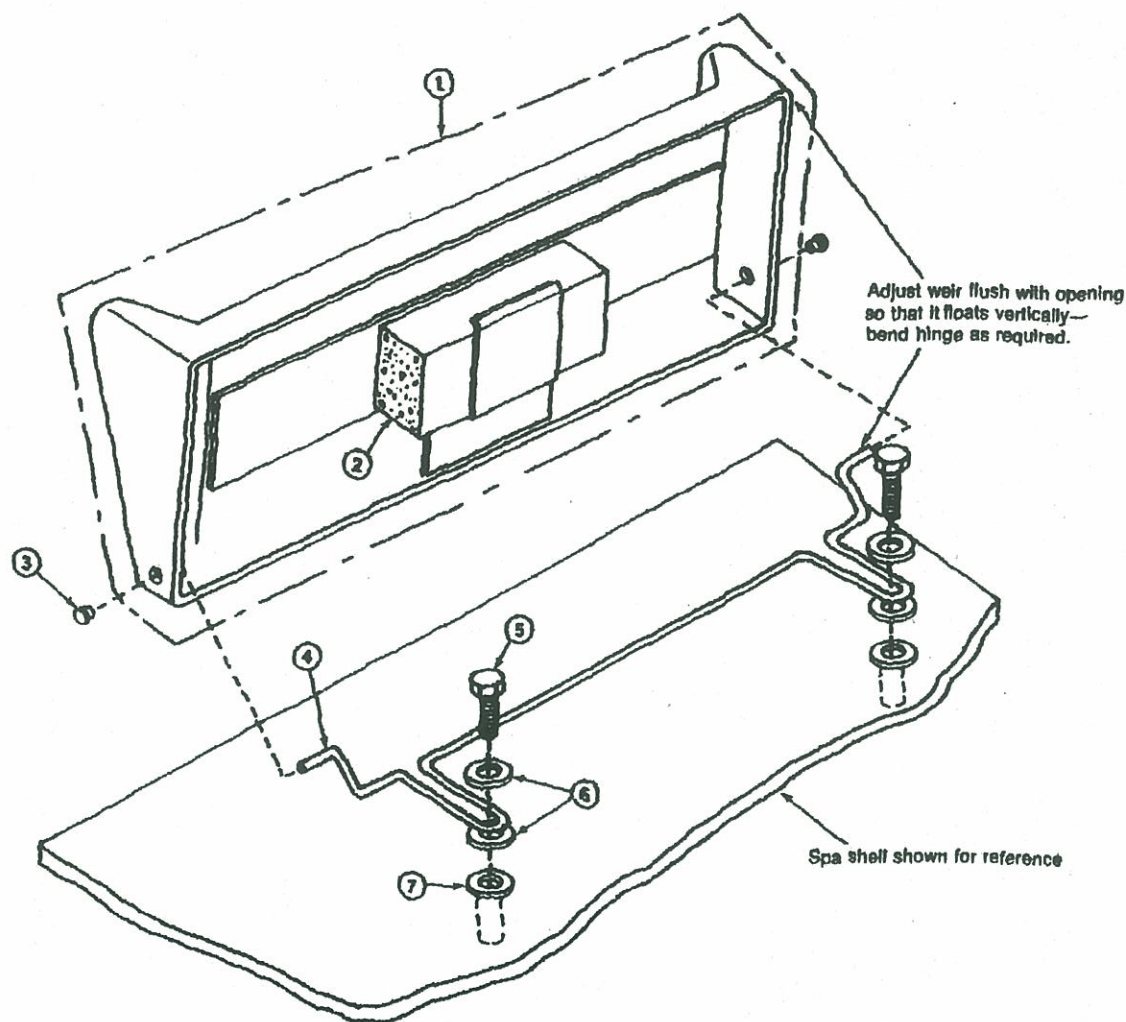


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WEIR ASSEMBLY

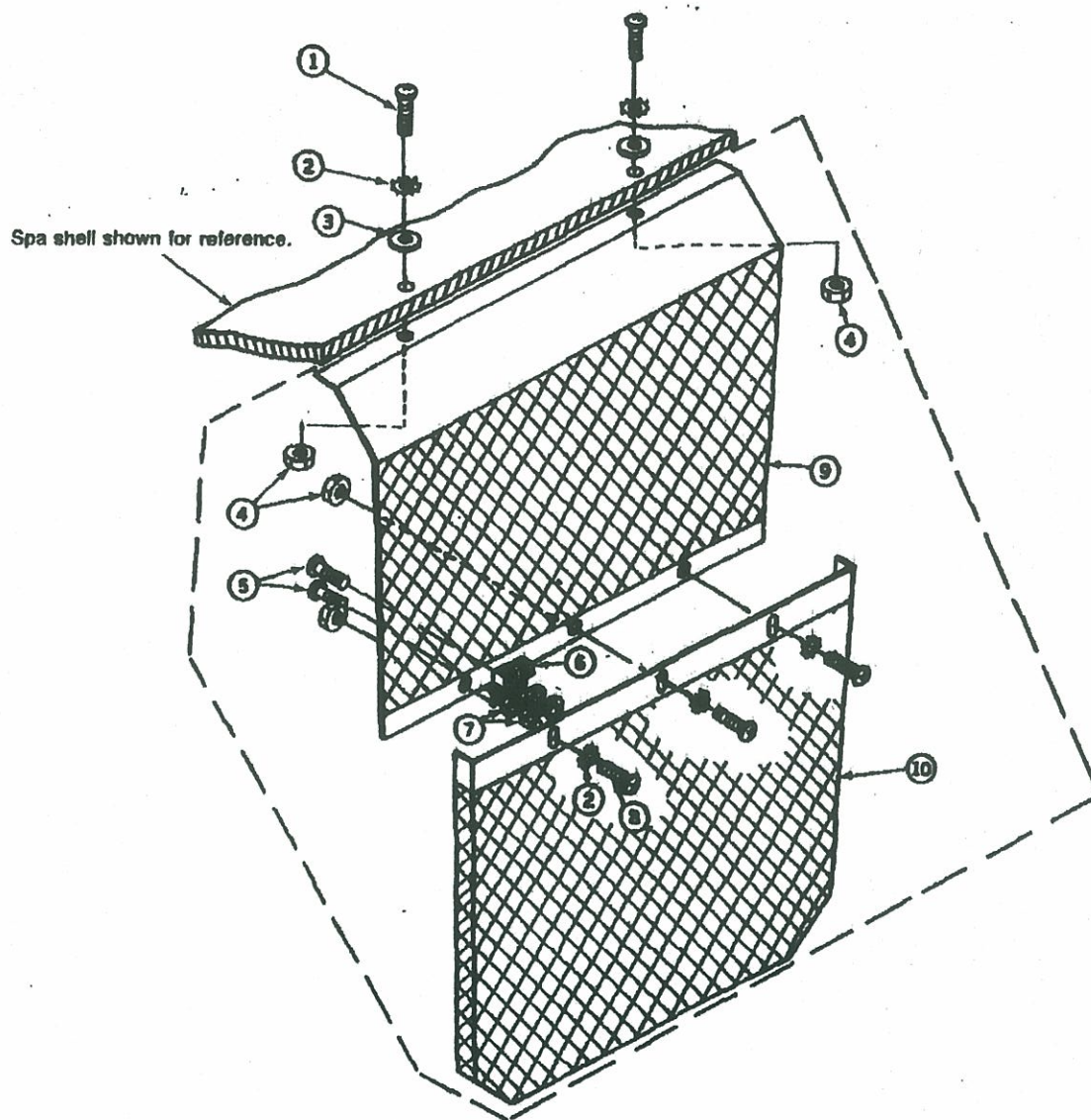
Model #1921000 Lvl. 2
Issue Date: 11/85



ITEM	P/N	DESCRIPTION	QTY
1	2018904	Weir Sub-Assy, Tan	1
1	2018906	Weir Sub-Assy, Sandstone Marble	1
1	2018908	Weir Sub-Assy, Brown	1
1	2018914	Weir Sub-Assy, Almond	1
1	2018922	Weir Sub-Assy, Cinnabar	1
1	2018943	Weir Sub-Assy, Cinnabar Marble	1
1	2018948	Weir Sub-Assy, Blue Marble	1
2	1851000	Weir Float	1
3	1936000	Bushing, Snub Heyco	2
4	1892000	Weir Hinge	1
5	2841000	Screw, Nylon Hex Hd #10-24 x 1.50" L.	2
6	2078000	Washer, #10 Flat, Type B PinWdSer	4
7	2197000	Nut, #10-24 Rubber "Well-Nut"	2

