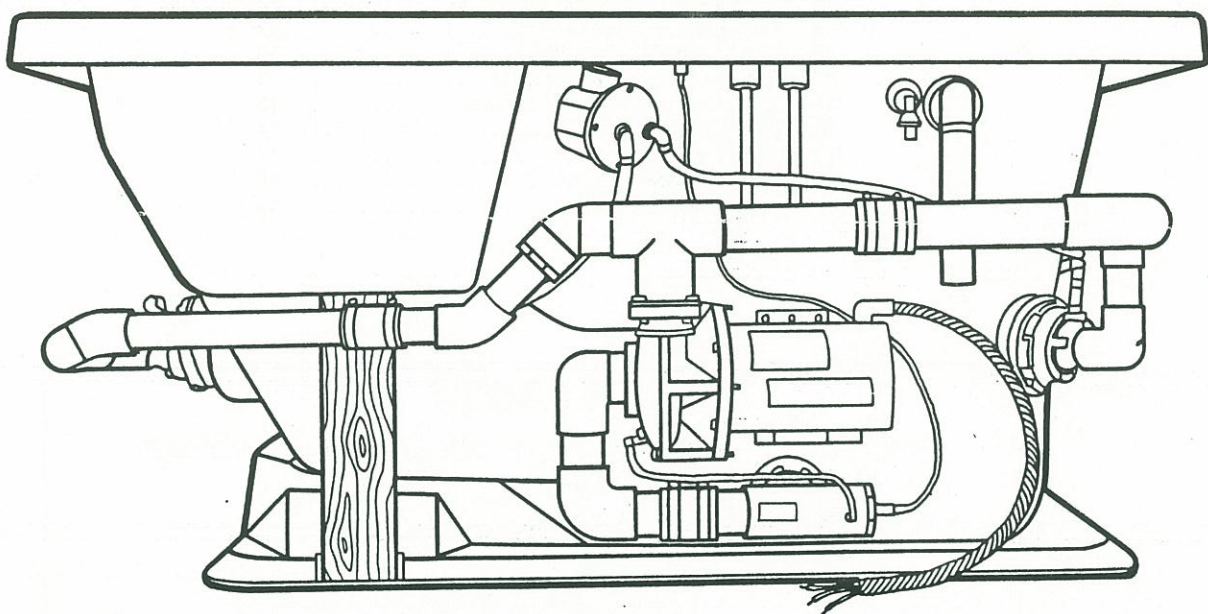


THE LUSO™ — JWB 103 PARTS CATALOG



Jacuzzi
WHIRLPOOL[®] BATH

INDEX TO REPAIR ASSEMBLIES

ITEM	DESCRIPTION	PAGE NO.
1	Suction Cover Assembly	7
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6	Motor Assembly, 0.5 HP	8
7	Bracket Assembly, Motor Mount	9
8	Flange Assembly, Pump Discharge	9
9	Piping Connector, 1.5"	9
10	Dial Thermometer	10
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14	Faucet Valve Assembly	11
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16	Fill Spout/Diverter Assembly	12
16	Diverter Seal Assembly	12
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TO ORDER

Determine Repair Assembly required and order by repair assembly number.

EXAMPLE:

REPAIR ASSEMBLY NUMBER	→	#3341000	REPAIR BRACKET ASSEMBLY, MOTOR MOUNT	
		ITEM	P/N	DESCRIPTION
		1	*0377006	Nut, Hex, 1/4-20, Steel C.P.
		2	*0364007	Washer, 1/4 Flat Type A, Plain Wide Series
		3	2024000	Bracket, Motor Mount
				QUANTITY
				2
				2
				1

*Denotes parts which may be ordered from the Single Parts List; orders for single parts not so designated will not be completed.

When ordering from Single Parts List on page 15, order by part number.*

EXAMPLE:

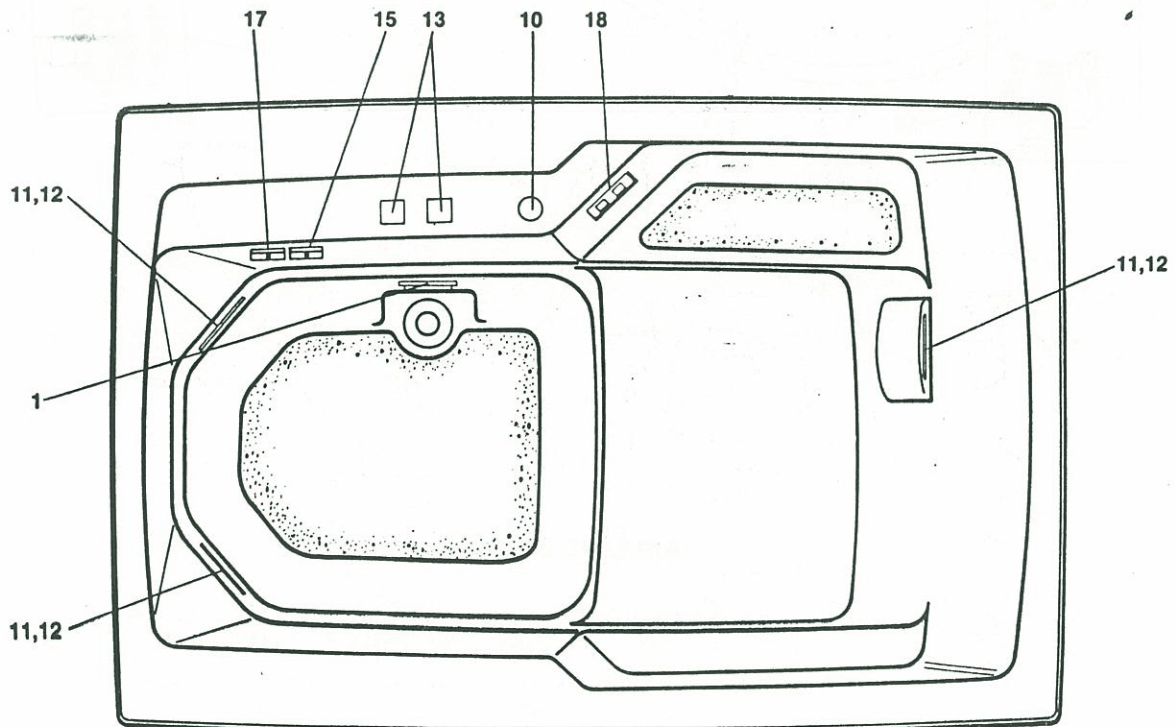
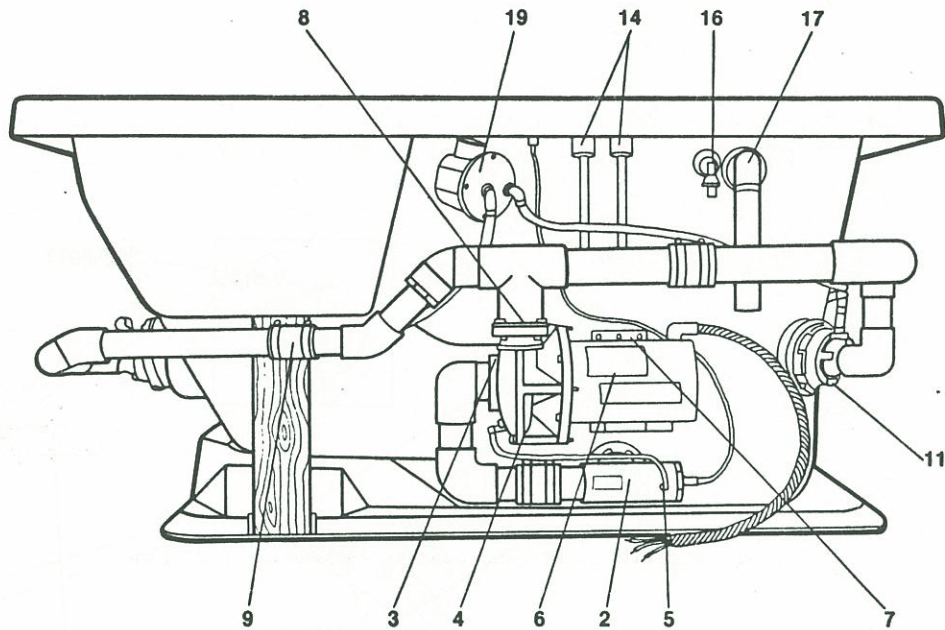
Part Number → 0157000 EII, 45° 1.5"S × S SCH 40 PVC

