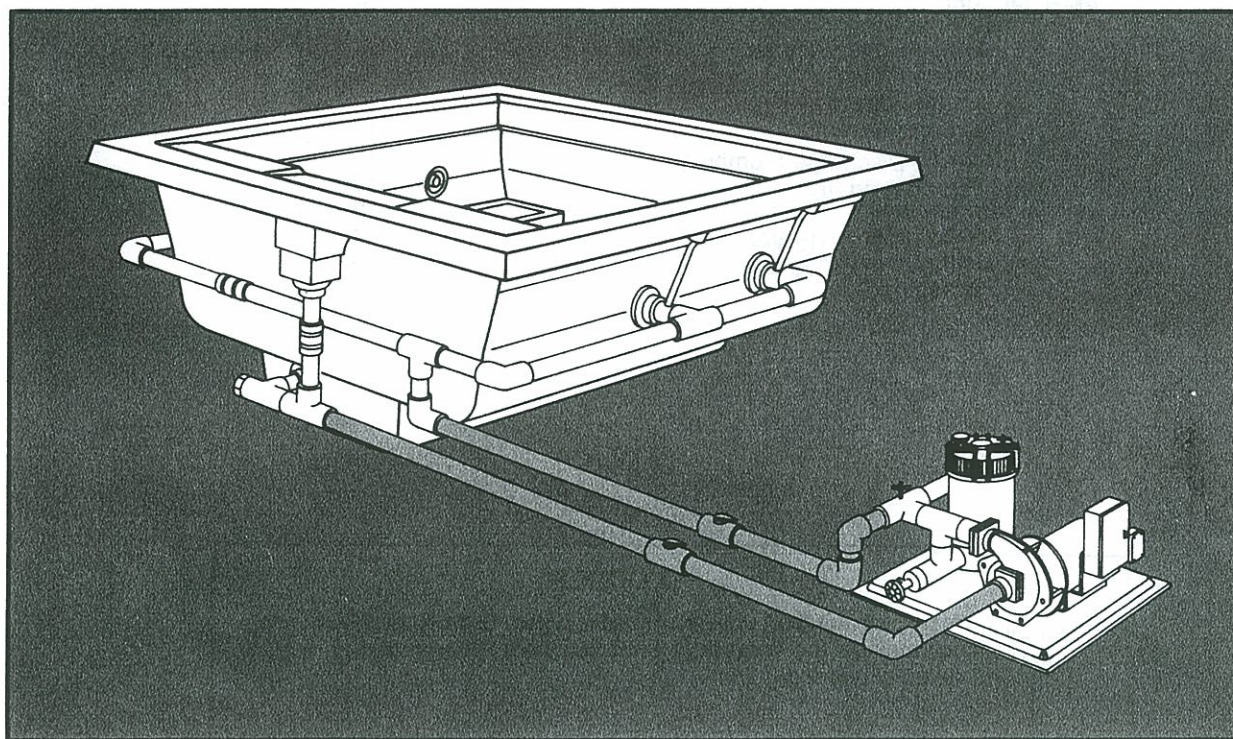




# The CELESTE™ Whirlpool Spa



## Parts Catalog

**Guillen's PLUMBING, INC.**

JWB & Kohler Parts - Fast Delivery  
11040 W. Flagler St. Miami, FL 33174  
(305) 226-7855 1-800-222-7855

Model # 4400000 (230V) Lvl. 1  
Model # 4450000 (115V) Lvl. 1  
Issue Date: 3/84

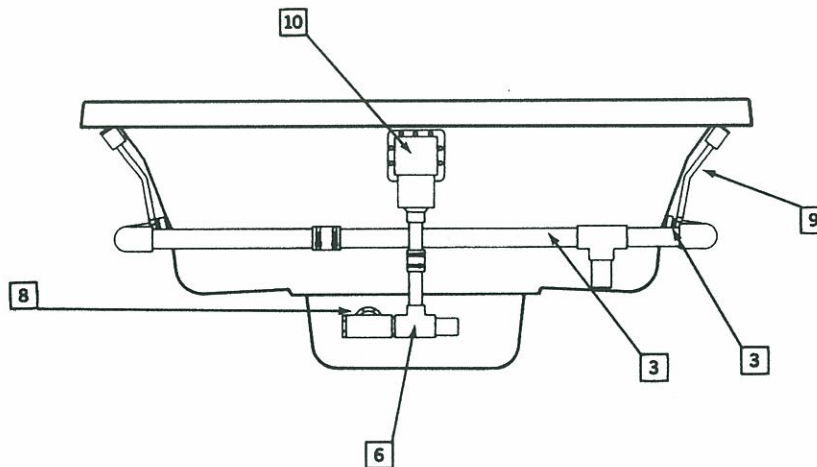
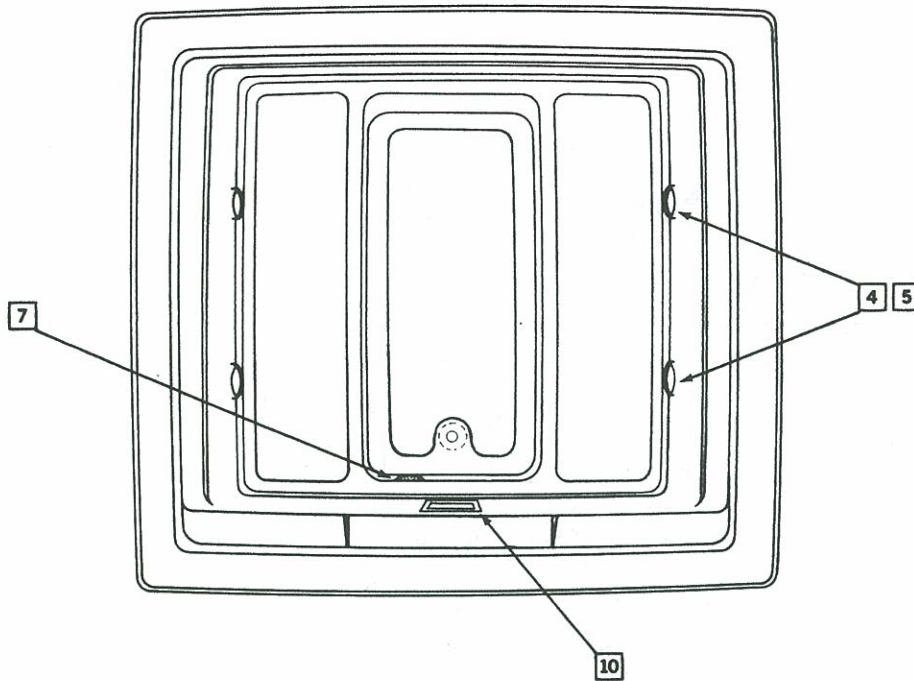
## CONTENTS

|                                   | Page |
|-----------------------------------|------|
| Celeste Reference                 | 1-2  |
| Spa Discharge Plumbing            | 3    |
| AMH Jet                           | 4    |
| AMH Jet Trim                      | 5    |
| Spa Suction Plumbing              | 6    |
| Suction Cover/Strainer            | 7    |
| Suction Fitting                   | 8    |
| Air Line Assembly                 | 9    |
| Skimmer Assembly                  | 10   |
| Equipment Pack Discharge Plumbing | 11   |
| Filter Assembly, 25 sq. ft.       | 12   |
| Pump Assembly                     | 13   |
| Motor/Timer Assembly, 115 VAC     | 14   |
| Motor/Timer Assembly, 230 VAC     | 15   |
| Packaging                         | 16   |