SAFETY SHIELD ASSEMBLY

Model #1921000 Lvl. 2
Issue Date: 11/85



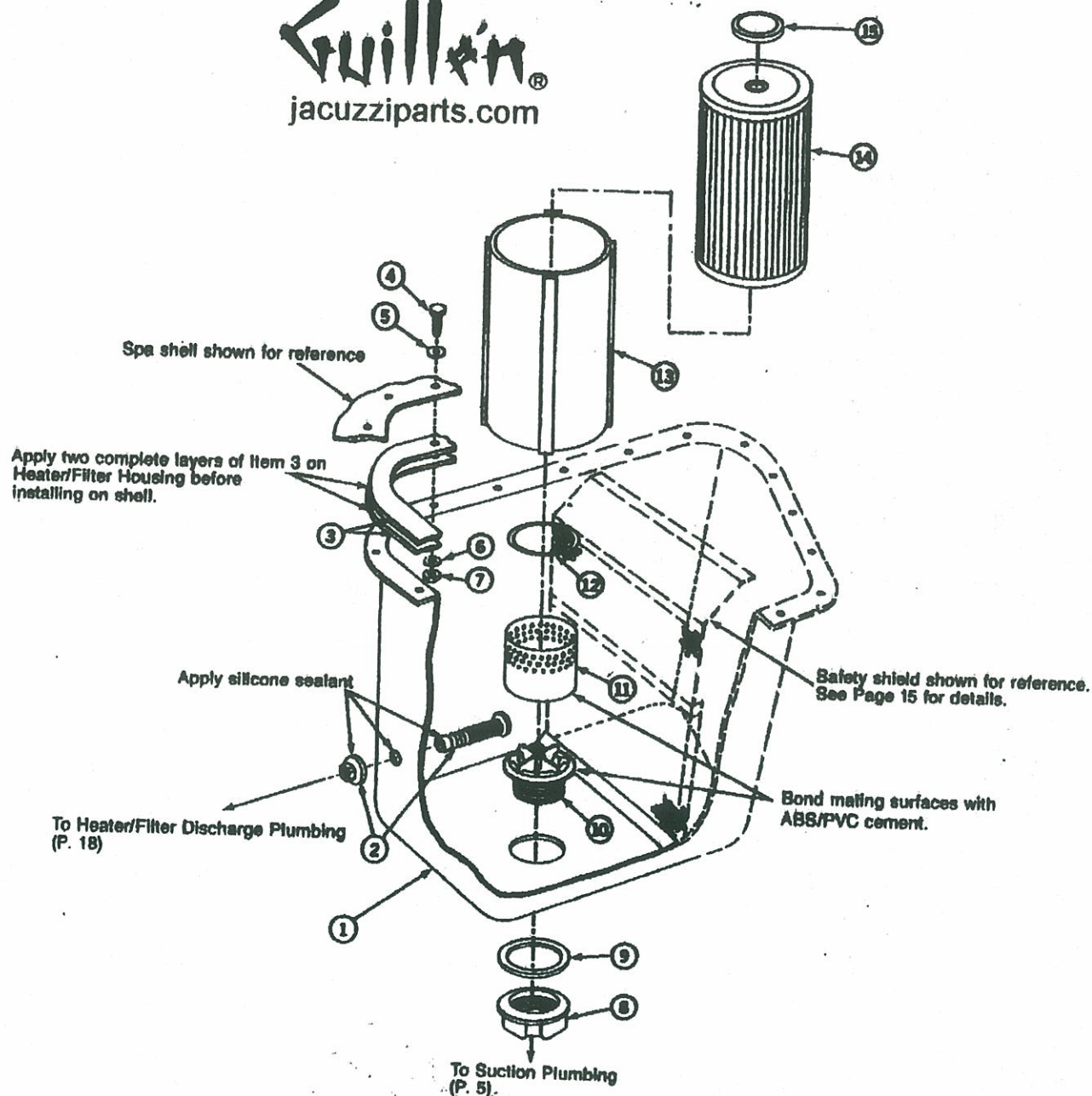
5900000 SAFETY SHIELD ASSEMBLY

ITEM	P/N	DESCRIPTION	QTY
1	3969000	Screw, Mach., PHP #8-32 x 1.25" L.	2
2	4050000	Washer, #8 Extnl Tooth Locking	5
3	4035000	Washer, #8 Flat Type A PltWdSer	2
4	4068000	Nut, Weld #8-32 UNC-2B	5
5	3970000	Screw, Mach., PHP, #10-24 x .38" L.	2
6	2133000	Lug, Copper Cable Connector	2
7	4071000	Nut, Hex (NC) #10-24	4
8	3967000	Screw, Mach., PHP #8-32 x .50" L.	3
9	2259000	Upper Safety Shield	1
10	2258000	Lower Safety Shield	1

Revision Date: 2/86

HEATER/FILTER HOUSING ASSEMBLY—FILTER SIDE

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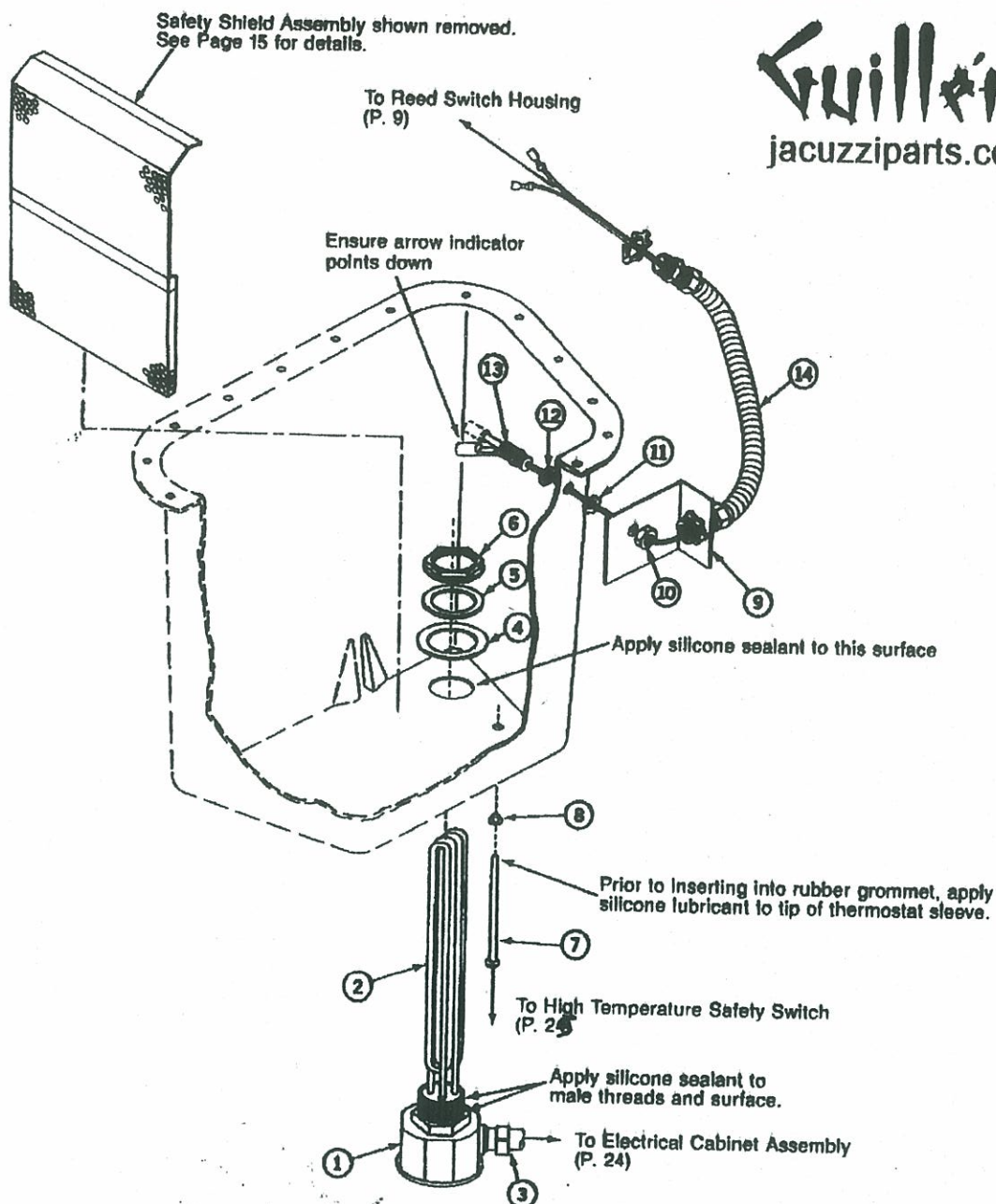