NOTE:

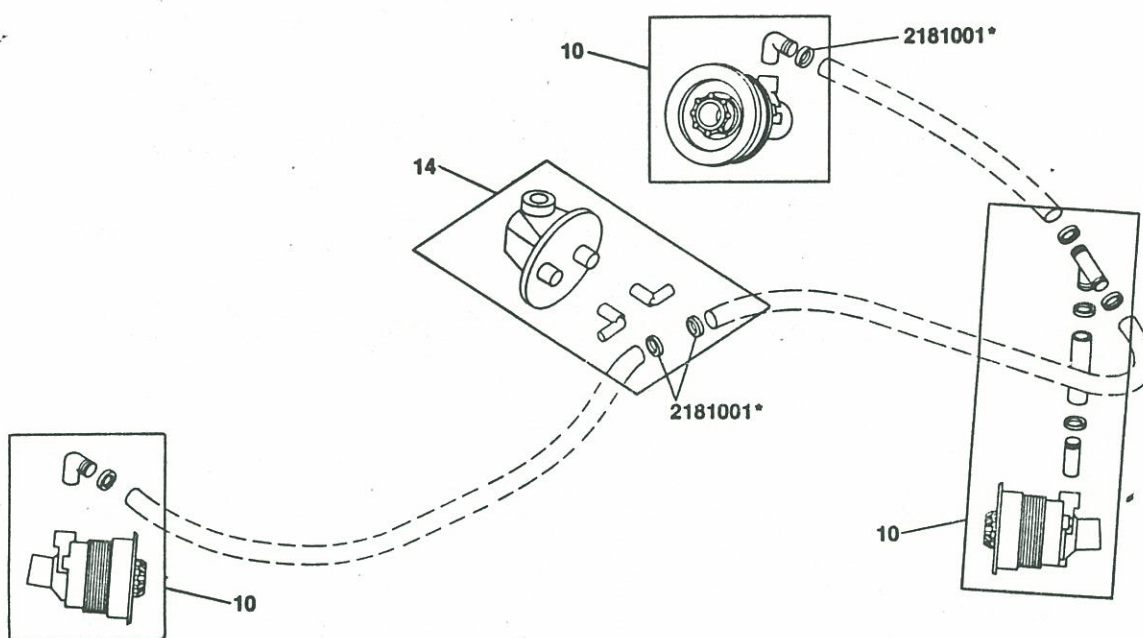
Some repair assemblies are designed for several applications and may include more parts than are necessary to complete repair.

Contents of Repair Assemblies are subject to Change Without Notice.

Repair Assemblies are referenced to Index on page 2.



Assemblies are referenced to page numbers unless otherwise noted.

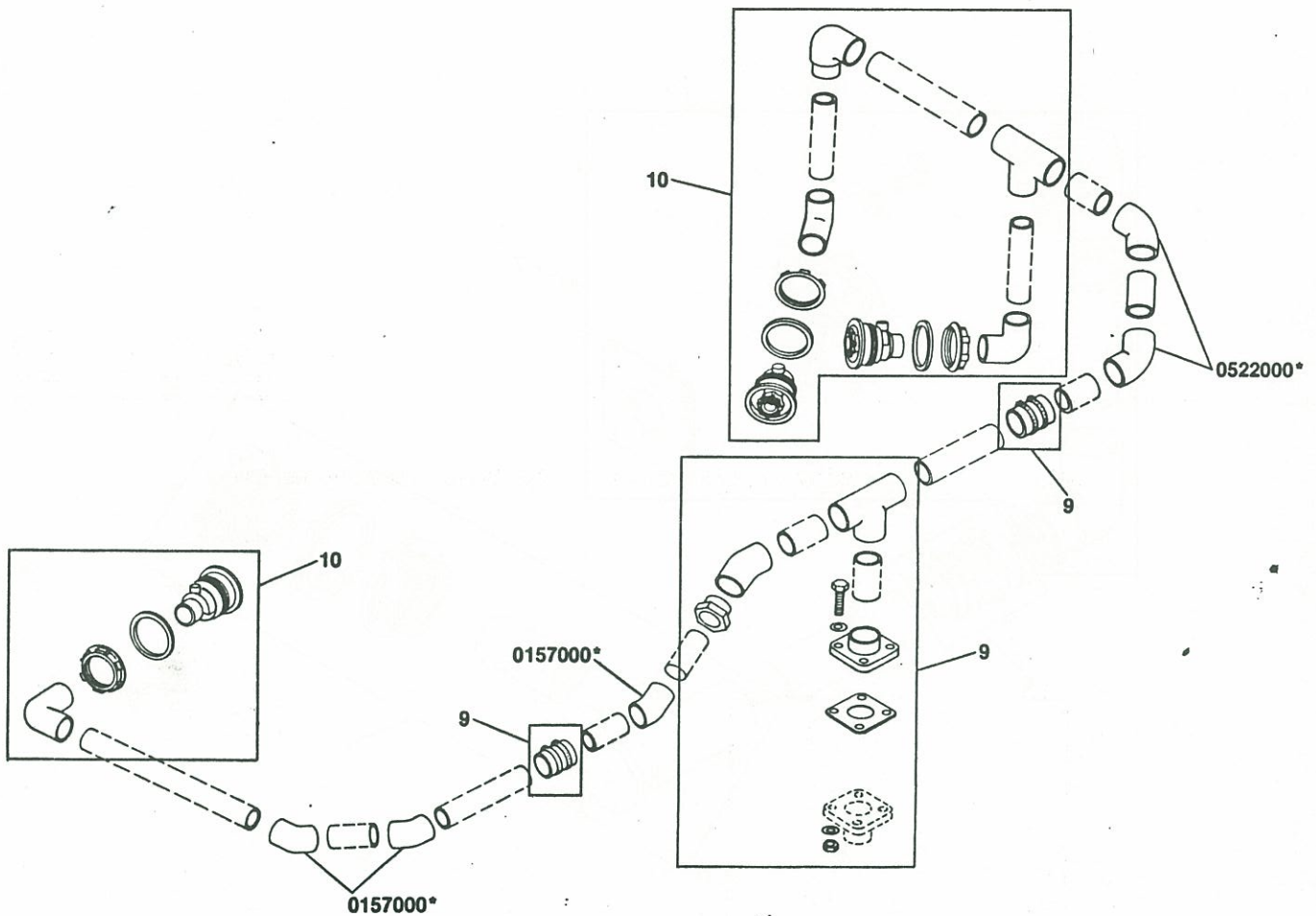


AIR LINE SYSTEM

(Use 5/8" diameter rubber hose)

*May also be ordered from Single Parts List, page 15.