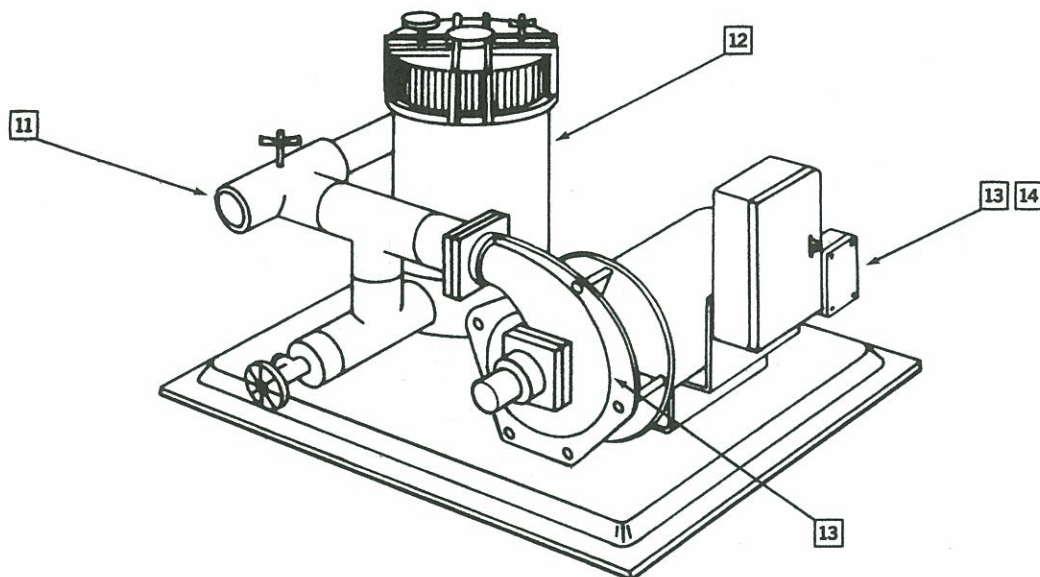
### TO ORDER

Order by part numbers unless otherwise noted. Quantities shown in this catalog indicate the number of items required. When ordering, specify the quantity needed.

Repair Assemblies Are Referenced to Page Numbers Shown Below.

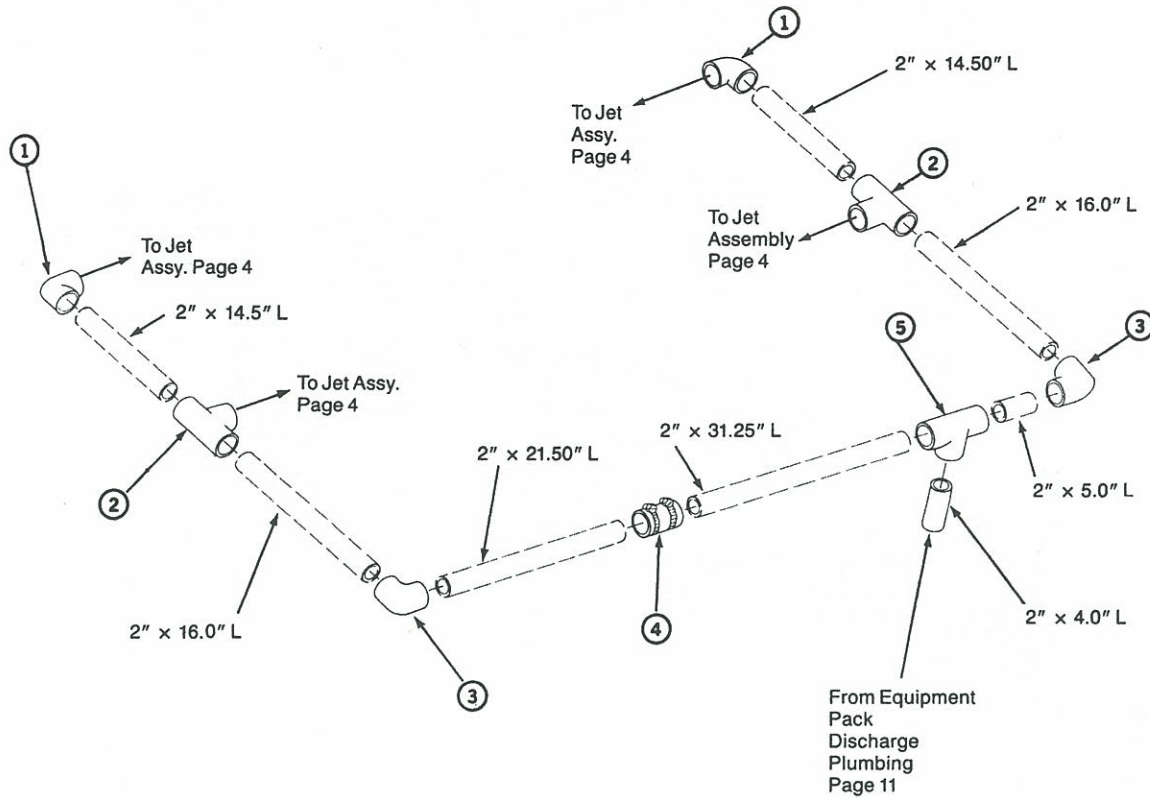


Repair Assemblies Are Referenced to Page Numbers Shown Below.



## SPA DISCHARGE PLUMBING

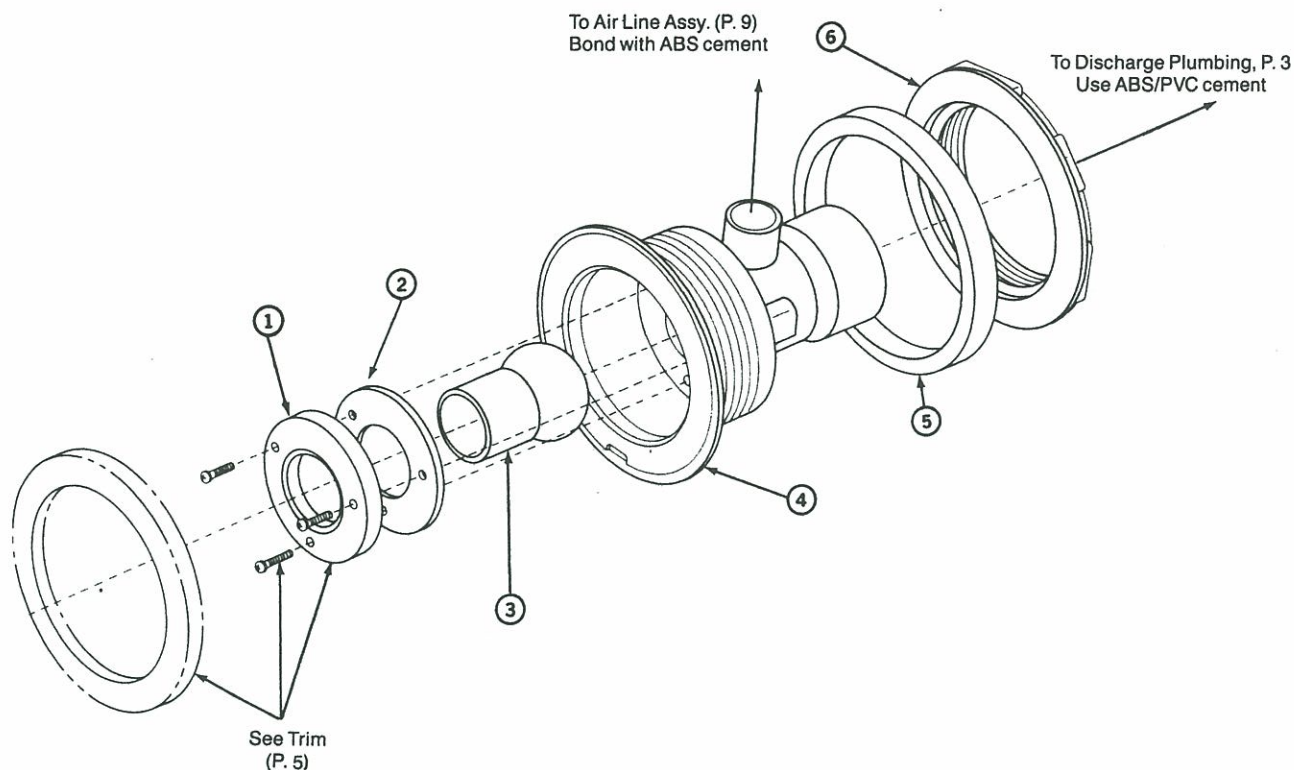
(2" Schedule 40 PVC shown for reference only. Not supplied by JWB)



| ITEM | P/N     | DESCRIPTION                           | QTY USED |
|------|---------|---------------------------------------|----------|
| 1    | 1100000 | Ell, 90 2 x 1-1/2 Reducing            | 2        |
| 2    | 2488000 | Tee, Reducing 2 x 2 x 1-1/2 S x S x S | 2        |
| 3    | 0426000 | Ell, 90 2" S x S                      | 2        |
| 4    | 2634000 | Repair Piping Connector 2"            | 1        |
| 5    | 0828000 | Tee, 2" S x S x S                     | 1        |

