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The SOLARIS™ Whirlpool Spa

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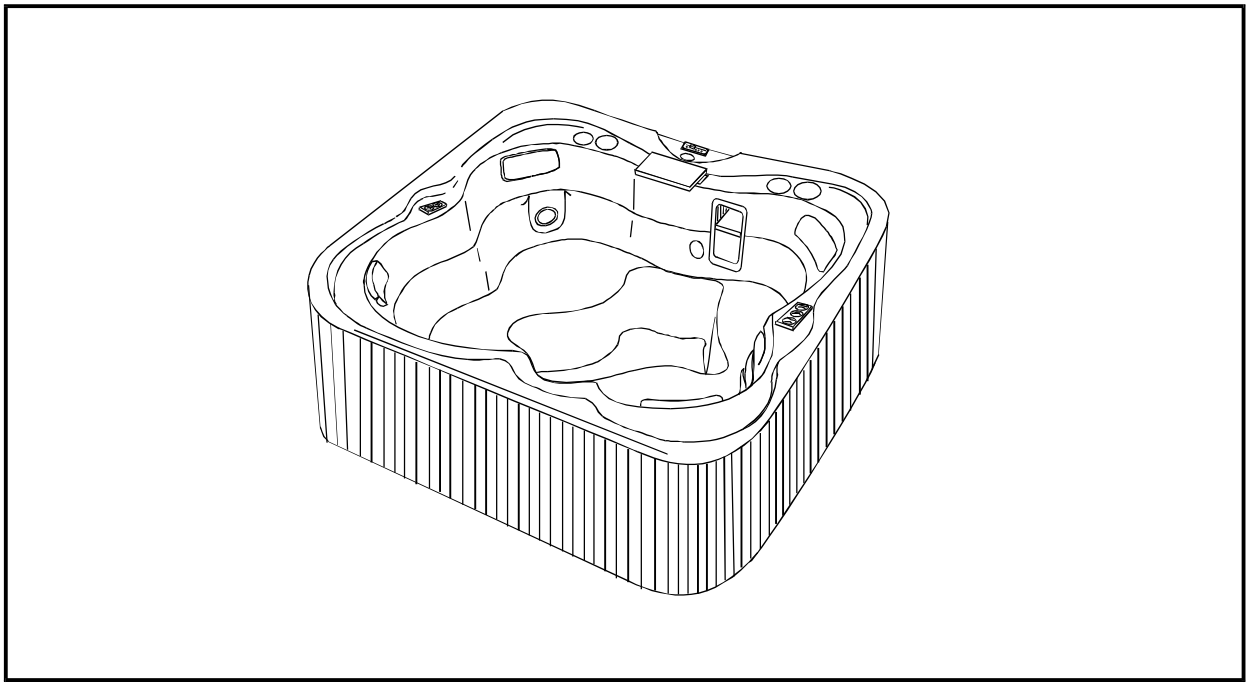

PARTS CATALOG

MODEL #E800000
ISSUE DATE: 8/95
CATALOG #F847000A

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TO ORDER

Order by part number unless otherwise noted. Quantities shown in this catalog indicate the number of items required. When ordering, specify the quantity needed.