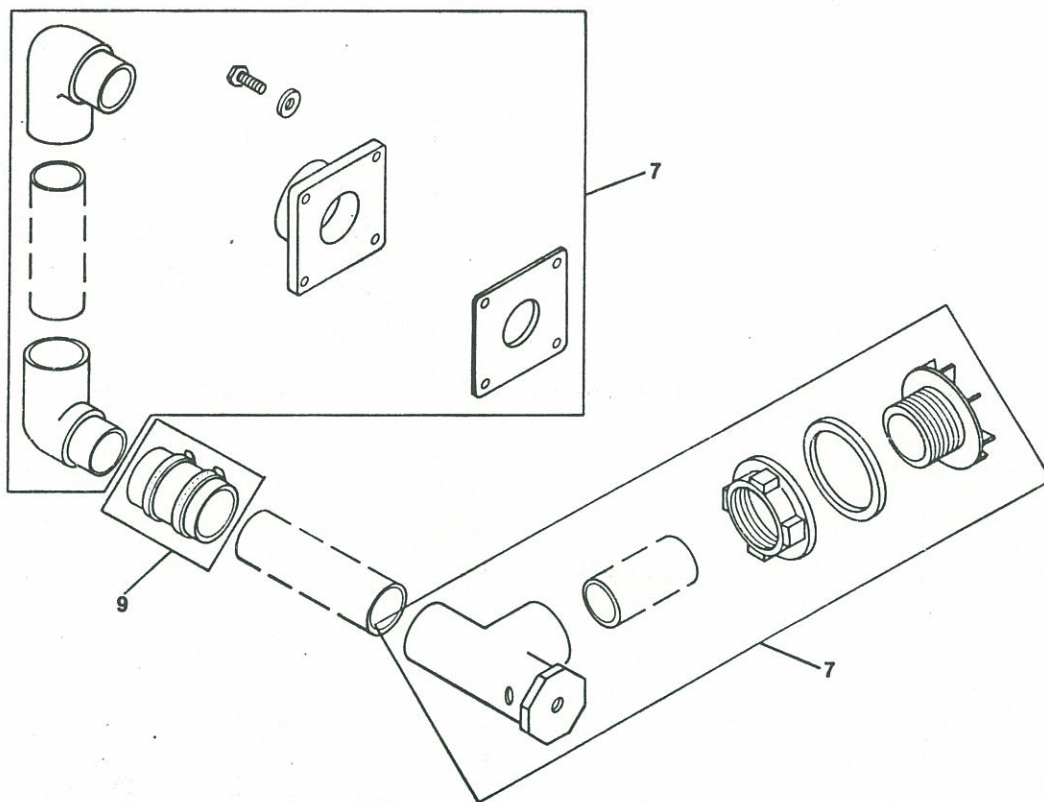
Assemblies are referenced to page numbers unless otherwise noted.



DISCHARGE SYSTEM

For piping, use Schedule 40 PVC (not available from Jacuzzi Whirlpool Bath).

Assemblies are referenced to page numbers unless otherwise noted.



SUCTION SYSTEM

For piping, use Schedule 40 PVC (not available from Jacuzzi Whirlpool Bath).

#1805827

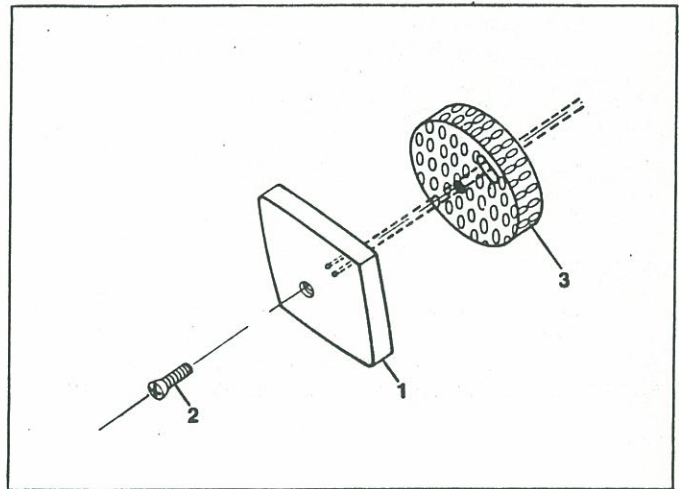
#1805001 REPAIR SUCTION COVER ASSEMBLY, (CHROME)

ITEM	P/N	DESCRIPTION	QUANTITY
1	1590001	Cover, Suction	1
2	*0280121	Screw, Machine #10-24 x 1.25"L., OHPM, S.S.	1
3	3060000	Suction Strainer	1

#1805828

#1805002 REPAIR SUCTION COVER ASSEMBLY (GOLD)

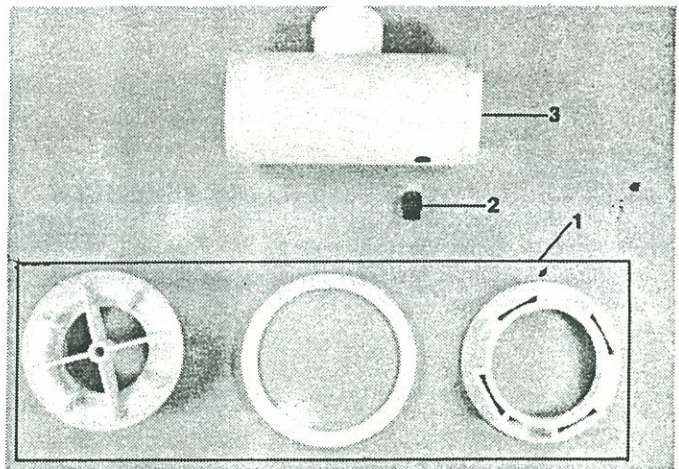
ITEM	P/N	DESCRIPTION	QUANTITY
1	1590002	Cover, Suction	1
2	*1034121	Screw, Machine #10-24 x 1.25"L., OHPM, GP	1
3	3060000	Suction Strainer	1



#3339000 REPAIR SUCTION FITTING ASSEMBLY (LESS COVER)

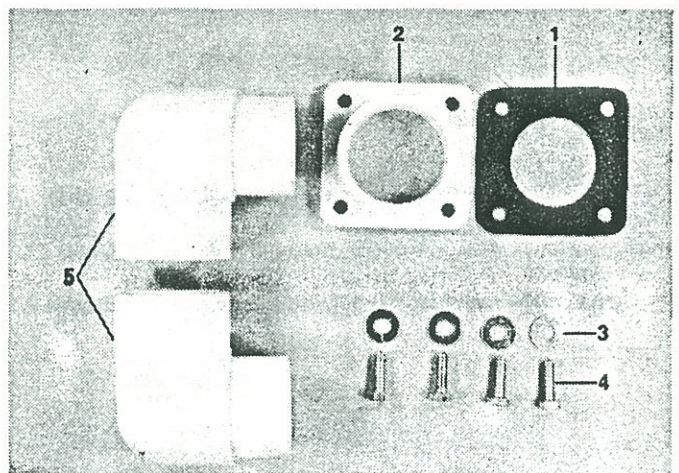
ITEM	P/N	DESCRIPTION	QUANTITY
1	1616000	Suction Fitting Assembly	1
2	0538002	Plug .25" NPT Drain	1
3	2510000	Tee/Plug Assy. 2" SCH 40 PVC, Mach.	1
N.S.	3395000	Sheet, Instructions, Inlet, Suction Sealant	1

Use silicone sealant at suction fitting flange for watertight seal.