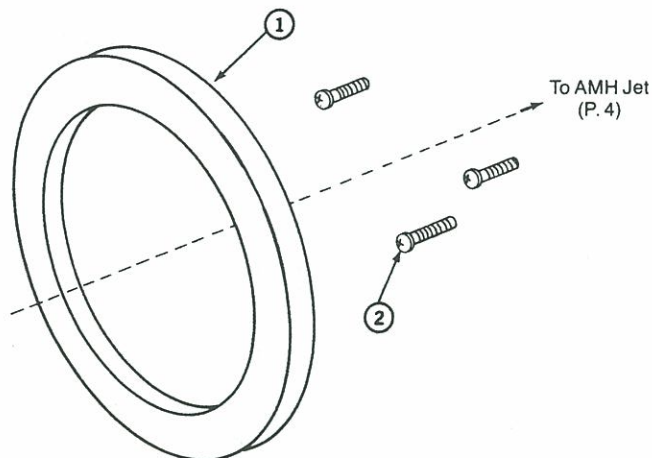
## AMH JET

(Trim shown for reference; see page 5 for Trim Assembly.)



| ITEM | P/N     | DESCRIPTION                      | QTY USED |
|------|---------|----------------------------------|----------|
| 1    | 4558000 | Ring, Clamping,<br>AMH with Logo | 1        |
| 2    | 1840000 | Gasket, Clamping Ring, AMH       | 1        |
| 3    | 1834000 | Nozzle, AMH                      | 1        |
| 4    | 1833000 | Body, AMH                        | 1        |
| 5    | 1836000 | Ring, Back-Up                    | 1        |
| 6    | 1835000 | Nut, AMH                         | 1        |

## AMH JET TRIM



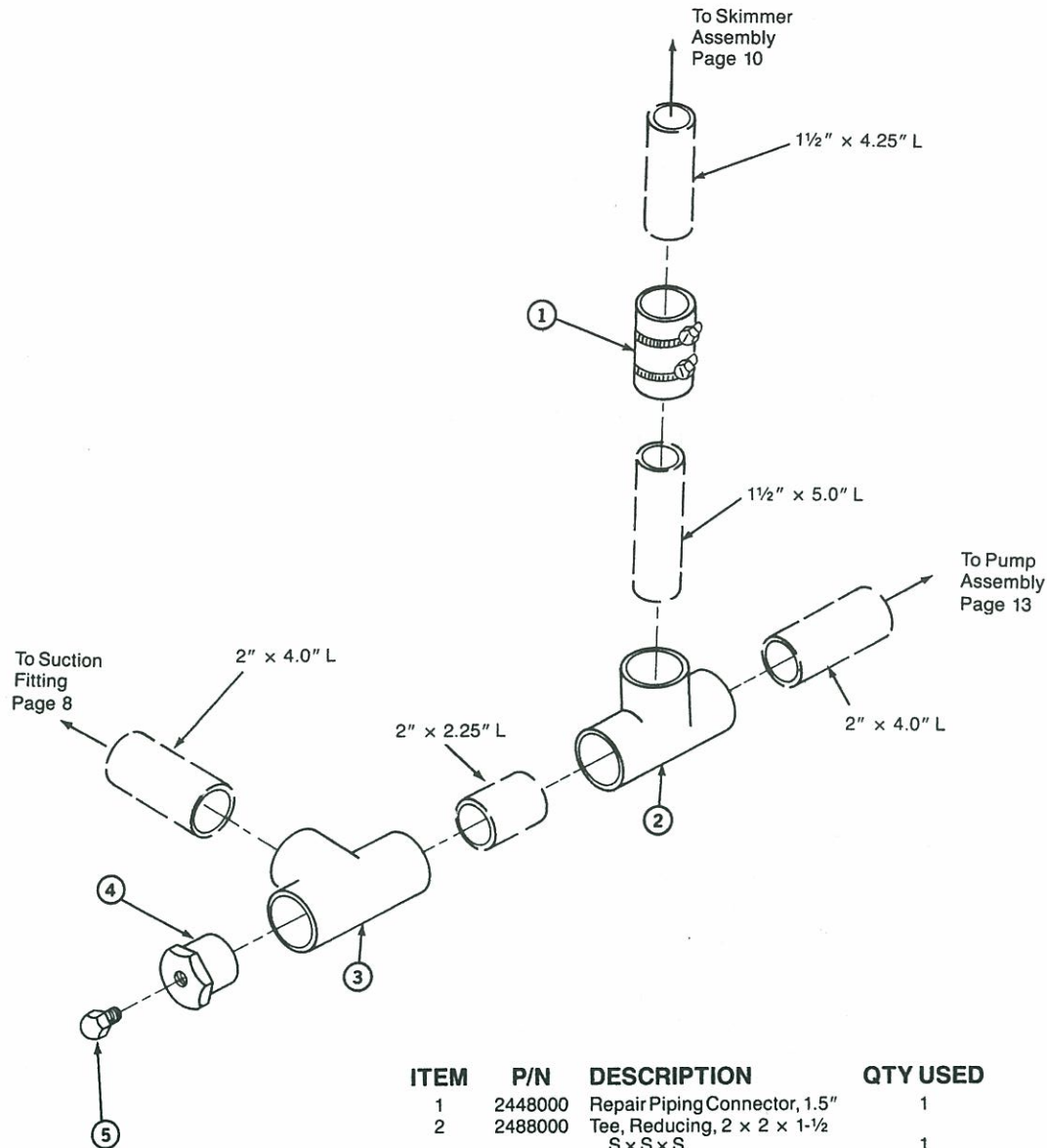
### AMH Jet Trim, Chrome

| ITEM | P/N     | DESCRIPTION                        | QTY USED |
|------|---------|------------------------------------|----------|
| 1    | 4121827 | Face Ring, AMH, Chrome             | 1        |
| 2    | 3967000 | Screw, Mach.<br>PHP 8-32 x .5" L., | 3        |

NOTE: Due to the necessity to treat spa water with chemicals, only chrome finish can be used. Any other finish is not warranted by JWB.