ITEM	P/N	DESCRIPTION
1	4045000	Hole Location, Htr/Filter Hang
2	3058000	Drain Fitting
3	1895000	Sealant, 3/4" wide x 1/8" thick
4	4052000	Screw, Hex Washer Hd #10-24 x 1.5" L.
5	4038000	Washer, #10 Flat, Type A Pln/WdSer
6	4005832	Washer, #10 Flat, Type B Pln/WdSer
7	4033832	Nut, Locking Hd Kap Type #10-24
8	1843000	Locknut, Suction Fitting

QTY	ITEM	P/N	DESCRIPTION
1	9	2139000	Ring, Back-up
1	10	1958000	Suction Fitting Sub-Assy
2	11	4858000	Pipe, Perforated, 3" L.
19	12	4702000	O-ring, 3.475 I.D. x 3.90 O.D.
19	13	5102000	Filter Housing
19	14	2730000	Filter Cartridge
19	15	2250000	Plug, Filter

QTY
1
1
1
1
1
1
1

HEATER/FILTER HOUSING ASSEMBLY—HEATER SIDE



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ITEM	P/N	DESCRIPTION
1	2211000	Box, Octagonal Electrical
2	2209000	240 V/12 KW Heater Element
3	2135000	Conduit Assembly, Heater
4	2210000	Washer, Fibre
5	2206000	Washer, Brass
6	2205000	Nut, Heater, 2" NPT
7	5859000	Sleeve, Thermostat

QTY	ITEM	P/N	DESCRIPTION	QTY
1	8	5860000	Grommet, Sealing	1
1	9	2126000	Bracket, Level Switch Conduit	1
1	10	2511000	Nut, Nylon	1
1	11	4015832	Washer, 3/16 Extnl Tooth, Locking	1
1	12	4704000	O-ring, .549 I.D. x .75 O.D.	1
1	13	4779000	Water Level Switch Assy, 70" L.	1
1	14	4858000	Conduit Assy, Level Switch x 15.5"	1



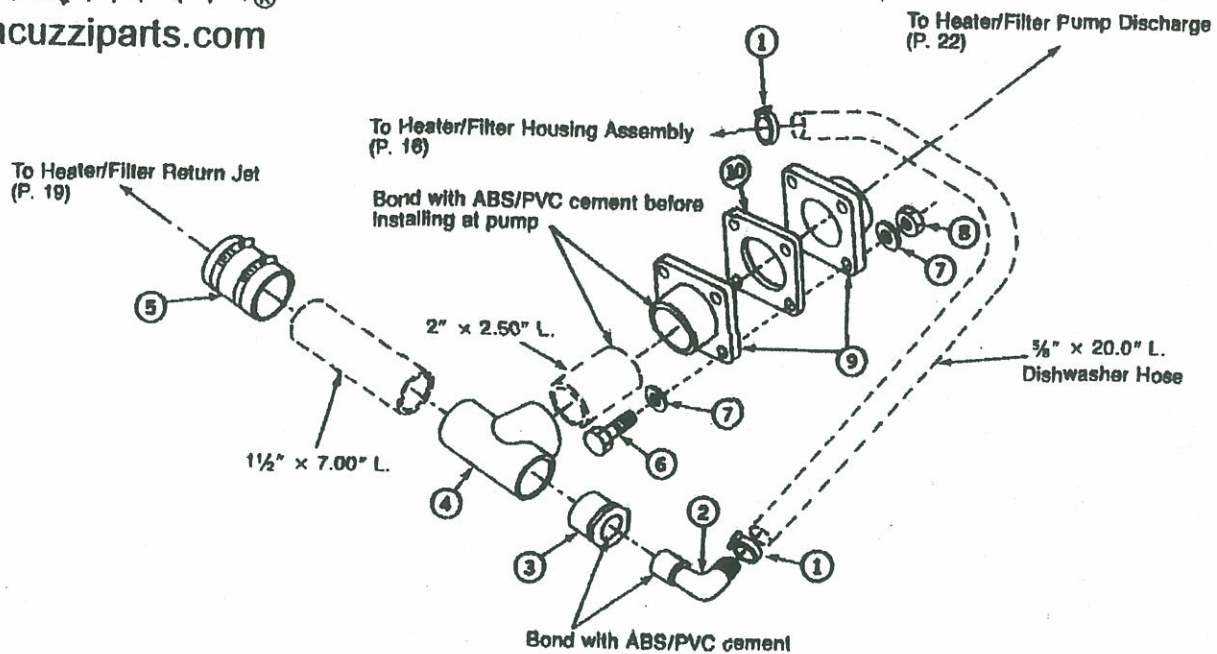
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Model #1921000 Lvl. 2
Issue Date: 11/85

HEATER/FILTER DISCHARGE PLUMBING

(1½", 2" Sch. 40 PVC and ⅝" dishwasher hose, shown for reference, are not available from Jacuzzi Whirlpool Bath.)