#3340000 REPAIR FLANGE ASSEMBLY, PUMP SUCTION

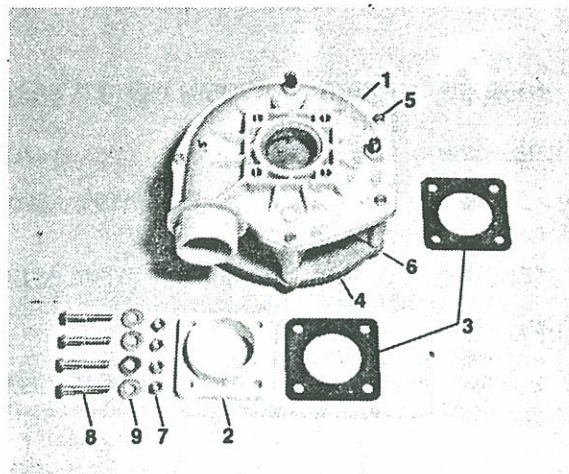
ITEM	P/N	DESCRIPTION	QUANTITY
1	*0199000	Gasket, Pump Flange	1
2	*0399001	Flange, Pump for 2" Pipe	1
3	*0364008	Washer, 5/16 Flat Type A, Plain Wide Series	4
4	*0168173	Bolt, Hex 5/16-18 x 1" L. Steel CP #3957832	4
5	*1592000	Elb, 90° Street, 2" S x Male Slip, SCH 40 PVC	2



*May also be ordered from Single Parts List, page 15.

#2451000 REPAIR PUMP ASSEMBLY, 0.5 HP

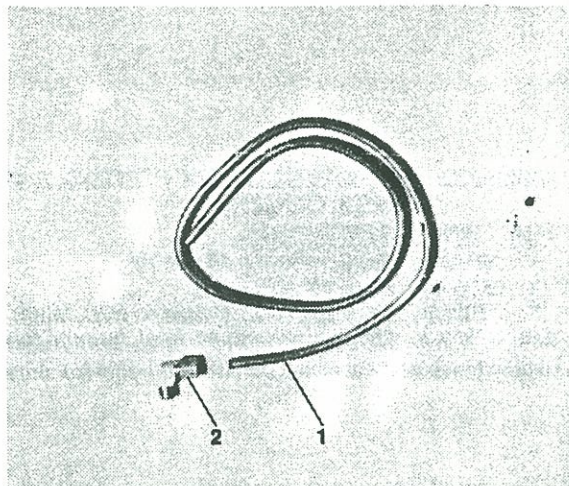
ITEM	P/N	DESCRIPTION	QUANTITY
1	0791001	Pump Assembly, 0.5 HP	1
2	*0399001	Flange, Pump 2" Pipe	1
3	*0199000	Gasket, Pump Flange	2
4	*0422000	Mount, Pump Motor	1
5	*0377006	Nut, Hex 1/4-20, Steel C.P.	5
6	*0168160	Bolt, Hex 1/4-20 x 4" L., Steel C.P.	5
N.S.	*0168200	Bolt, Hex 3/8-16 x 1" L., Steel C.P.	4
7	*0377007	Nut, Hex 5/16-18, Steel, C.P.	4
8	*0168179	Bolt, Hex 5/16-18 x 1.75" L., Steel C.P.	4
9	*0364008	Washer, 5/16 Flat, Type A, Plain Wide Series	8



#3935000

#2046003 REPAIR BLEEDER LINE ASSEMBLY

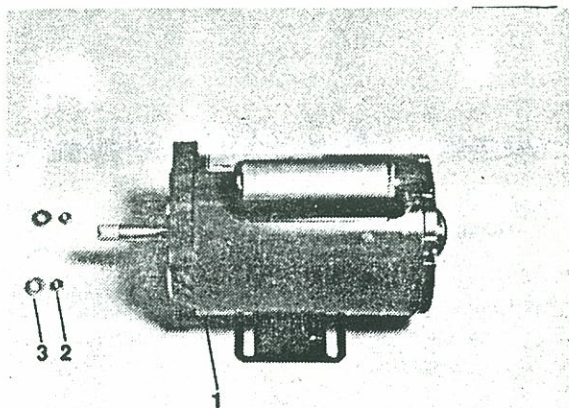
ITEM	P/N	DESCRIPTION	QUANTITY
1	3052007	Tube, .25" O.D. x 14" L.	1
2	3044001	Elbow, Male Tube Fitting, .25" O.D., 1/8 NPT	2



#4973000

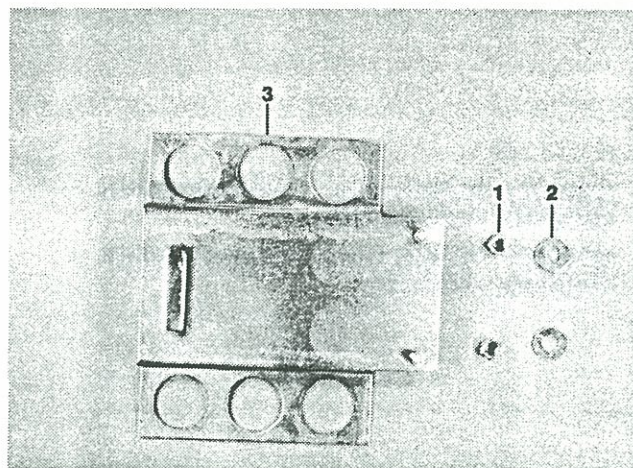
#1794001 REPAIR KIT, JRI-60 MOTOR, 0.5 HP

ITEM	P/N	DESCRIPTION	QUANTITY
1	0123001	Motor, 0.5 HP, Threaded Shaft, Rigid Base	1
2	*0377006	Nut, Hex 1/4-20 STL CP	2
3	*0364007	Washer, 1/4 Flat, Type A, Plain, Wide Series	2



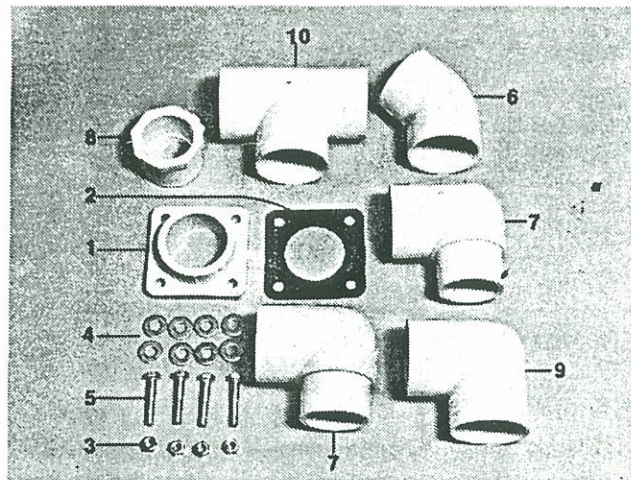
#3341000 REPAIR BRACKET ASSEMBLY,
MOTOR MOUNT

ITEM	P/N	DESCRIPTION	QUANTITY
1	*0377006	Nut, Hex, 1/4-20, Steel C.P.	2
2	*0364007	Washer, 1/4 Flat Type A, Plain Wide Series	2
3	2024000	Bracket, Motor Mount	1