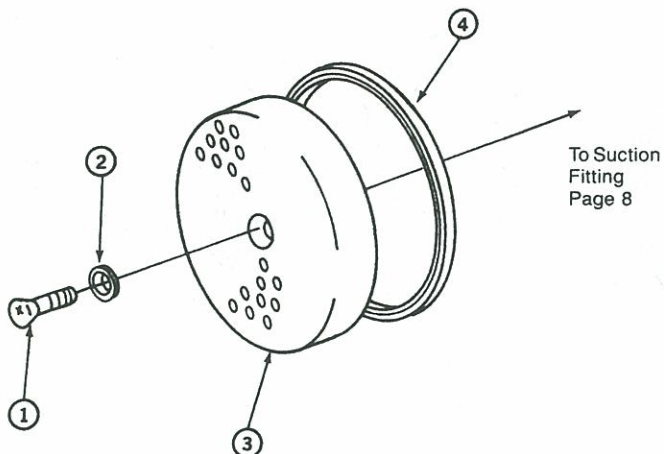
## SPA SUCTION PLUMBING

(1½" and 2" Schedule 40 PVC shown for reference only. Not supplied by JWB)



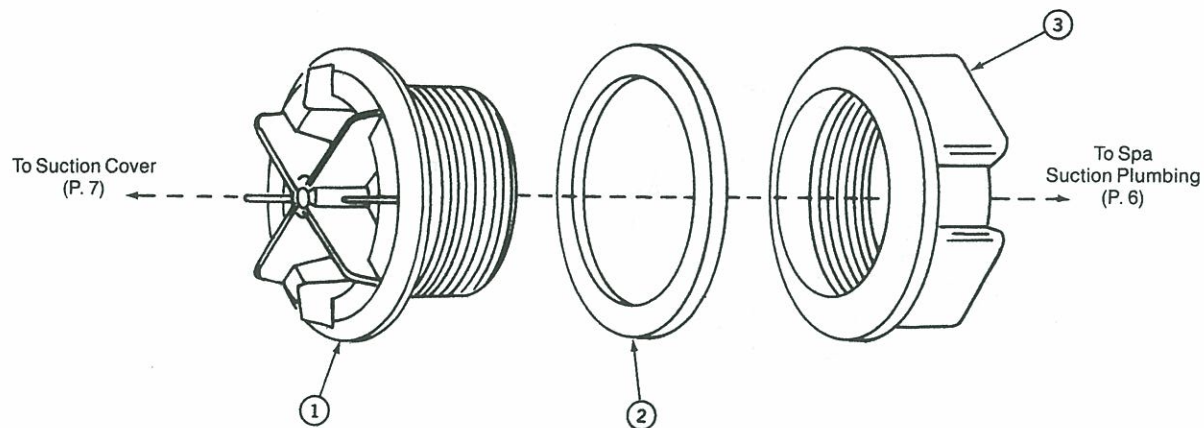
| ITEM | P/N     | DESCRIPTION                             | QTY USED |
|------|---------|-----------------------------------------|----------|
| 1    | 2448000 | Repair Piping Connector, 1.5"           | 1        |
| 2    | 2488000 | Tee, Reducing, 2 x 2 x 1-½<br>S x S x S | 1        |
| 3    | 0828000 | Tee, 2" S x S x S                       | 1        |
| 4    | 3789000 | Bushing, Red.<br>¾ NPT x 2" SPGT        | 1        |
| 5    | 4419000 | Plug, Pipe ¾ NPT                        | 1        |

## SUCTION COVER/STRAINER



| ITEM | P/N     | DESCRIPTION                          | QTY USED |
|------|---------|--------------------------------------|----------|
| 1    | 3958000 | Screw, OHP MACH<br># 10-24 x 1.25" L | 1        |
| 2    | 4506000 | Washer, #10 Finishing                | 1        |
| 3    | 1902000 | Strainer, Suction, S.S.              | 1        |
| 4    | 4507000 | Ring, Suction Strainer               | 1        |

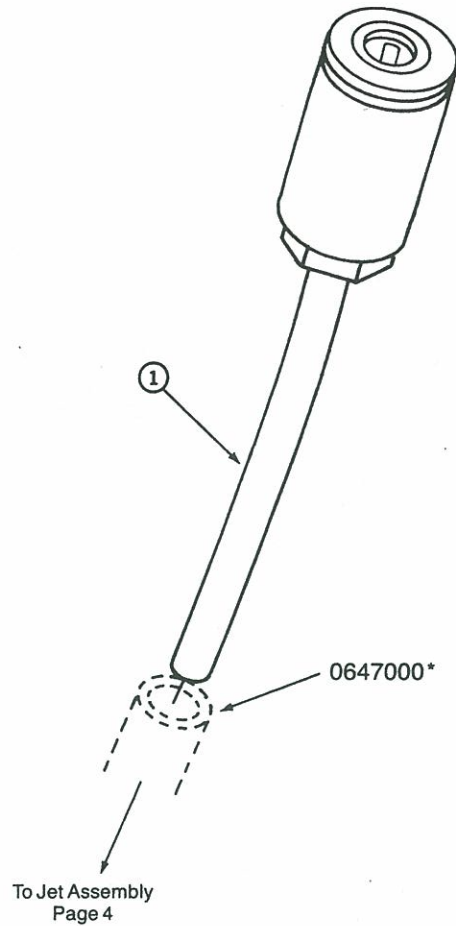
## Suction Fitting



Do not use #1836000 Back-up Ring from AMH Jet. Use of non-interchangeable parts may cause leaks or malfunction.

| ITEM | P/N     | DESCRIPTION                  | QTY USED |
|------|---------|------------------------------|----------|
| 1    | 1958000 | Suction Fitting Sub-Assembly | 1        |
| 2    | 2136000 | Ring, Back-Up, Suction       | 1        |
| 3    | 1643000 | Locknut, Suction Fitting     | 1        |

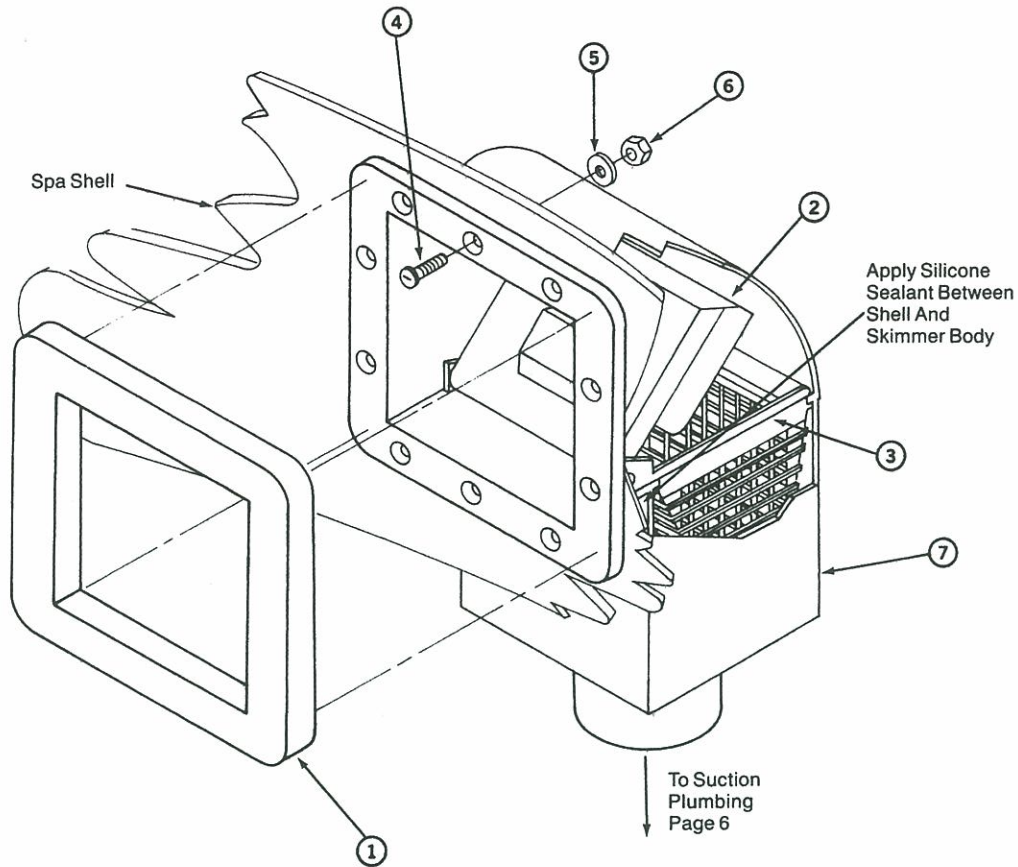
## AIR LINE ASSEMBLY



| ITEM | P/N     | DESCRIPTION       | QTY USED |
|------|---------|-------------------|----------|
| 1    | 2917000 | Air Line Assembly | 4        |