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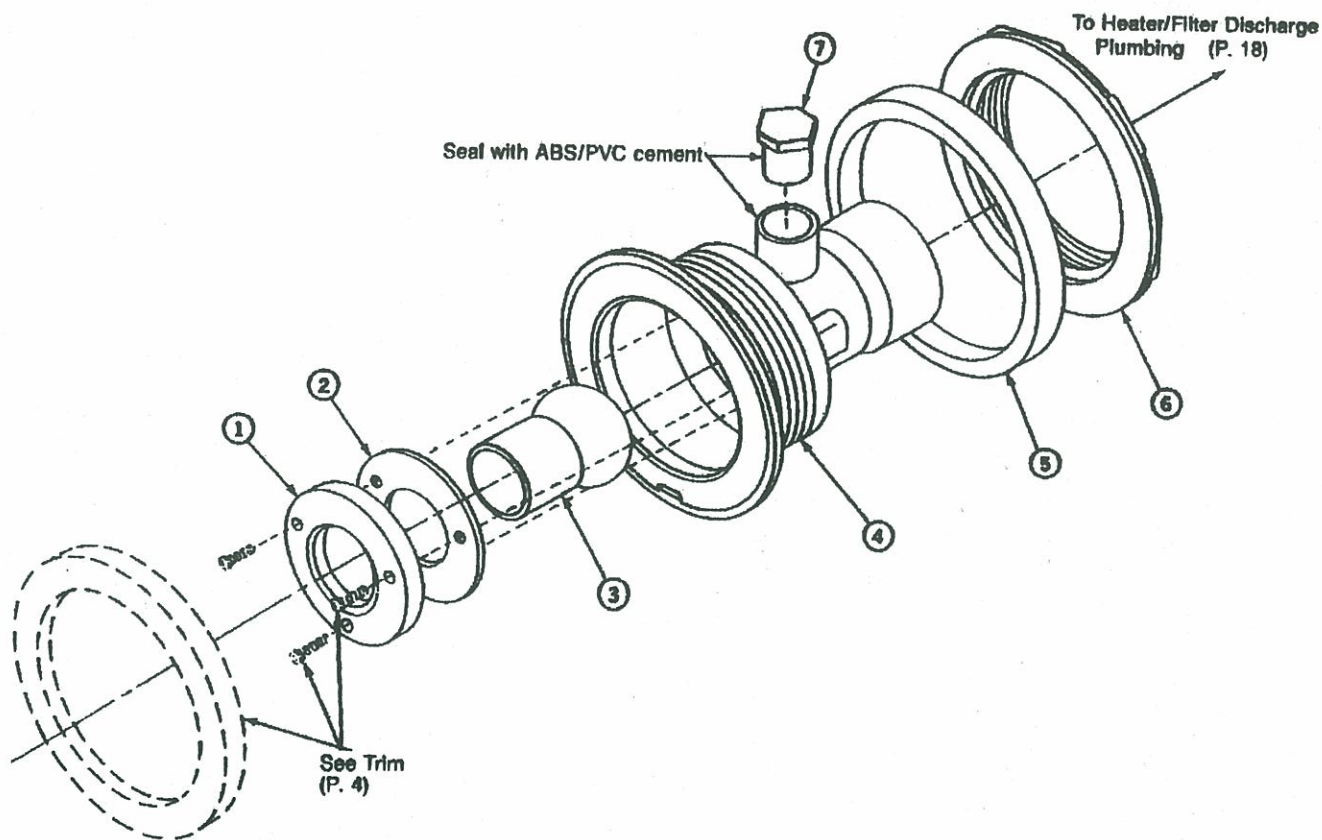


ITEM	P/N	DESCRIPTION	QTY
1	2181000	Clamp, Hose	2
2	1464000	90° Hose Adapter—Air Line	1
3	2010000	Bushing, Reducing, 1½" x ½" SPG x 8	1
4	2949000	Tee, Reducing, 1½" x 1½" x 2"	1
5	2448000	Repair Piping Connector, 1.5"	1
6	3952632	Bolt, Hex ⅝-18 x 1.75" L.	4
7	3983832	Washer, ⅝ Flat, Type A PinWdSer	8
8	3993832	Nut, Hex, UNC-2B ⅝-18	4
9	4518000	Flange, Pump, 2"	2
10	0199000	Gasket, Pump Flange	1

HEATER/FILTER RETURN JET

Model #1921000 Lvl. 2
Issue Date: 11/85

(Trim shown for reference; see Page 4 for Trim Assembly.)



ITEM	P/N	DESCRIPTION	QTY
1	4558000	Ring, Clamping, AMH	1
2	1840000	Gasket, Clamping Ring, AMH	1
3	1834000	Nozzle, AMH	1
4	1833000	Body, AMH	1
5	1838000	Ring, Back-up	1
6	1835000	Nut, AMH	1
7	1901000	Plug, 1/2" SPIG	1



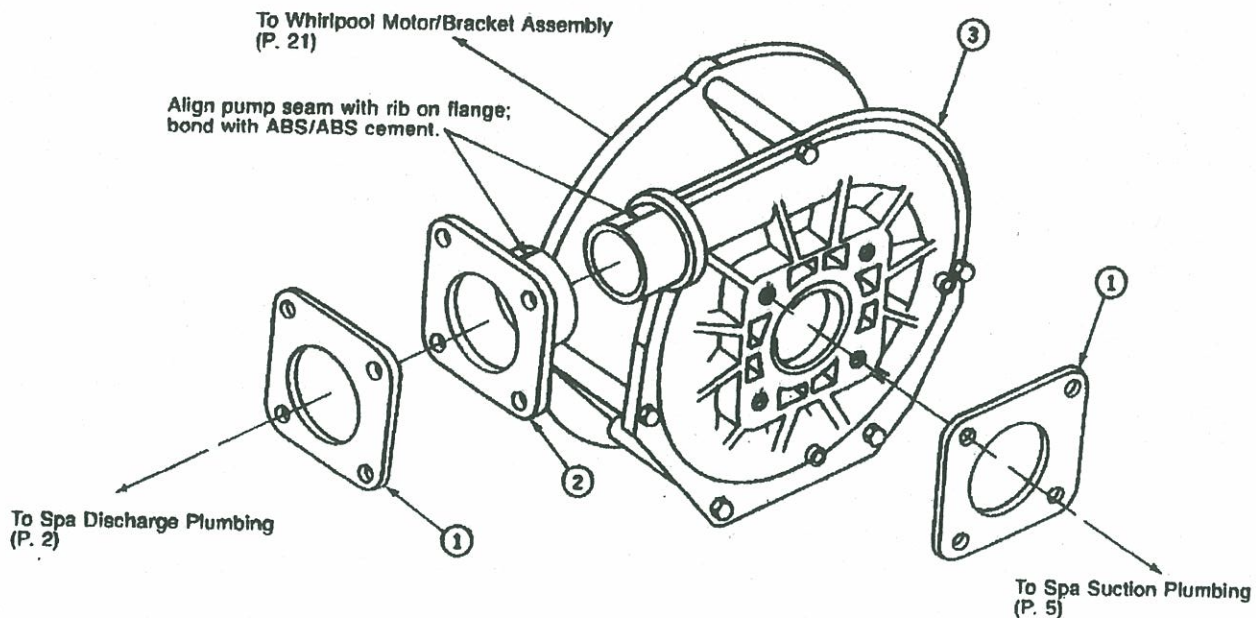
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Model #1921000 Lvl. 2
Issue Date: 11/85

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WHIRLPOOL PUMP ASSEMBLY, 1.5 HP