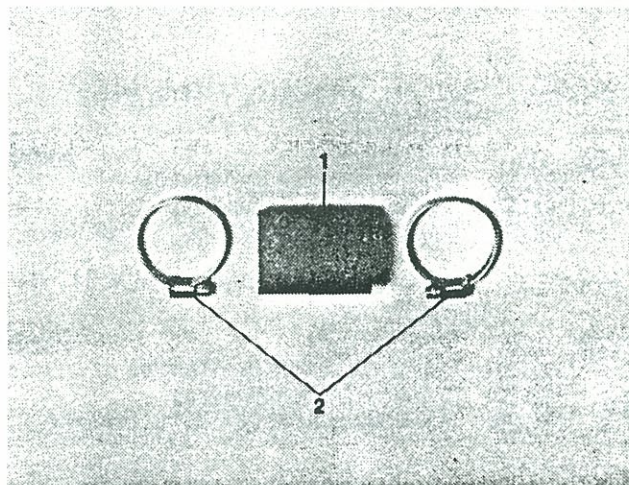
#2452000 REPAIR FLANGE ASSEMBLY,
PUMP DISCHARGE

ITEM	P/N	DESCRIPTION	QUANTITY
1	*0399001	Flange, Pump 2" Pipe	1
2	*0199000	Gasket, Pump Flange	1
3	*0377007	Nut, Hex 5/16-18, Steel C.P.	4
4	*0364008	Washer, 5/16 Flat Type A, Plain Wide Series	8
5	*0168179	Bolt, Hex 5/16-18 x 1.75" L., Steel C.P.	4
6	*0522000	Elb, 45° 2" S x S SCH 40 PVC	1
7	*1592000	Elb, 90° Street 2" S x Male Slip SCH 40 PVC	2
8	*0473000	Bushing, 2" x 1.5" S x SPG, FLSH SCH 40 PVC	1
9	0426000	Elb, 90° 2" x S x S SCH 40 PVC	1
10	0828000	Tee, 2" S x S x S SCH 40 PVC	1



#2448000 REPAIR PIPING CONNECTOR, 1.5"

ITEM	P/N	DESCRIPTION	QUANTITY
1	0250000	Hose, 1.88" x 3" L.	1
2	0162000	Clamp, #H-32, S.S.	2



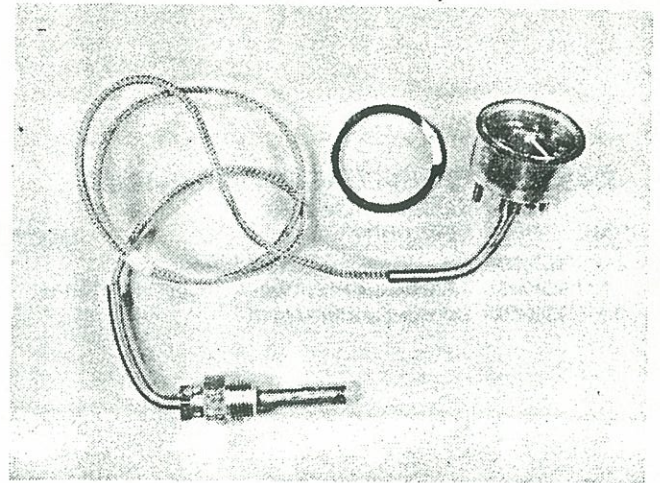
*May also be ordered from Single Parts List, page 15.

#2509821

#2509001 REPAIR DIAL THERMOMETER
ASSEMBLY (CHROME)

509828

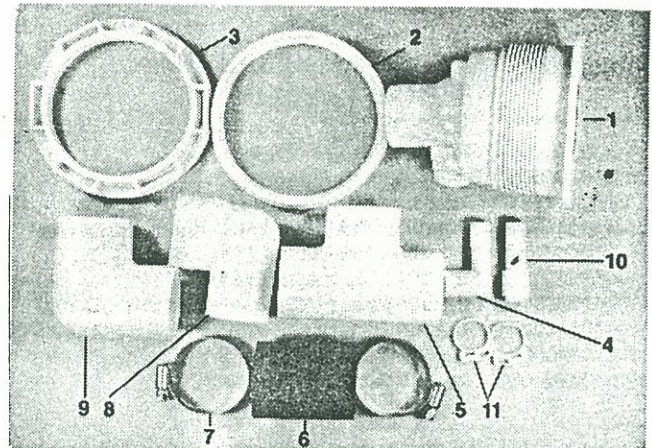
#2509002 REPAIR DIAL THERMOMETER
ASSEMBLY (GOLD)



#2462000 REPAIR HTA INLET ASSEMBLY,
(LESS SWIVEL)

ITEM	P/N	DESCRIPTION	QUANTITY
1	1644000	Body, HTA Inlet	1
2	1925000	Ring, Back-Up, HTA Inlet	1
3	1645000	Nut, HTA Inlet	1
4	*1464000	Adapter, 90° Air line Hose	1
5	*0167000	Tee, 1.5" S x S x S, SCH. 40 PVC	1
6	0250000	Hose, 1.88" I.D. x 3" L.	1
7	0162000	Clamp, #H-32, S.S.	2
8	*0955000	Ell, 90° Street 1.5" S x Male S, SCH 40 PVC	1
9	*0239000	Ell, 90° 1.5" S x S SCH 40 PVC	1
10	*1463000	Adapter, Straight Air Line Hose	1
11	*2181001	Clamp, Hose	1
N.S.	3395000	Sheet, Instructions, Inlet, Suction Sealant	1

Use silicone Sealant at body flange for watertight seal.



#2443821

#2443001 SWIVEL ASSEMBLY, HTA INLET
(CHROME)

ITEM	P/N	DESCRIPTION	QUANTITY
1	1929001	Swivel Sub-Assembly, HTA Inlet	1
2	1928000	Gasket, HTA Clamping Ring	1
3	0283088	Screw, Machine #8-32 x .50" L., PHP, S.S.	3

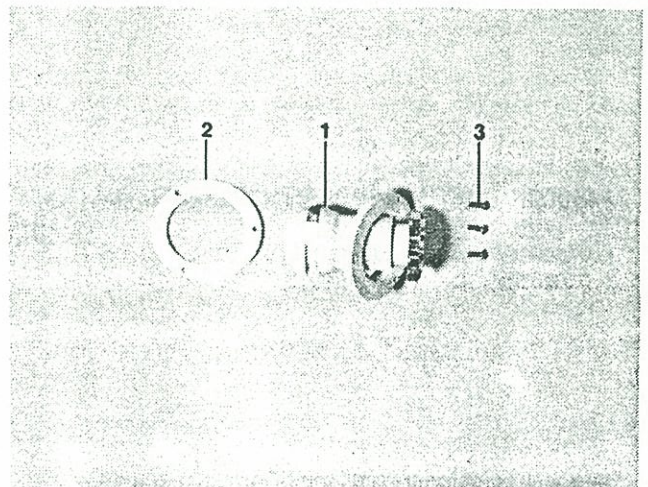
467000

443828

#2443002 REPAIR SWIVEL ASSEMBLY, HT INLET
(GOLD)

ITEM	P/N	DESCRIPTION	QUANTITY
1	1929002	Swivel Sub-Assembly, HTA Inlet	1
2	1928000	Gasket, HTA Clamping Ring	1
3	1163088	Screw, Machine #8-32 x .50" L., PHP, G.P.	3

1043828



*May also be ordered from Single Parts List, page 15.