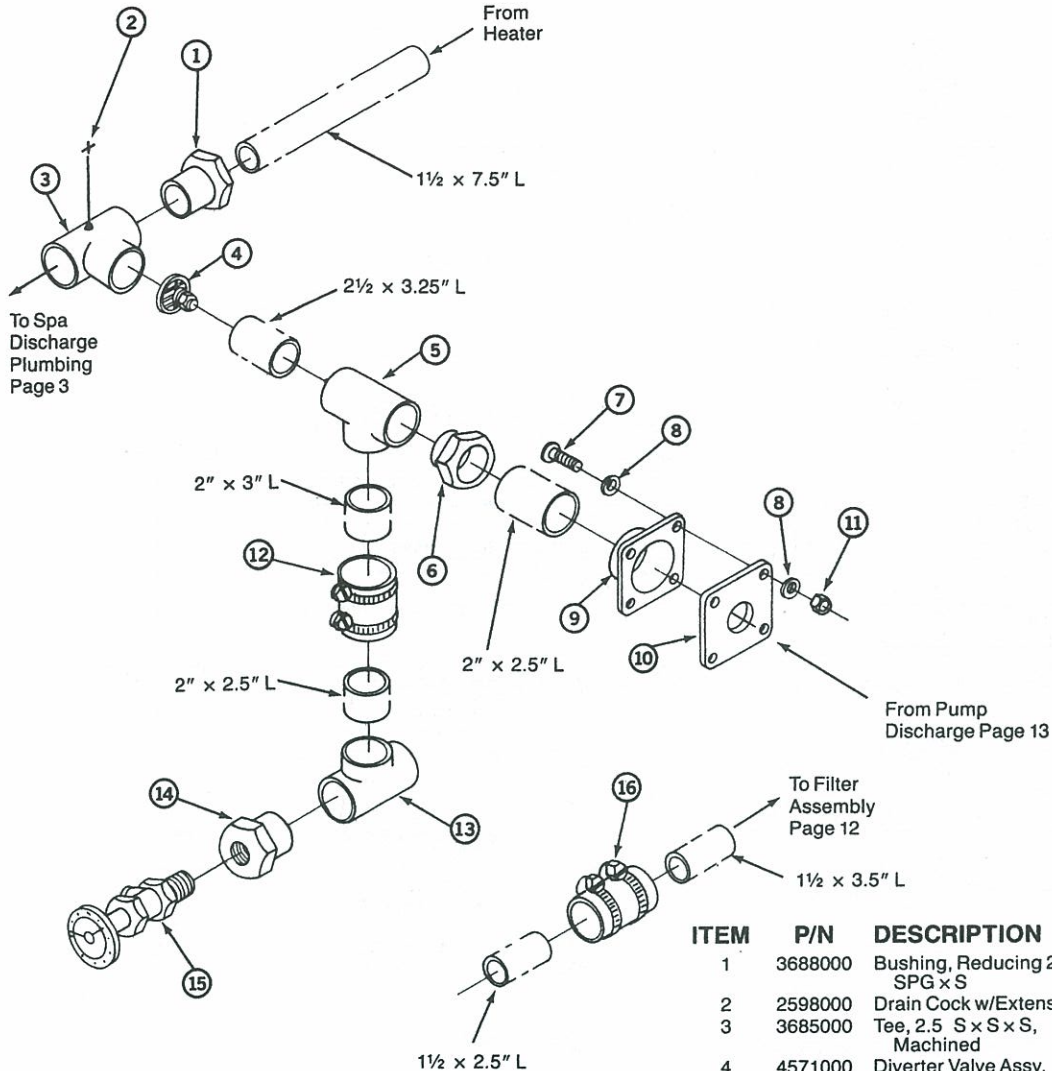
\*See "Other Items Available" for description.

## SKIMMER ASSEMBLY



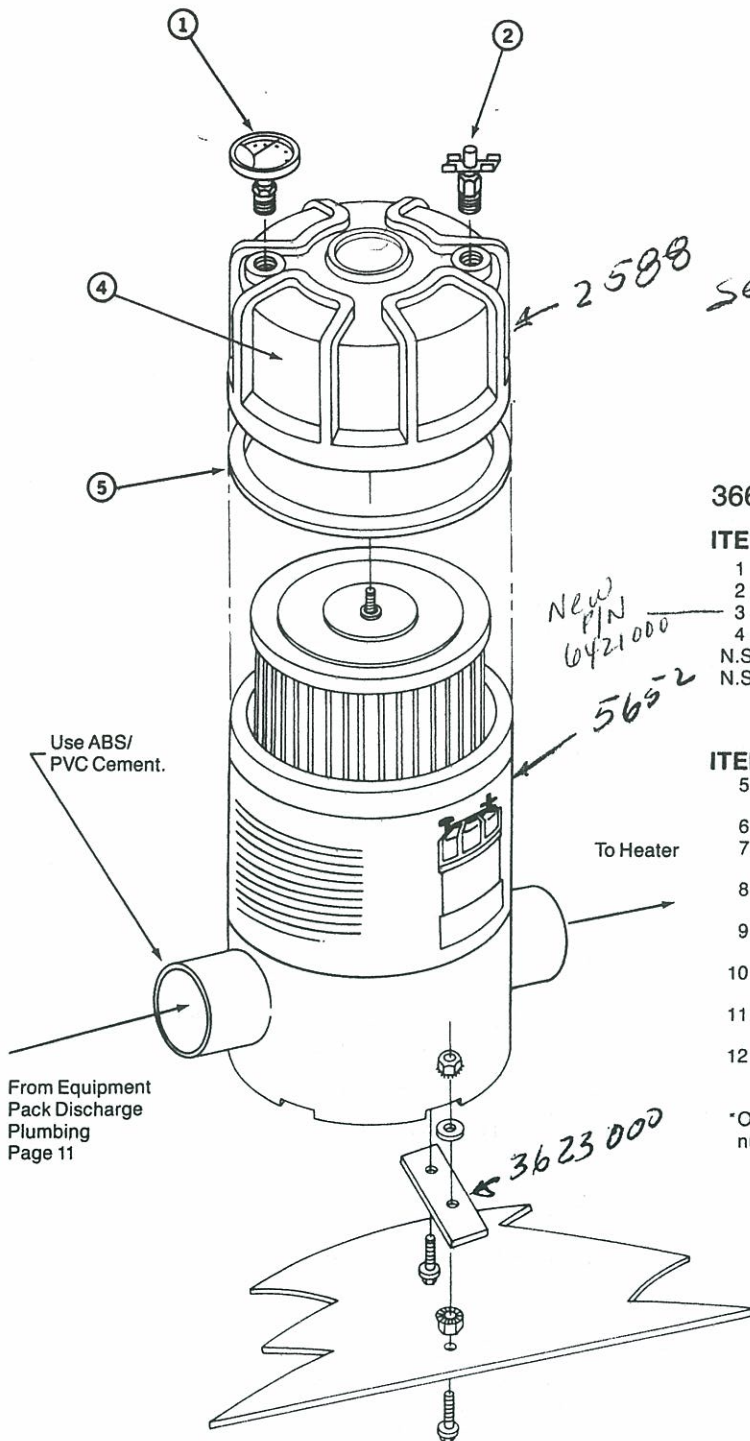
| ITEM | P/N     | DESCRIPTION                            | QTY USED |
|------|---------|----------------------------------------|----------|
| 1    | 3669902 | Face Plate, Skimmer, White             | 1        |
| 1    | 3669904 | Face Plate, Skimmer, Beige             | 1        |
| 1    | 3669908 | Face Plate, Skimmer, Brown             | 1        |
| 1    | 3669913 | Face Plate, Skimmer, Blue              | 1        |
| 1    | 3669922 | Face Plate, Skimmer, Cinnabar          | 1        |
| 2    | 3668000 | Weir, Skimmer                          | 1        |
| 3    | 3667000 | Basket, Skimmer                        | 1        |
| 4    | 3961000 | Screw, OHPM 1/4-20 x 2" L              | 10       |
| 5    | 4037000 | Washer, 1/4 Flat Type A Plain Wide Ser | 10       |
| 6    | 3474000 | Nut, Hex, N.C. 1/4-20                  | 10       |
| 7    | 3666000 | Skimmer Body                           | 1        |