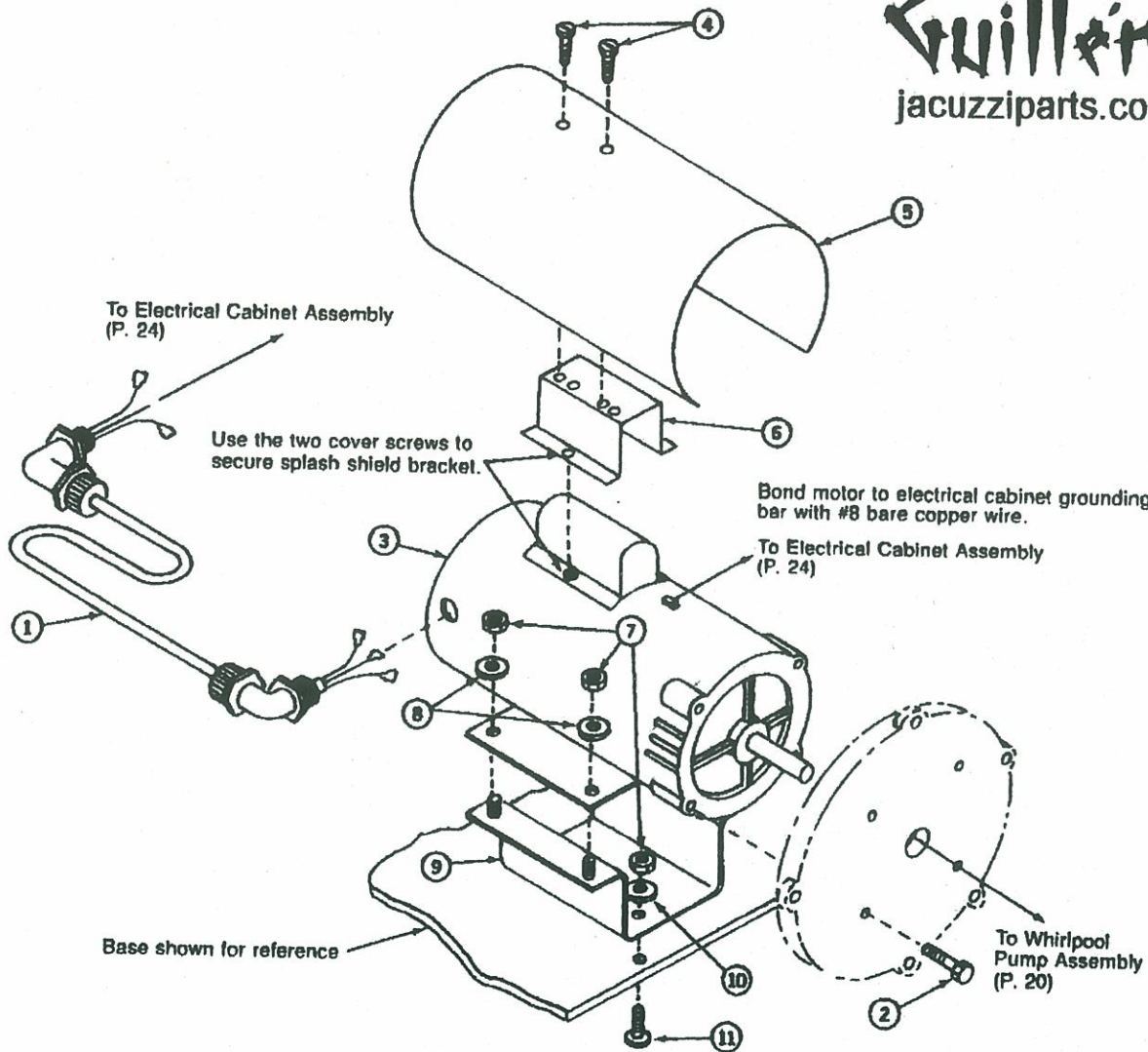
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ITEM	P/N	DESCRIPTION	QTY
1	0199000	Gasket, Pump Flange	2
2	4518000	Flange, Pump, 2"	1
3	4583000	Pump Assembly, 1.5 HP	1
3	8566000	Improved to 2hp Pump Assembly	>8566000

WHIRLPOOL MOTOR/BRACKET ASSEMBLY, 1.5 HP

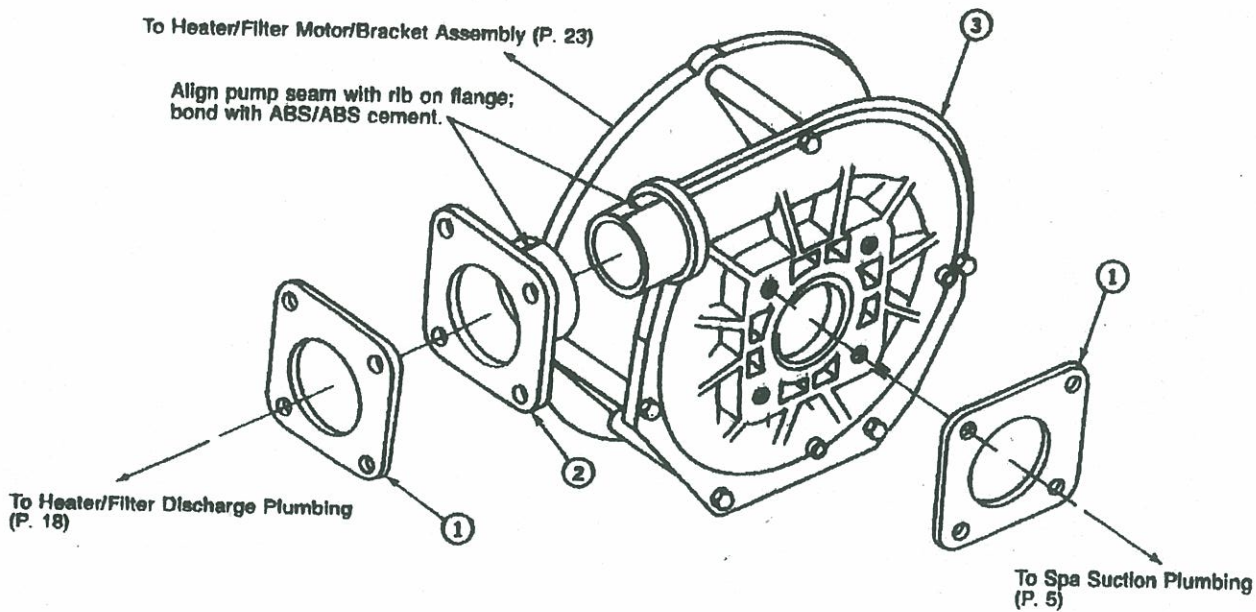
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ITEM	P/N	DESCRIPTION	QTY
1	5877000	Harness Assy, Power Wiring 45.00" L.	1
2	3953832	Bolt, Hex 3/4-16 x 1.00" L.	4
3	4583000	Motor, 1.5 HP, 115/230 VAC, 60 Hz	1 > 2554000
3	2554000	Improved to 2hp Motor, drip proof 115/230 VAC 60 Amp	
4	2212832	Screw, Hex Slothead TPG #6-32 x .38"	2
5	2189000	Splash Shield, Motor	1
6	2188000	Bracket, Splash Shield	1
7	4034832	Nut, Locking Hd Kep Type 1/4-20	7
8	3982832	Washer, 1/4 Flat, Type A PlnWdSer	4
9	1894000	Bracket, Motor	1
10	4006832	Washer, 1/4 Flat, Type B PlnWdSer	3
11	4022832	Bolt, Rd Hd, Sq Nk, 1/4-20 x 1.5" L.	3