#4992000

#2458001 REPAIR FAUCET KNOB ASSEMBLY, BLUE DOT (CHROME)

ITEM	P/N	DESCRIPTION	QUANTITY
1	1600001	Handle, Faucet	1
2	*0283113	Screw, Machine #10-24 x .38" L., PHP, S.S.	1
3	*1704001	Insert, Faucet Handle	1
4	2329000	Gasket, Faucet Handle	1

#3970000
#4156000

#2458002 REPAIR FAUCET KNOB ASSEMBLY, RED DOT (CHROME)

ITEM	P/N	DESCRIPTION	QUANTITY
1	1600001	Handle, Faucet	1
2	*0283113	Screw, Machine #10-24 x .38" L., PHP, S.S.	1
3	*1704002	Insert, Faucet Handle	1
4	2329000	Gasket, Faucet Handle	1

#3970000
#4157000

#2458003 REPAIR FAUCET KNOB ASSEMBLY, BLUE DOT (GOLD)

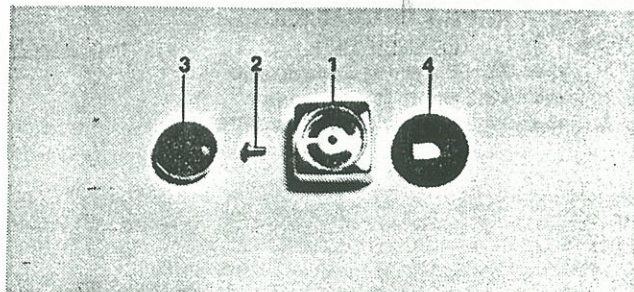
ITEM	P/N	DESCRIPTION	QUANTITY
1	1600002	Handle, Faucet	1
2	*0283113	Screw, Machine #10-24 x .38" L., PHP, S.S.	1
3	*1704003	Insert, Faucet Handle	1
4	2329000	Gasket, Faucet Handle	1

#3970000
#4157000

#2458004 REPAIR FAUCET KNOB ASSEMBLY, RED DOT (GOLD)

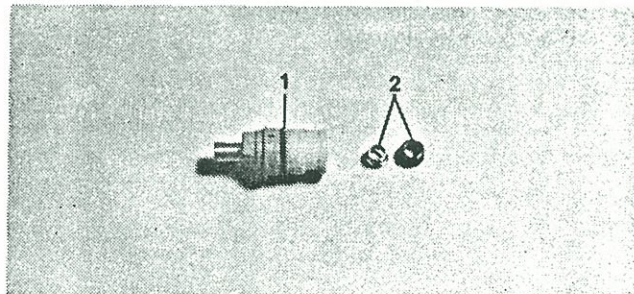
ITEM	P/N	DESCRIPTION	QUANTITY
1	1600002	Handle, Faucet	1
2	*0283113	Screw, Machine #10-24 x .38" L., PHP, S.S.	1
3	*1704004	Insert, Faucet Handle	1
4	2329000	Gasket, Faucet Handle	1

#3970000
#4152000



#2467000 REPAIR FAUCET CARTRIDGE ASSEMBLY

ITEM	P/N	DESCRIPTION	QUANTITY
1	2464000	Cylinder Valve Assembly (Cartridge) Delex, Delta Faucet Company Part No. 1740	1
2	2469000	Seat and Spring Kit, Delex, Delta Faucet Company Part No. 4993	1



#2466000 REPAIR FAUCET VALVE ASSEMBLY

ITEM	P/N	DESCRIPTION	QUANTITY
1	2334000	Valve, Delta	1
2	2215002	Screw, Machine #10-24 x .50" L., Hex Slot Head, Steel C.P.	2
3	2139004	Washer, Locking #10 External Tooth, S.S.	2

#4058832
#4051000

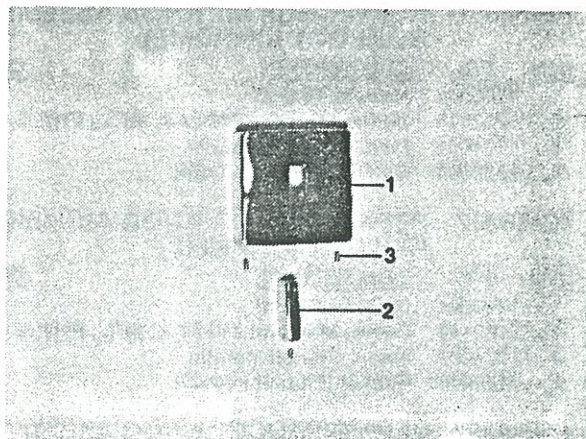


*May also be ordered from Single Parts List, page 15.

#2446001

**REPAIR COVER ASSEMBLY,
FILL SPOUT (CHROME)**

ITEM	P/N	DESCRIPTION	QUANTITY
1	1594001	Plate, Fill Spout Cover	1
2	1595001	Knob, Drain/Diverter	1
3	1690025	Screw, Set #6-32 x .25" L., S.S.	3



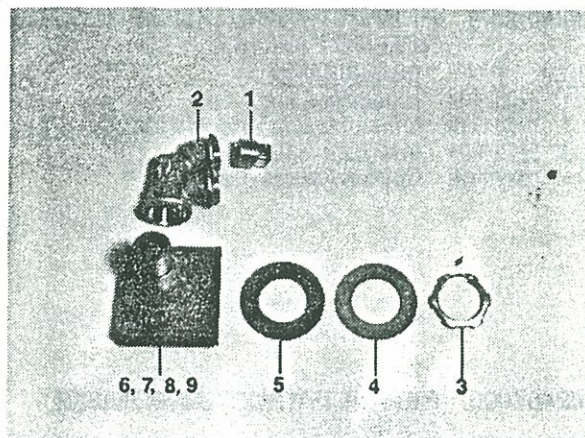
#2446002

**REPAIR COVER ASSEMBLY,
FILL SPOUT (GOLD)**

ITEM	P/N	DESCRIPTION	QUANTITY
1	1594002	Plate, Fill Spout Cover	1
2	1595002	Knob, Drain/Diverter	1
3	1690025	Screw, Set #6-32 x .25" L., S.S.	3

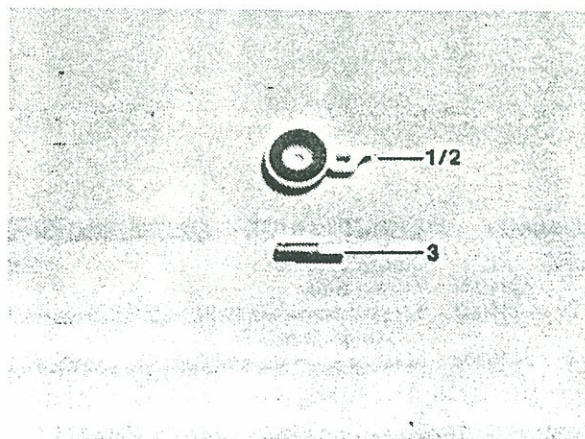
**#2455000 REPAIR FILL SPOUT/DIVERTER
ASSEMBLY**

ITEM	P/N	DESCRIPTION	QUANTITY
1	*1693000	Plug, .50" Male Pipe, Sq. Head, TPT Brass	1
2	*1681000	Diverter, Twin Ell, .5" x .5" x .75"	1
3	1692000	Nut, 1" x 11.5 Locking NPSM, Rigid Shaft	1
4	1757001	Washer, 2.25" x 1.313" x .06" Fibre	1
5	1707000	Washer, 1.313" x 2.25" x .13" Thick, Rubber	1
6	1593000	Fill Spout	1
7	1668000	Shaft, Diverter	1
8	1662000	Seal, Fill Spout Diverter	1
9	1669000	Disc, Diverter	1