## EQUIPMENT PACK DISCHARGE PLUMBING



| ITEM | P/N     | DESCRIPTION                              | QTY USED |
|------|---------|------------------------------------------|----------|
| 1    | 3688000 | Bushing, Reducing 2.5 x 1.5<br>SPG x S   | 1        |
| 2    | 2598000 | Drain Cock w/Extension                   | 1        |
| 3    | 3685000 | Tee, 2.5 S x S x S,<br>Machined          | 1        |
| 4    | 4571000 | Diverter Valve Assy.                     | 1        |
| 5    | 3686000 | Tee, Reducing 2.5 x 2.5 x 2<br>S x S x S | 1        |
| 6    | 0607000 | Bushing, Reducing<br>2-1/2 x 2 SPG x S   | 1        |
| 7    | 3952832 | Bolt, Hex 5/16-18 x 1.75" L              | 4        |
| 8    | 3983832 | Washer 5/16 FLT,<br>TYPE A PLANWDSER     | 8        |
| 9    | 4516000 | Flange, Pump 2"                          | 1        |
| 10   | 0199000 | Gasket, Pump Flange                      | 1        |
| 11   | 3993832 | Nut, Hex 5/16-18                         | 4        |
| 12   | 2634000 | Repair Piping Connector, 2"              | 1        |
| 13   | 2949000 | Tee, Reducing, 1.5 x 1.5 x 2             | 1        |
| 14   | 3622000 | Bushing, Reducing<br>1.50 x .75 FLT      | 1        |
| 15   | 1917000 | Drain Cock, 3/4                          | 1        |
| 16   | 2448000 | Repair Piping Connector, 1.5"            | 1        |

## FILTER ASSEMBLY, 25 SQ. FT.



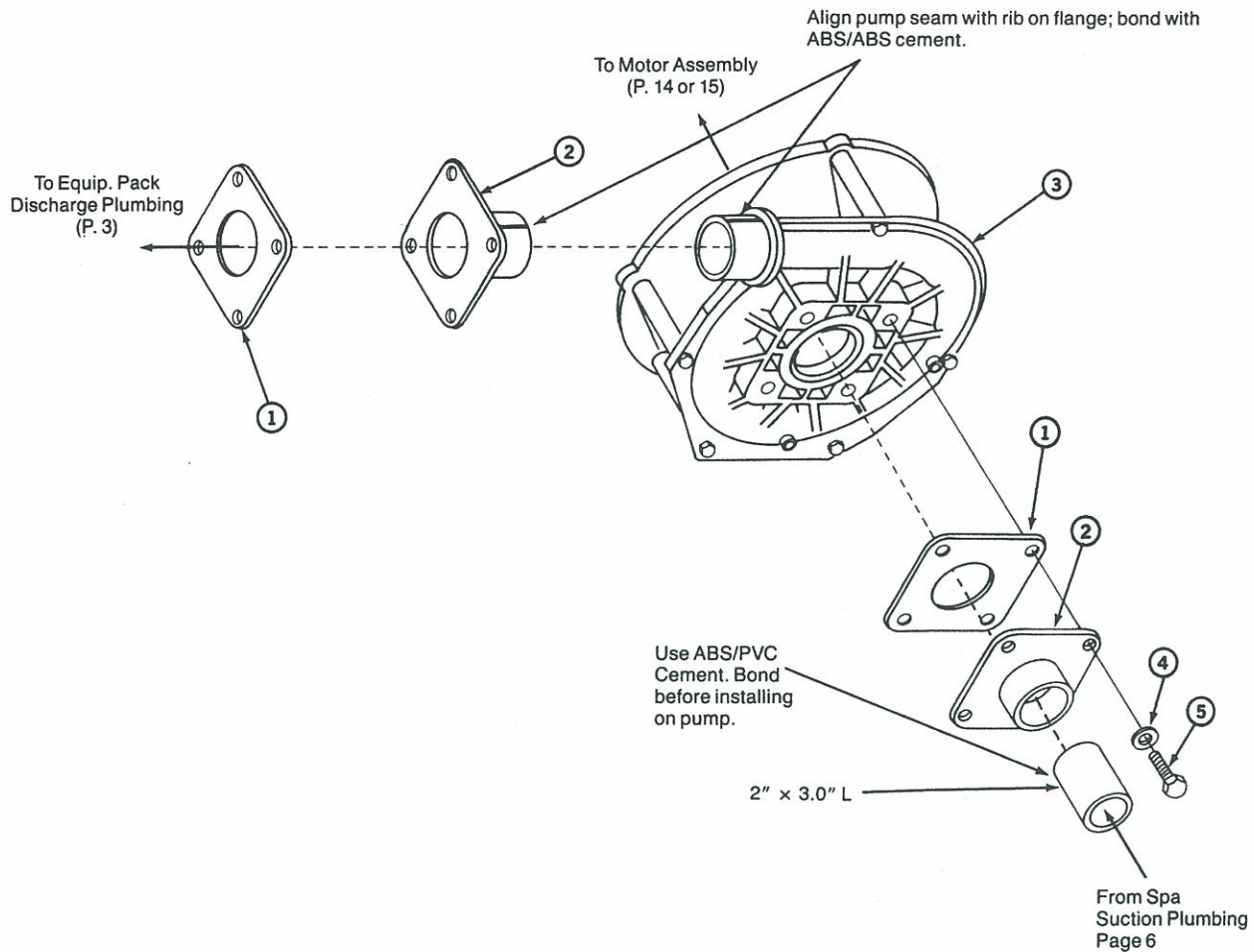
### 3660000 Repair Filter Cover\*

| ITEM | P/N     | DESCRIPTION                                   | QTY USED |
|------|---------|-----------------------------------------------|----------|
| 1    | 2599000 | Gauge, Pressure, 0-60 PSI                     | 1        |
| 2    | 2598000 | Draincock, w/Extension                        | 1        |
| 3    | 3649000 | Cover Assembly, Filter                        | 1        |
| 4    | 2591000 | Gasket, Filter Cover                          | 1        |
| N.S. | 5184000 | Lubricant, Silicone, 2cc tube                 | 1        |
| N.S. | 3661000 | Sheet, Installation Instruction, Filter Cover | 1        |

| ITEM | P/N     | DESCRIPTION                                        | QTY USED |
|------|---------|----------------------------------------------------|----------|
| 5    | 5652000 | Repair, Filter Body, 25 Sq. Ft. Upright            | 1        |
| 6    | 3623000 | Clip, Filter Base                                  | 4        |
| 7    | 4055832 | Screw, Thread Rolling Hex, Washer Head 1/4-10 x 1" | 4        |
| 8    | 3624000 | Hole Locations, Base Equipment Support             | 1        |
| 9    | 4022832 | Bolt, Rndhd. Sqnk. 1/4-20 x 1.5" L                 | 4        |
| 10   | 4034832 | Nut, Lckng. Hd., KEP Type 1/4-20                   | 8        |
| 11   | 3982832 | Washer, 1/4 FLT, Type A Pin Wd Ser                 | 4        |
| 12   | 2590000 | Cartridge, Filter, 25 Sq. Ft.                      | 1        |

\*Order by Repair Assembly number or by single parts.