HEATER/FILTER PUMP ASSEMBLY, .5 HP

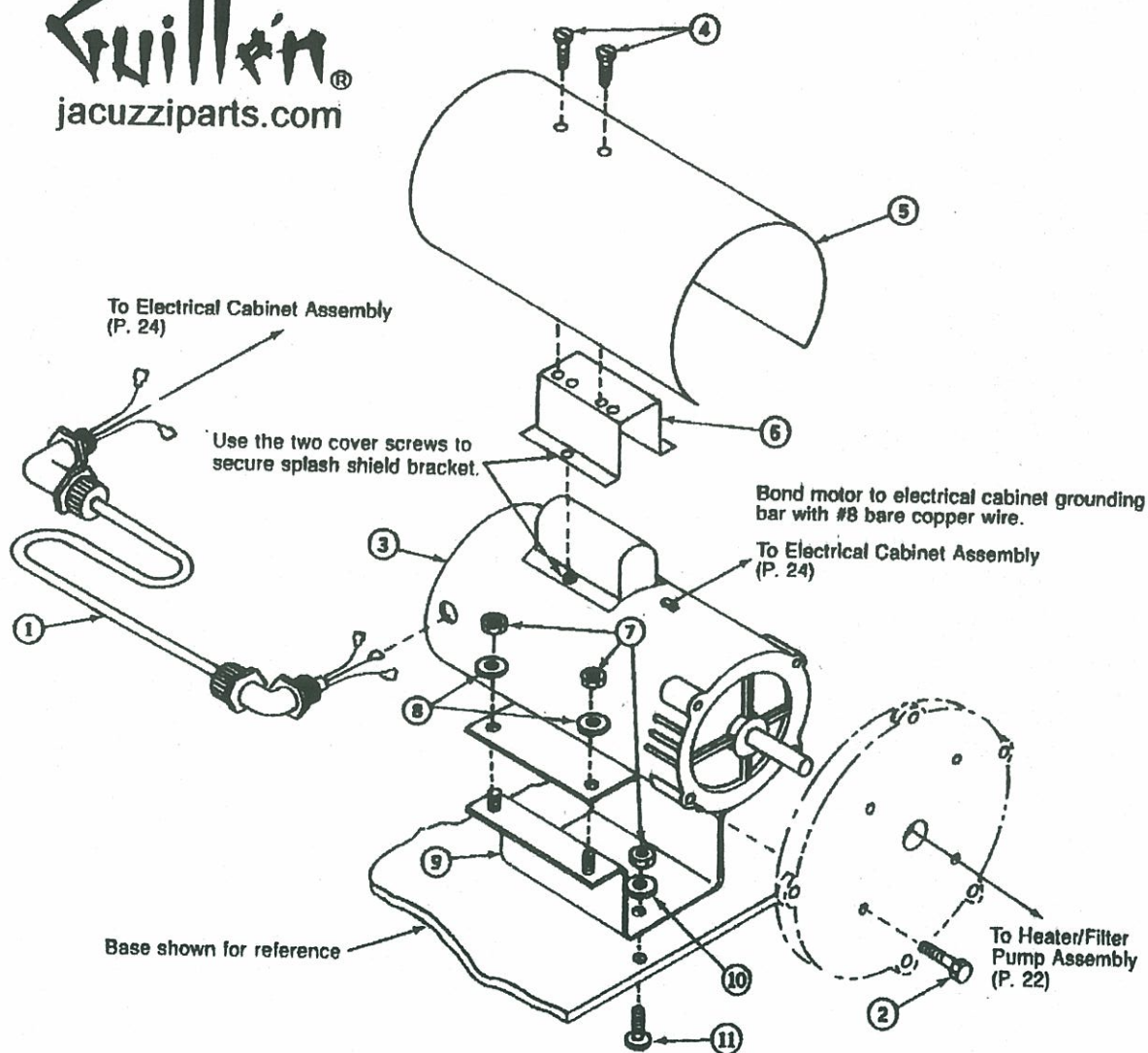
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ITEM	P/N	DESCRIPTION	QTY
1	0199000	Gasket, Pump Flange	2
2	4516000	Flange, Pump, 2"	1
3	4580000	Pump Assembly, .5 HP >8501000	1
3	8501000	Improved to 3/4 hp Pump Assembly	

HEATER/FILTER MOTOR/BACKET ASSEMBLY, .5 HP

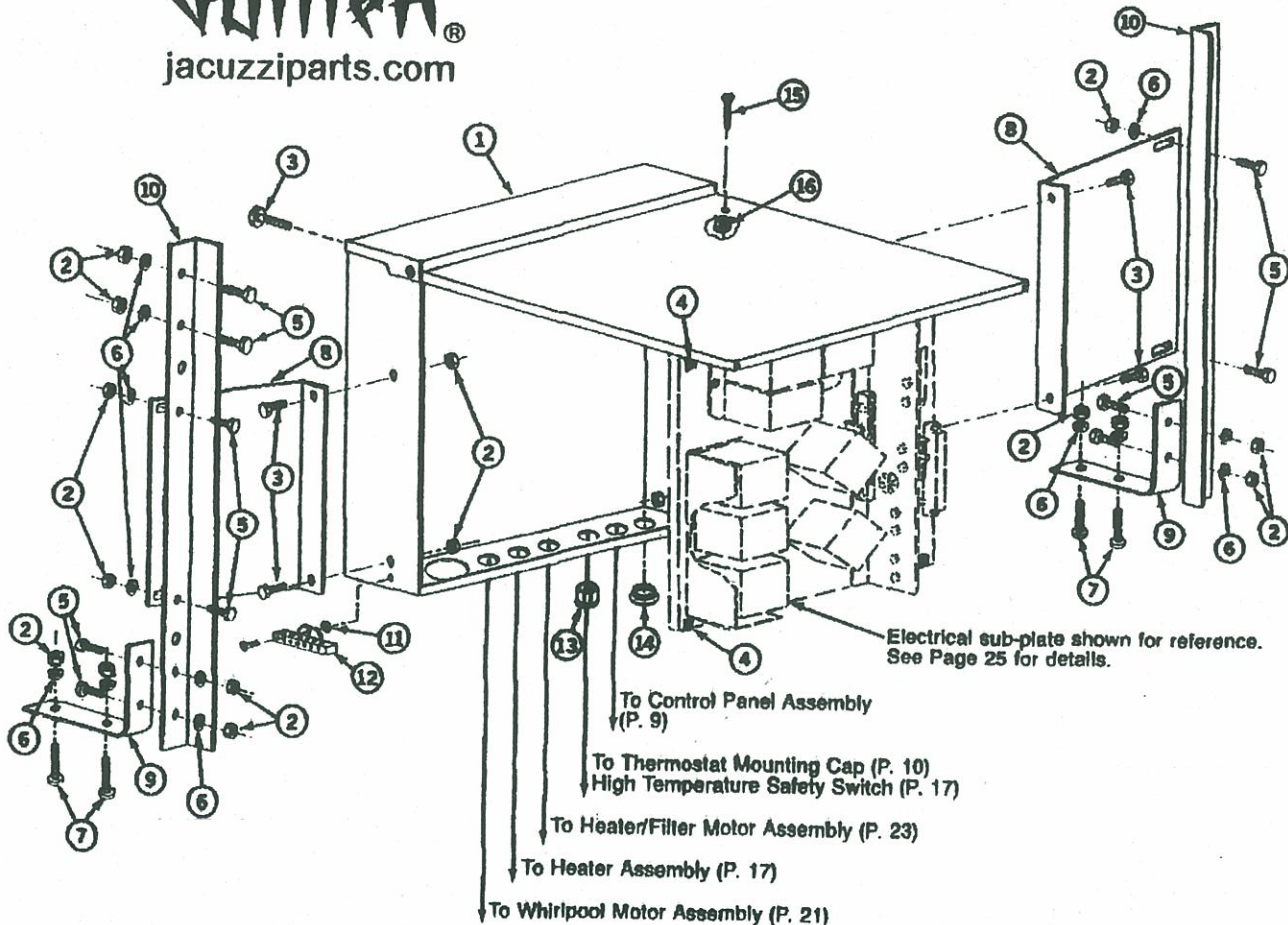
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ITEM	P/N	DESCRIPTION	QTY
1	5876000	Harness, Assy, Power Wiring 39.00" L.	1
2	3953832	Bolt, Hex 3/4-16 x 1.00" L.	4
3	2095000	Motor, .5 HP, 115/230 VAC 60 Hz	1
3	2552000	Improved to 3/4hp Motor 115/230 VAC 60 Hz	1 > 2552000
4	2212832	Screw, Hex Slothead TPG #8-32 x .38"	2
5	2189000	Splash Shield, Motor	1
6	2188000	Bracket, Splash Shield	1
7	4034832	Nut, Locking, Hd Kep Type 1/4-20	7
8	3982832	Washer, 1/4 Flat, Type A PlnWdSer	4
9	1894000	Bracket, Motor	1
10	4006832	Washer, 1/4 Flat, Type B PlnWdSer	3
11	4022832	Bolt, Rd Hd, Sq Nk, 1/4-20 x 1.5" L.	3