#2449000 REPAIR DIVERTER SEAL ASSEMBLY

ITEM	P/N	DESCRIPTION	QUANTITY
1	1662000	Seal, Fill Spout Diverter	1
2	1669000	Disc, Diverter	1
3	1668000	Shaft, Diverter	1



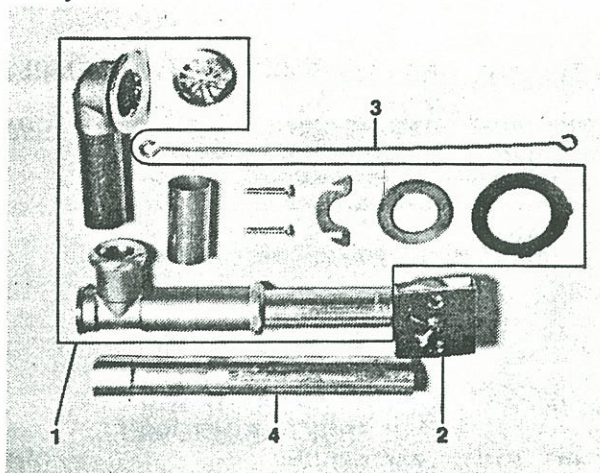
*May also be ordered from Single Parts List, page 15.

#4868827

#2445001 REPAIR DRAIN/OVERFLOW ASSEMBLY (CHROME) (SQUARE FACE PLATE)

ITEM	P/N	DESCRIPTION	QUANTITY
1	2506001	Drain/Overflow Assembly	1
2	1354001	Overflow Plate	1
3	0710002	Extension, 23½" Trip Lever	1
N.S.	0710004	Extension, 14¾" Trip Lever	1
N.S.	0710005	Extension, 9" Trip Lever	1
4	1647000	Link, Extension, Drain/Overflow	1
N.S.	2558000	Sheet, Instruction Repair Drain/Overflow Ass'y	1

3322000 - drain spacer



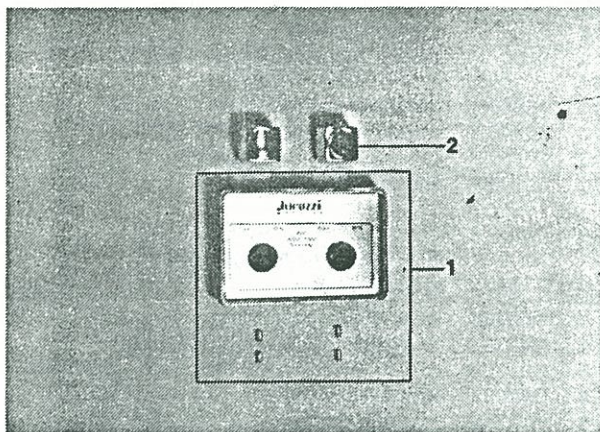
#2445002 REPAIR DRAIN/OVERFLOW ASSEMBLY (GOLD) (SQUARE FACE PLATE)

ITEM	P/N	DESCRIPTION	QUANTITY
1	2506002	Drain/Overflow Assembly	1
2	1354002	Overflow, Plate	1
3	0710002	Extension, 23½" Trip Lever	1
N.S.	0710004	Extension, 14¾" Trip Lever	1
N.S.	0710005	Extension, 9" Trip Lever	1
4	1647000	Link, Extension, Drain/Overflow	1
N.S.	2558000	Sheet, Instruction Repair Drain/Overflow Ass'y	1

#2459827

#2459001 REPAIR PANEL ASSEMBLY, AIR CONTROL (CHROME)

ITEM	P/N	DESCRIPTION	QUANTITY
1	1807000	Repair Air Control Panel Replacement	1
2	2571001	Knob, Air Control	2

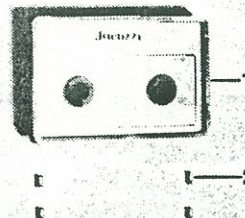


#2459002 REPAIR PANEL ASSEMBLY, AIR CONTROL (GOLD)

ITEM	P/N	DESCRIPTION	QUANTITY
1	1807000	Repair Air Control Panel Replacement	1
2	2571003	Knob, Air Control	2

#1807000 REPAIR AIR CONTROL PANEL REPLACEMENT

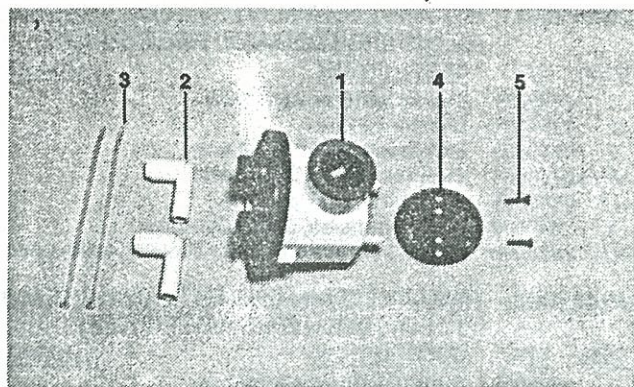
ITEM	P/N	DESCRIPTION	QUANTITY
1	1108000	Panel Sub-Assembly, Air Control	1
2	1000000	Fastener, Tubular	4



#4494000

#2461001 REPAIR AIR CONTROL ASSEMBLY, (LESS TRIM)

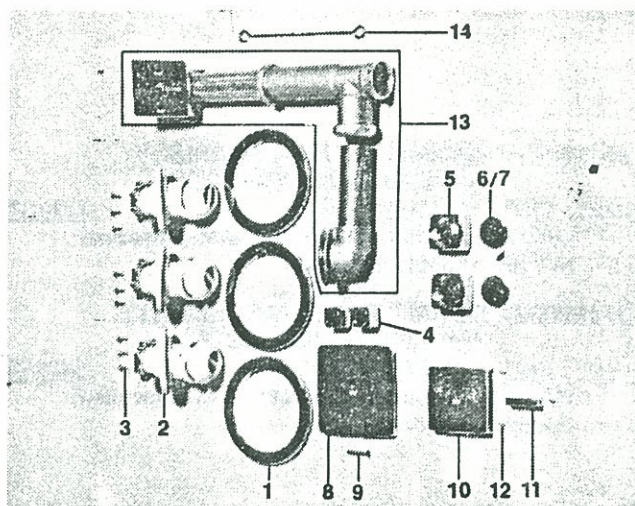
ITEM	P/N	DESCRIPTION	QUANTITY
1	2124001	Air Control Sub-Assembly	1
2	*1464000	Adapter, 90° Air Line Hose	2
3	*2181001	Clamp, Hose	2
4	*1120000	Gasket, Air Control Body	1
5	*0283090	Screw, #8-32 x .75" L., PHPM S.S.	2



#4200827

#2463001 REPAIR TRIM PACKAGE, HTA VERSION (CHROME)