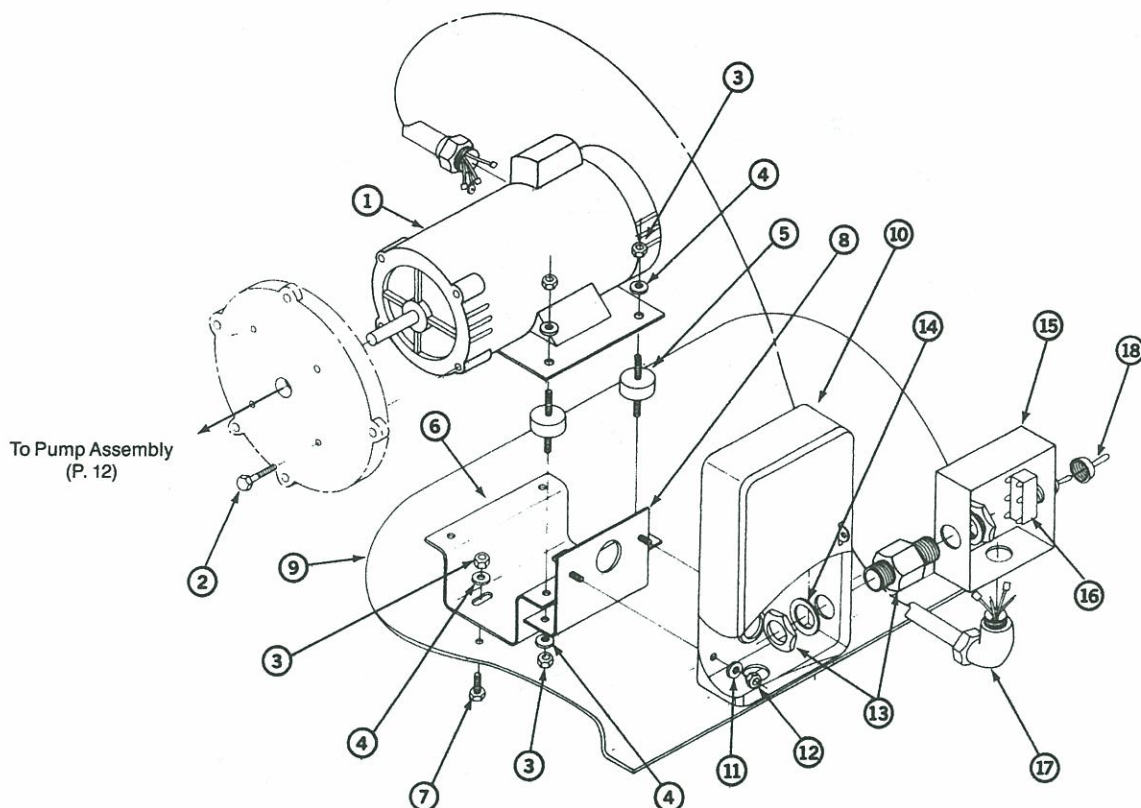
## PUMP ASSEMBLY



| ITEM | P/N     | DESCRIPTION                       | QTY USED |
|------|---------|-----------------------------------|----------|
| 1    | 0199000 | Gasket, Pump Flange               | 2        |
| 2    | 4516000 | Flange, Pump 2"                   | 1        |
| 3    | 4582000 | 1.0 HP Pump Assembly              | 1        |
| 4    | 3983832 | Washer, 5/16 Flat, Type A PLNWDSE | 4        |
| 5    | 3951832 | Bolt, Hex 5/16-18 x 1" L          | 4        |

## MOTOR/TIMER ASSEMBLY, 115 VAC

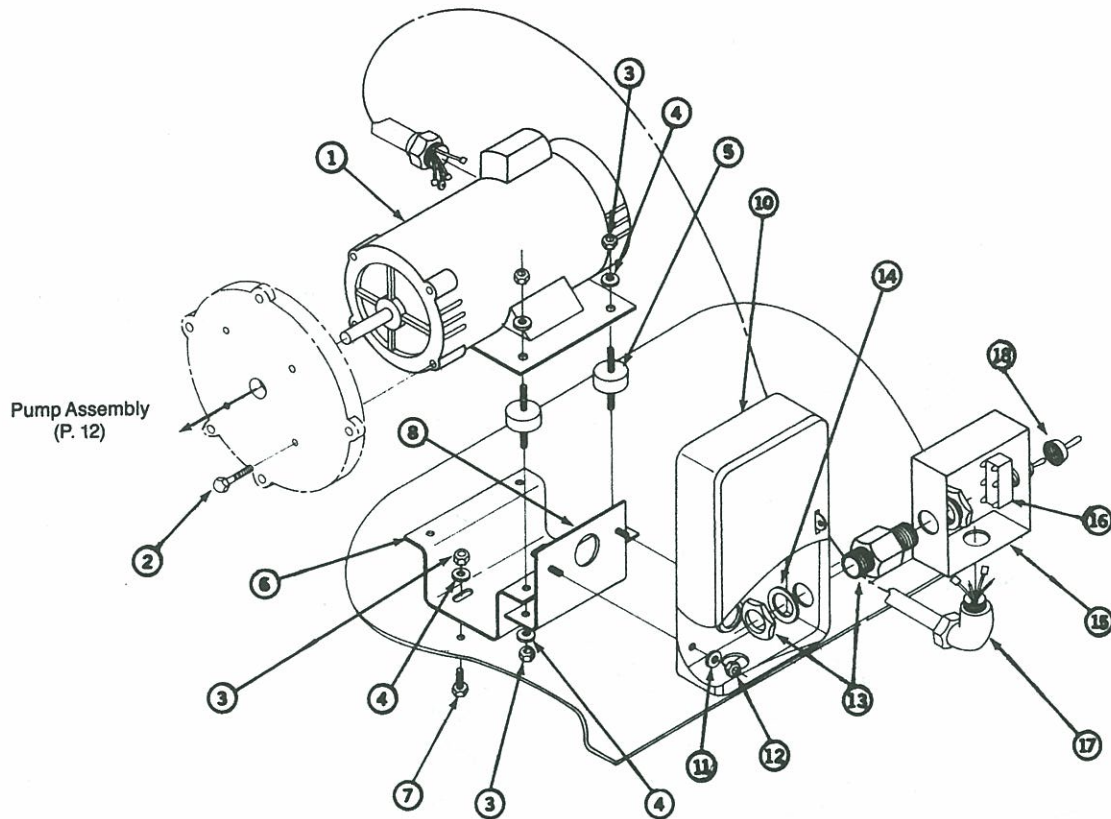
(Use with Model 4450000.)



| ITEM | P/N     | DESCRIPTION                                  | QTY USED |
|------|---------|----------------------------------------------|----------|
| 1    | 2812000 | Motor, .75 HP 2 Spd<br>115 DR-PRF            | 1        |
| 2    | 3953832 | Bolt, Hex 3/8-16 x 1" L                      | 4        |
| 3    | 4034832 | Nut, Locking HD,<br>KEP Type 1/4-20          | 11       |
| 4    | 3982832 | Washer, 1/4 Flat, Type A,<br>Pln Wd Ser      | 11       |
| 5    | 3689000 | Vibration Damper                             | 4        |
| 6    | 3634000 | Bracket, Motor                               | 1        |
| 7    | 4022832 | Bolt, Rd. Hd., Sq. Neck,<br>1/4-20 x 1.5" L  | 3        |
| 8    | 3618000 | Bracket, Timer                               | 1        |
| 9    | 3624000 | Hole Locations,<br>Base Equipment Support    | 1        |
| 10   | 4455000 | Timer, 24 Hr. Dial 115 VAC                   | 1        |
| 11   | 3981832 | Washer, # 10 Flat Type A,<br>Pln Wd Ser # 10 | 2        |
| 12   | 4033832 | Nut, Locking HD, KEP Type,<br># 10-24        | 2        |
| 13   | 3694000 | Spacing Connector, J-Box                     | 1        |
| 14   | 4420832 | Washer, Conduit                              | 1        |
| 15   | 3690000 | Junction Box (Machined)                      | 1        |
| 16   | 3785000 | Toggle Switch DPDT                           | 1        |
| 17   | 3693000 | Wire Harness Assembly                        | 1        |
| 18   | 3786000 | Rubber, Seal, Toggle Switch                  | 1        |