ELECTRICAL CABINET AND BRACKET ASSEMBLY

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ITEM	P/N	DESCRIPTION	QTY
1	1859000	Cabinet, Electrical	1
2	4034832	Nut, Locking, Hd Kep Type 1/4-20	20
3	3944832	Bolt, Hex 1/4-20 x .75" L.	8
4	4030834	Fastener, U-TP 1/4-20 .064-.125	4
5	3945832	Bolt, Hex 1/4-20 x 1.00" L.	12
6	4006832	Washer, 1/4 Flat Type B PlnWdSer	16
7	4022832	Bolt, Rd Hd, Sq Nk, 1/4-20 x 1.5" L.	4
8	1863000	Bracket, Electrical Cabinet	2
9	1863000	Bracket, Lower Support	2
10	2159000	Support Angle	2
11	4051000	Washer, #10 Extnl Tooth, Locking	1
12	1974000	Bar, Bonding	1
13	1881000	Bushing, Heyco Universal	1
14	2134000	Plug, Snap-In	1
15	3976000	Screw, Mach., PHP, #10-24 x 1.25" L.	1
16	4033832	Nut, Locking, Hd Kep Type #10-24	1
N.S.	5898000	Faceplate, Electrical Cabinet, Quanta	1

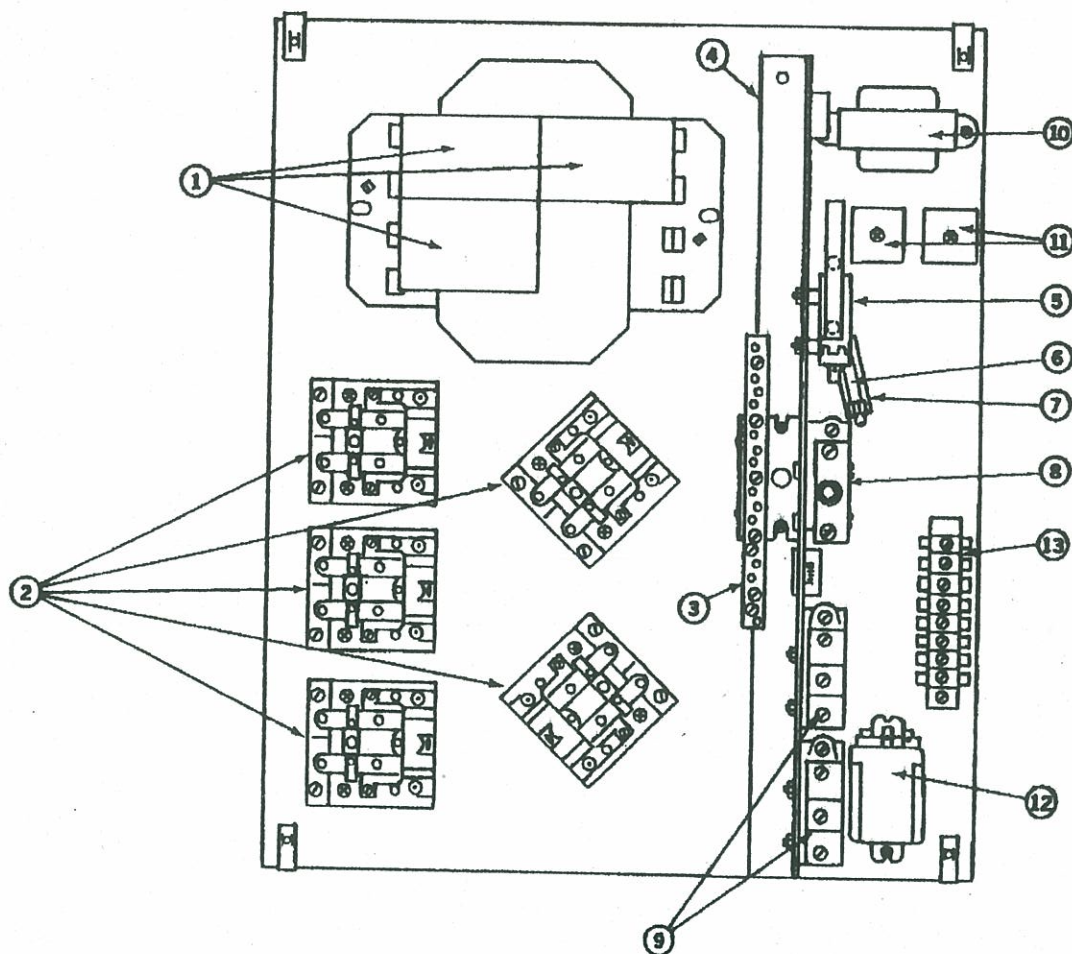


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ELECTRICAL SUB-PLATE

Model #1921000 Lvl. 2
Issue Date: 11/85



ITEM	P/N	DESCRIPTION	QTY
1	4819000	Circuit Breaker Plug-In (30 Amp)	3
2	1865000	30 Amp Power Relay	5
3	1871000	Bar, Ground	1
4	1875000	Thermostat Bracket	1
5	2290000	Switch, Door Interlock	1
6	4875000	Fuse, 5 Amp	1
7	4676000	Fuse Block, Single Pole	1
8	5135000	Safety Switch, High Temperature	1
9	5134000	Thermostat, Adjustable	2
10	3463000	Transformer, Wiring Assembly	1
11	1872000	6 Amp Full Wave Bridge Rectifier	2
12	2158000	5 Amp Power Relay	1
13	2146000	Terminal Block 8 Circuits	1
N.S.	1877000	Knob, Thermostat	2



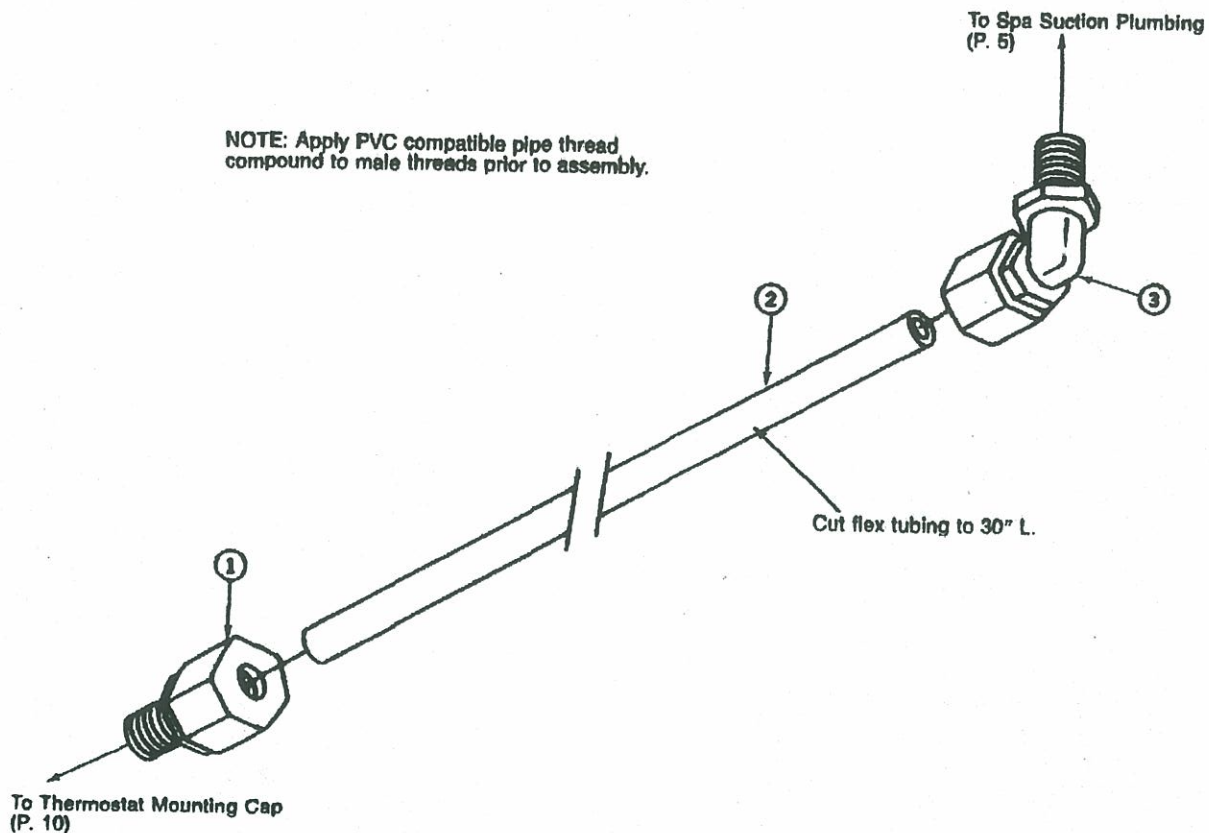
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VENT/DRAIN ASSEMBLY