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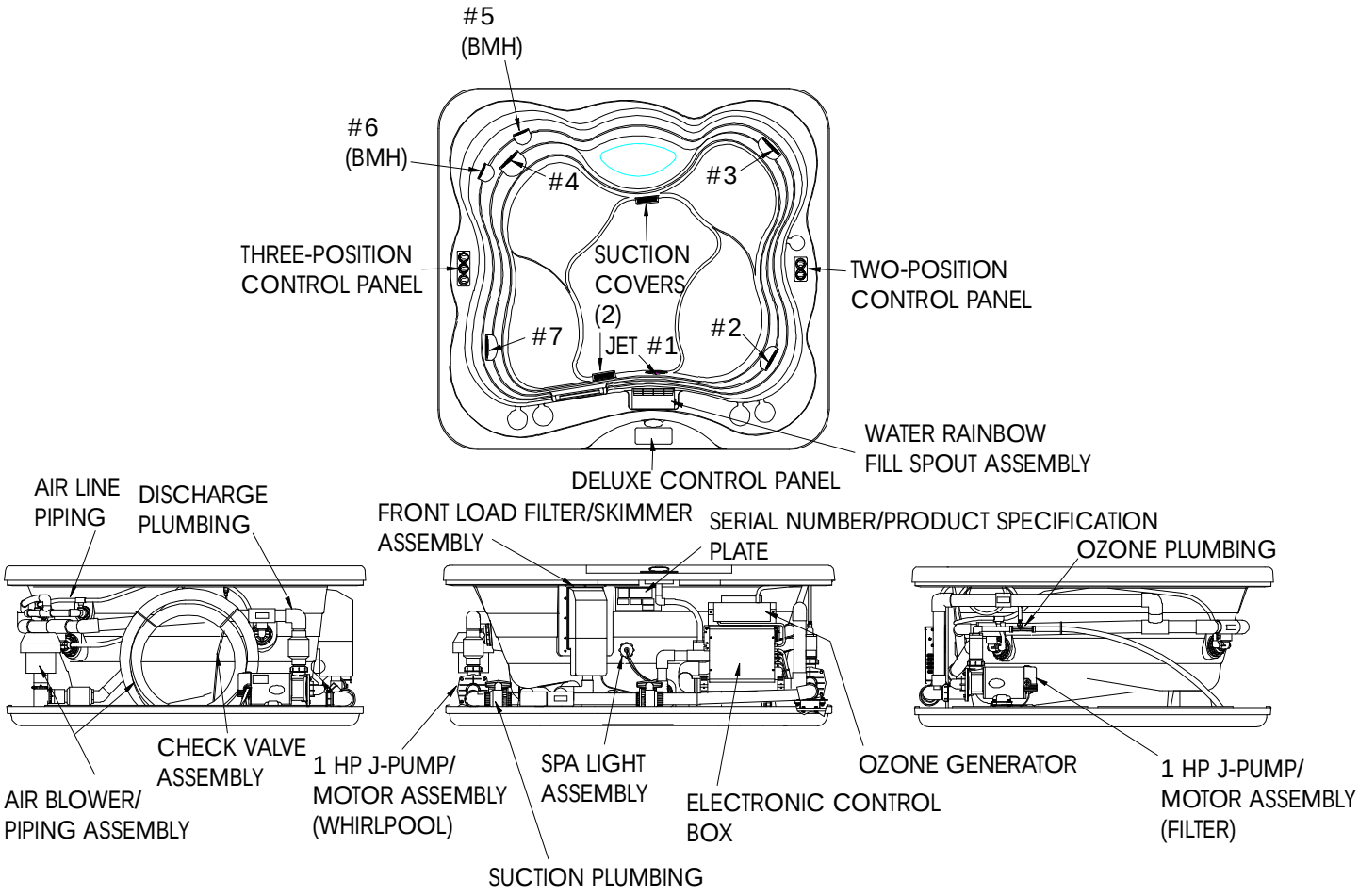
REPAIR ASSEMBLIES ARE SHOWN/REFERENCED BELOW



See General Spa Parts Catalog for information on the following:

HTC Jet Assembly
BMH Jet Assembly
Front Load Filter/Skimmer Assembly
Suction Cover
Water Rainbow®Fill Spout Assembly
Two-Position Control Panel
Three-Position Control Panel
Spa Light Fitting
J-Pump/Motor Assembly
Electronic Control Box
Ozone Dispersion Fitting
Digital Control Panels