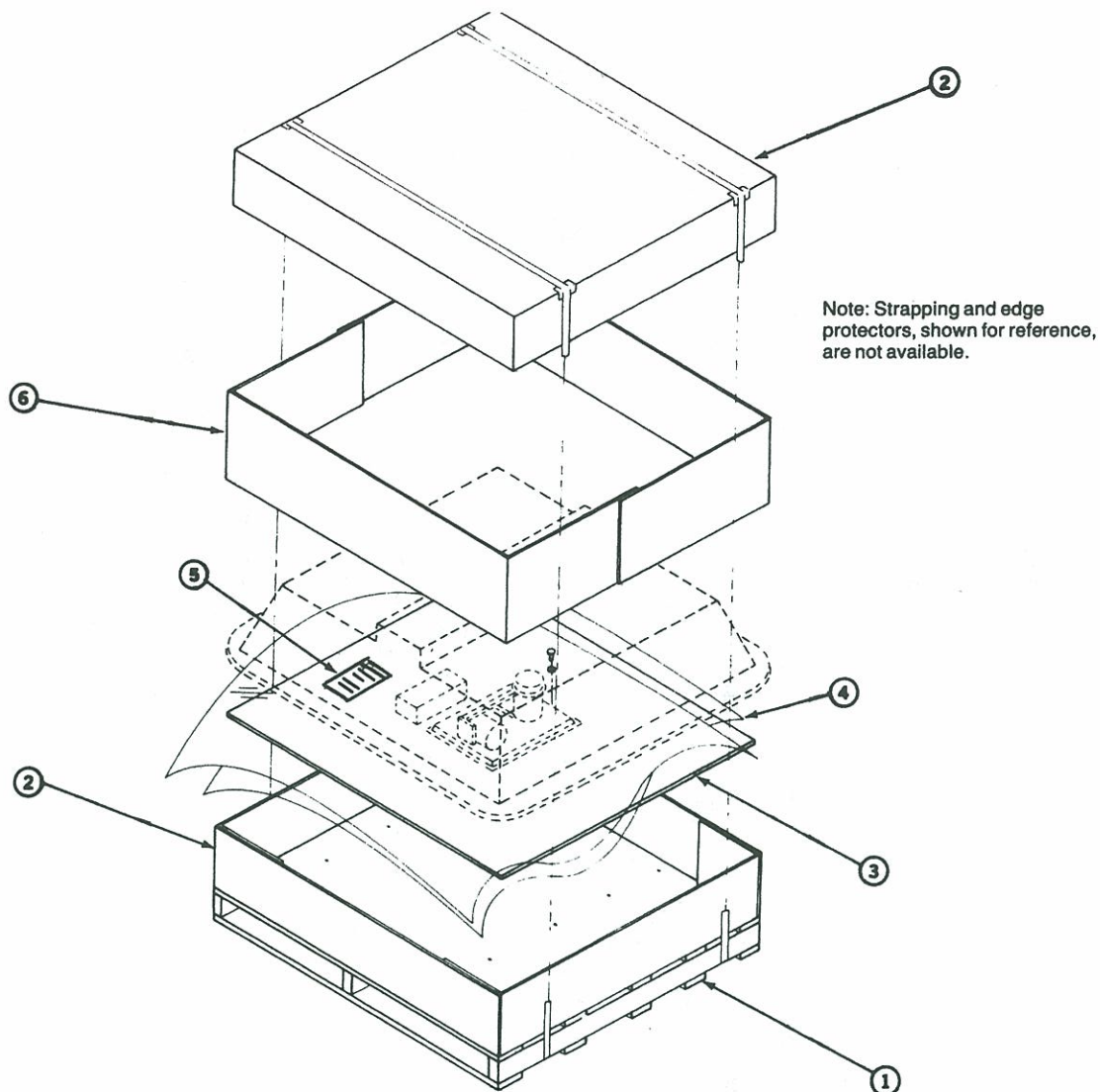
## MOTOR/TIMER ASSEMBLY, 230 VAC

(Use with Model 4400000.)



| ITEM | P/N     | DESCRIPTION                                  | QTY USED |
|------|---------|----------------------------------------------|----------|
| 1    | 2987000 | Motor, .75 HP 2 Spd<br>230 VAC               | 1        |
| 2    | 3953832 | Bolt, Hex 5/16 x 1" L                        | 4        |
| 3    | 4034832 | Nut, Locking HD,<br>KEP Type 1/4-20          | 11       |
| 4    | 3982832 | Washer, 1/4 Flat, Type A,<br>Pln Wd Ser      | 11       |
| 5    | 3689000 | Vibration Damper                             | 4        |
| 6    | 3634000 | Bracket, Motor                               | 1        |
| 7    | 4022832 | Bolt, Rd. Hd., Sq. Neck,<br>1/4-20 x 1.5" L  | 3        |
| 8    | 3618000 | Bracket, Timer                               | 1        |
| 9    | 3624000 | Hole Locations,<br>Base Equipment Support    | 1        |
| 10   | 3617000 | Timer, 24 Hr. Dial 230 VAC                   | 1        |
| 11   | 3981832 | Washer, # 10 Flat Type A,<br>Pln Wd Ser # 10 | 2        |
| 12   | 4033832 | Nut, Locking HD, KEP Type,<br># 10-24        | 2        |
| 13   | 3694000 | Spacing Connector, J-Box                     | 1        |
| 14   | 4420832 | Washer, Conduit                              | 1        |
| 15   | 3690000 | Junction Box (Machined)                      | 1        |
| 16   | 3785000 | Toggle Switch DPDT                           | 1        |
| 17   | 3693000 | Wire Harness Assembly                        | 1        |
| 18   | 3786000 | Rubber, Seal, Toggle Switch                  | 1        |

## PACKAGING



**5594000 Repair Carton Assembly**  
(Order By Assembly Number)

| ITEM | P/N       | DESCRIPTION                  | QTY USED |
|------|-----------|------------------------------|----------|
| 1    | 2935000 * | Pallet Assembly              | 1        |
| 2    | 2936000 * | Carton, Tray                 | 2        |
| 3    | 4411000 * | Pad, 66.5" x 72.5"           | 1        |
| 4    | 2080000 * | Sheet, 8' Roll x 4 Mil Poly  | 2        |
| 5    | 4418000 * | Packet, Product Instructions | 1        |
| 6    | 2937000 * | U-Pad, Scored, Carton        | 4        |

\* Not available as single parts

### Other Items Available

|                                 |         |
|---------------------------------|---------|
| Coupling, 1/2" S x S            | 0647000 |
| Cover, Rigid Spa                | 3263000 |
| Face Plate, Skimmer, White      | 3669902 |
| Face Plate, Skimmer, Beige      | 3669904 |
| Face Plate, Skimmer, Brown      | 3669908 |
| Face Plate, Skimmer, Blue       | 3669913 |
| Face Plate, Skimmer, Cinnabar   | 3669922 |
| Game Board/Serving Tray         | 3399000 |
| Hair and Lint Strainer          | 5079000 |
| Heater, 12kw                    | 5010000 |
| Water Quality Test Kit          | 1896000 |
| Repair Kit, AW, Acrylic/Lacquer | 5020000 |
| Repair Kit, BW, Acrylic/Lacquer | 5030000 |
| Repair Kit, BB, Acrylic/Lacquer | 5040000 |
| Repair Kit, IC, Acrylic/Lacquer | 5045000 |
| Repair Kit, AT, Acrylic/Lacquer | 5050000 |
| Repair Kit, SS, Acrylic/Lacquer | 5055000 |
| Repair Kit, BK, Acrylic/Lacquer | 5060000 |
| Repair Kit, CR, Acrylic/Lacquer | 5065000 |
| Repair Kit, JB, Acrylic/Lacquer | 5070000 |
| Surround, Redwood               | 2787000 |