Model #1921000 Lvl. 2
Issue Date: 11/85

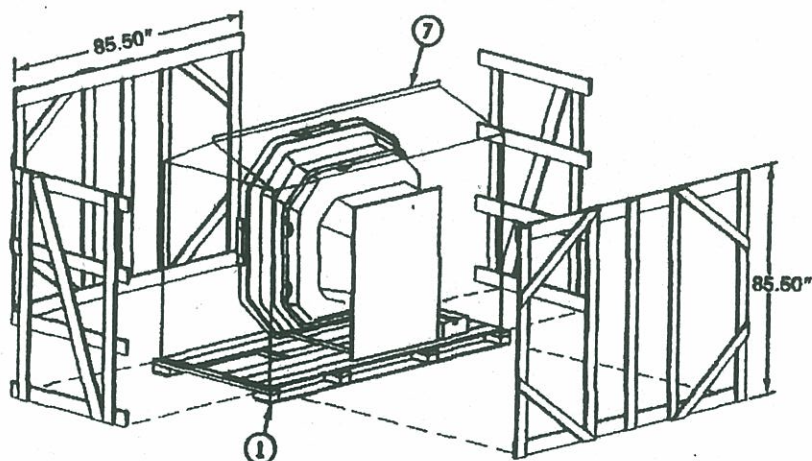
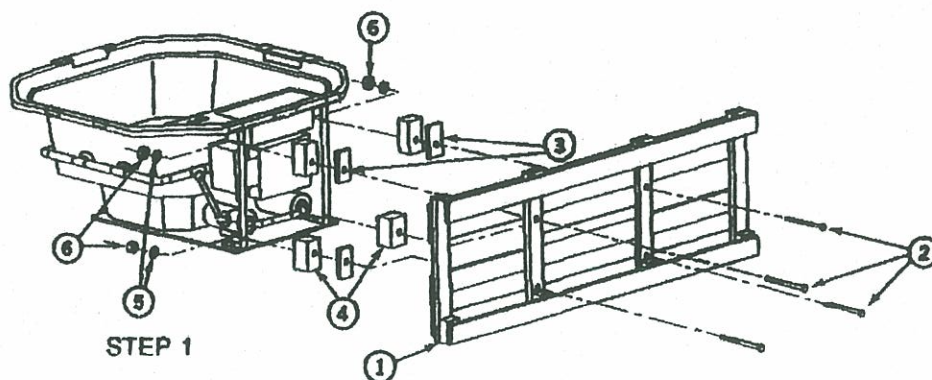
NOTE: Apply PVC compatible pipe thread compound to male threads prior to assembly.



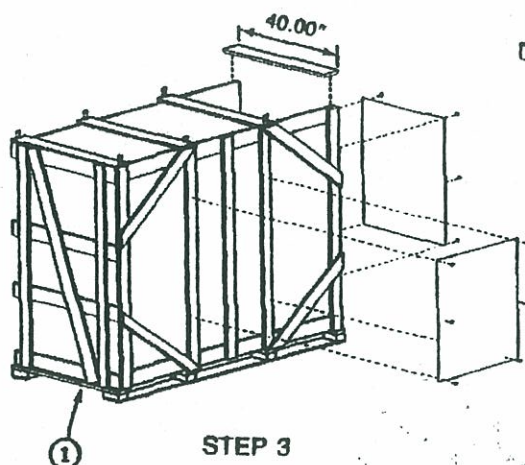
ITEM	P/N	DESCRIPTION	QTY
1	3054000	Compression Fitting, Straight, .25"	1
2	4849000	Tube, .25" O.D. Flex Nylon x 75" L.	1
3	3044000	Compression Fitting, 90° El., .25"	1

PACKAGING

Model #1921000 Lvl. 2
Issue Date: 11/85



NOTE: Crating side panels are 1 x 4 wood and are to be constructed locally. They are not available as repair parts.



Repair Carton Assembly (Order by Assembly Number 6752000)

ITEM	P/N	DESCRIPTION	QTY
1	5240000*	Pallet, 40.0" x 88.5" x 5.5"	1
2	5238832*	Bolt, Rd Hd, Sq Nk, 1/2-13 x 8.0" L.	4
3	5144000*	Spacer, 1" x 4" x 7.0" L.	4
4	5143000*	Spacer, 3" x 4" x 7.0" L.	4
5	4009832*	Washer, 1/2 Flat, Type B PlrWdSer	4
6	4070832*	Nut, Hex, UNC-2B 1/2-13	4
7	4805000*	Bag, Gusseted, 40.0" x 94.0" x 92.0"	1

*Not Available Separately



QUANTA

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Model #1921000 Lvl. 2
Issue Date: 11/85

OTHER ITEMS AVAILABLE

2096000	Timer Option Assembly
2398000	Surround, Redwood, Quanta/Meridian
3212000	Final Assembly, Quanta and Meridian Spa Cover
5050000	Repair Kit, Tah, Acrylic/Lacquer
5055000	Repair Kit, Sandstone Marble, Acrylic/Lacquer
5070000	Repair Kit, Brown, Acrylic/Lacquer
5020000	Repair Kit, Almond, Acrylic/Lacquer
5065000	Repair Kit, Cinnabar, Acrylic/Lacquer
6065000	Repair Kit, Cinnabar Marble, #6397 WH, 4 Oz.
6072000	Repair Kit, Blue Marble, Acrylic/Lacquer

SUMMARY OF LIMITED WARRANTY

(See Warranty Card Provided with Product for Complete Warranty Statement)

Jacuzzi Whirlpool Bath (Jacuzzi) provides a limited warranty to the consumer. The warranty applies to the spa, pump, motor and most attached fittings and plumbing.

In general, Jacuzzi, without charge, will repair or replace (at our option) any new unit or component which proves defective in material or workmanship or does not operate in accordance with written performance specifications stated on the unit.

Our warranty has specific limitations. Excluded from our warranty are certain damages including but not limited to: shipping damage; damage occurring during or after installation; damage resulting from installation or use not in accordance with our published instructions and specifications for the product; damage from use of chemicals, bath oil additives, or improper cleaning agents; incidental or consequential damages or losses, and damages from product modifications, careless handling or product use for other than personal, family, or household purposes. Nor is Jacuzzi responsible for minor blemishes, pitting, or crazing, or for costs incurred in the removal and/or installation of a unit. Our warranty does not cover damage or loss resulting from modification.

A copy of our entire warranty is available from any of our authorized Dealers and Distributors. We urge each prospective consumer to read our warranty carefully to assure that he enjoys the full benefits of the protection our warranty provides and understands its limitations, the purchaser's obligations, and the obligations of others.

PRODUCT SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.

USE INSTALLATION INSTRUCTIONS SUPPLIED WITH PRODUCT.

Jacuzzi Whirlpool Bath has obtained applicable code (standards) listings generally available on a national basis for products of this type. It is the responsibility of the installer/owner to determine specific local code compliance prior to installation of the product. Jacuzzi Whirlpool Bath makes no representation or warranty regarding, and will not be responsible for any code compliance.

JACUZZI WHIRLPOOL BATH

Subsidiary of Kidde, Inc.

KIDDE

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Northeast Region: West Essex Plaza II, 1129 Bloomfield Ave., West Caldwell, NJ 07006 (201) 575-7710