ITEM	P/N	DESCRIPTION	QUANTITY
1	*1646001	Ring, Face, HTA Inlet	3
2	1929001	Swivel Sub-Assembly, HTA Inlet	3
3	*0283088	Screw, Machine #8-32 x .50" L., PHP, S.S.	9
4	2571001	Knob, Air Control	2
5	1600001	Handle, Faucet	2
6	*1704001	Insert, Faucet Handle, Blue Dot	1
7	*1704002	Insert, Faucet Handle, Red Dot	1
8	1590001	Cover, Suction	1
9	0280116	Screw, Machine #10-24 x .63" L., OHPM, S.S.	1
10	1594001	Plate, Cover, Fill Spout	1
11	*1595001	Knob, Drain/Diverter	1
12	*1690025	Screw, Set #6-32 x .25" L., S.S.	3
13	2445001	Drain/Overflow Assembly	1
14	0710006	Extension, 7" Trip Lever	1



200828 #2463002 REPAIR TRIM PACKAGE, HTA VERSION (GOLD)

ITEM	P/N	DESCRIPTION	QUANTITY
1	*1646002	Ring, Face, HTA Inlet	3
2	1929002	Swivel Sub-Assembly, HTA Inlet	3
3	*1163088	Screw, Machine #8-32 x .50" L., PHP, S.S.	9
4	2571003	Knob, Air Control	2
5	1600002	Handle, Faucet	2
6	*1704003	Insert, Faucet Handle, Blue Dot	1
7	*1704004	Insert, Faucet Handle, Red Dot	1
8	1590002	Cover, Suction	1
9	1034116	Screw, Machine #10-24 x .63" L., OHPM, G.P.	1
10	1594002	Plate, Cover, Fill Spout	1
11	*1595002	Knob, Drain/Diverter	1
12	*1690025	Screw, Set #6-32 x .25" L., S.S.	3
13	2445002	Drain/Overflow Assembly	1
14	0710006	Extension, 7" Trip Lever	1

#2447000 REPAIR SKIRT CLIP ASSEMBLY

ITEM	P/N	DESCRIPTION	QUANTITY
1	*1677000	Clip, Skirt	2
2	*2613000	Clip, Shell	3
3	0083061	Screw, Sheet Metal #6-20 x .50" L., PHP, S.S.	15



*May also be ordered from Single Parts List, page 15.

SINGLE PARTS LIST

P/N	DESCRIPTION
0157000	Ell, 45° 1.5" S x S SCH. 40 PVC
0167000	Tee, 1.5" S x S x SCH. 40 PVC
#3950832 0168160	Bolt, Hex 1/4-20 x 4" L., STL CP (Pump/Mounting Plate)
#3951832 0168173	Bolt, Hex 5/16-18 x 1" L., STL CP (Suction Flange)
0168179	Bolt, Hex 5/16-18 x 1.75" L., STL CP (Discharge Flange)
#3953832 0168200	Bolt, Hex 3/8-16 x 1" L., STL CP (Pump/Motor Mount)
0199000	Gasket, Pump Flange
0239000	Ell, 90° 1.5" S x S SCH. 40 PVC
#3958000 0280121	Screw, #10-24 x 1.25" L., OHPM S.S. (Suction Fitting Cover)
#3967000 0283088	Screw, #8-32 x .5" L., PHPM S.S. (HTA Inlet Swivel)
#3968000 0283090	Screw, #8-32 x .75" L., PHPM, S.S.
#3970000 0283113	Screw, #10-24 x .38" L., PHPM S.S. (Faucet Handle)
#3971000 0283115	Screw, #10-24 x .5" L., PHPM S.S. (Air Control Unit Base)
0324000	Timer, 60 Minute
#3982832 0364007	Washer, 1/4 Flat Type A PLN ST (Motor Mount) WD SER
# 0364008	Washer, 5/16 FLT, Type A PLN WD SER (Suction & Discharge Flange)
# 0377006	Nut, Hex 1/4-20 STL CP (Motor Bracket)
# 0377007	Nut, Hex 5/16-18 STL CP (Pump Mount)
#4516000 0399001	Flange, Pump 2" Pipe
0422000	Mount, Pump Motor
0473000	Bushing 2" x 1.5" S x SPG FLSH RDCG
0522000	Ell, 45° 2" S x S SCH. 40 PVC
0846000	Shaft, Extended Air Cap (Air Control Unit)
0955000	Ell, 90° Street, 1.5" S x Male Slip
#4190828 1034121	Screw, #10-24 x 1.25" L., OHPM G.P. (Suction Fitting Cover)
1100000	Ell, 90° 2" x 1.50" S x S x S RDCG, SCH. 40 PVC
1120000	Gasket, Air Control Body
#4043828 1163088	Screw, #8-32 x .5" L., PHPM G.P. (HTA Swivel Clamp)
1463000	Adapter, Straight, Air Line Hose
1464000	Adapter, 90° Air Line Hose
1592000	Ell, 90° ST 2" S x Male Slip
#4126827 1595001	Knob, Drain/Diverter, Chrome
#4126828 1595002	Knob, Drain/Diverter, Gold
2613832 2613000	Clip, Shell
#4120827 1646001	Ring, Face, HTA Inlet (Chrome)
#4120828 1646002	Ring, Face, HTA Inlet (Gold)
1677000	Clip, Skirt
1681000	Diverter, .5 x .5 x .75, Twin Ell (Fill Assembly)
1690025	Screw, #6-32 x .25" L., Set S.S. (Suction Fitting)
1693000	Plug .5" Male Pipe, SQ HD-TPT/BR
1704001	Insert, Faucet Hndl., Chrome Blue Dot
1704002	Insert, Faucet Hndl., Chrome Red Dot
1704003	Insert, Faucet Hndl., Gold Blue Dot
1704004	Insert, Faucet Hndl., Gold Red Dot
1754001	Knob, Air Control Chrome
1754003	Knob, Air Control Gold
1928000	Gasket, Clamping Ring HTA
1981000	Wrench, Faucet Cartridge
2227000	Carton Assembly
2488000	Tee, 2" x 2" x 1.5" S x S x S RDCG SCH. 40 PVC
3060000	Suction Strainer, Modified

P/N	DESCRIPTION
3145000	Acrylic Repair Kit, Swiss Chocolate
3146000	Acrylic Repair Kit, Black
3235000	Acrylic Repair Kit, Jamaican Brown
3243000	Acrylic Repair Kit, Almond White
3244000	Acrylic Repair Kit, Brittany Blue
3245000	Acrylic Repair Kit, Cinnabar
3246000	Acrylic Repair Kit, Adobe Tan
3247000	Acrylic Repair Kit, Sandstone
3248000	Acrylic Repair Kit, Blanca White

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ABBREVIATIONS USED

S x S	Slip by Slip
S.S.	Stainless Steel
PHPM	Pan Head Phillips Machine
SPG	Spigot
FLSH	Flush
RDCG	Reducing
CP	Cadmium Plated
STL	Steel
FPT	Female Pipe Threads
RHP	Pan Head Phillips
SPDT	Single Pull Double Throw
OHPM	Oval Head Phillips Machine
GP	Gold Plated
PLN WID SER	Plain Wide Series
SCH	Schedule
SQ HD-TPT/BR	Square Head-Tapered Pipe Thread/Brass

Jacuzzi Whirlpool Bath has obtained applicable code (standards) listings generally available on a national basis for products of this type. It is the responsibility of the installer/owner to determine specific local code compliance prior to installation of the product. Jacuzzi Whirlpool Bath makes no representation or warranty regarding, and will not be responsible for, any code compliance.

Jacuzzi Whirlpool Bath provides a limited warranty to the original purchaser of its products. For definitions of warranty coverage and limitations, refer to the published warranty applicable to the specific product.

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