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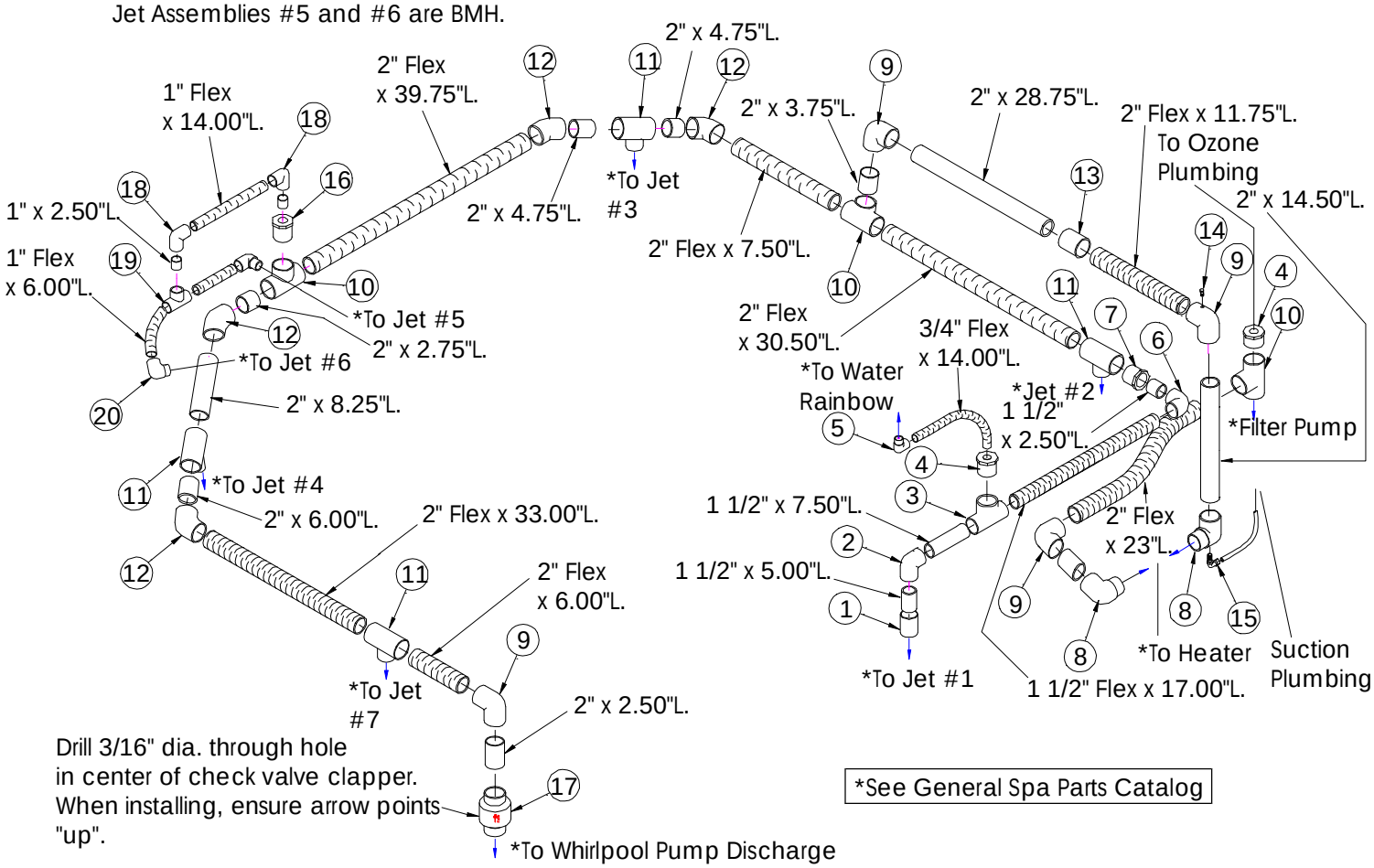
DISCHARGE PLUMBING

NOTES: Apply flex PVC primer to flex PVC prior to bonding with flex PVC cement. Sch. 40 PVC piping shown for reference only and is not available from Jacuzzi Whirlpool Bath. Jet Assemblies 1, 2, 3, 4, and 7 are HTC. Jet Assemblies #5 and #6 are BMH.



Drill 3/16" dia. through hole in center of check valve clapper. When installing, ensure arrow points "up".

*See General Spa Parts Catalog

*To Whirlpool Pump Discharge

ITEM	P/N	DESCRIPTION	QTY
1	0838000	Coupling, 1 1/2", S x S	1
2	0239000	Ell, 90, 1 1/2", S x S	1
3	2949000	Tee, Rdcng, 1 1/2" x 1 1/2" x 2"	1
4	7299000	Bushing, Rdcng, 2" x 3/4" SPG x S, Flshtp	2
5	7298000	Ell, 3/4", 90, Street	1
6	0157000	Ell, 45, 1 1/2", S x S	1
7	0473000	Bushing, Rdcng, 2" x 1 1/2" SPIG x S	1
8	1592000	Ell, Street, 2", 90	2
9	0426000	Ell, 90, 2", S x S	4
10	0828000	Tee, 2", S x S x S	3
11	2488000	Tee, Rdcng, 2" x 2" x 1 1/2", S x S x S	1
12	0522000	Ell, 45, 2", S x S	4
13	0851000	Coupling, 2", S x S	1
14	0538000	Plug, Drain, 1/8 NPT	1
15	3044000	Compression Ftng, 90 Ell, .25"	1
16	0826000	Bushing, Rdcng, 2" x 1" S x SPG, Fl Typ	1
17	5901000	Valve, 2" Swing Check, S x S	1
18	0507000	Ell, 90, 1", S x S	2
19	0827000	Tee, 1", S x S x S	1
20	8537000	Ell, Rdcng, 1" x 3/4", S x S	2

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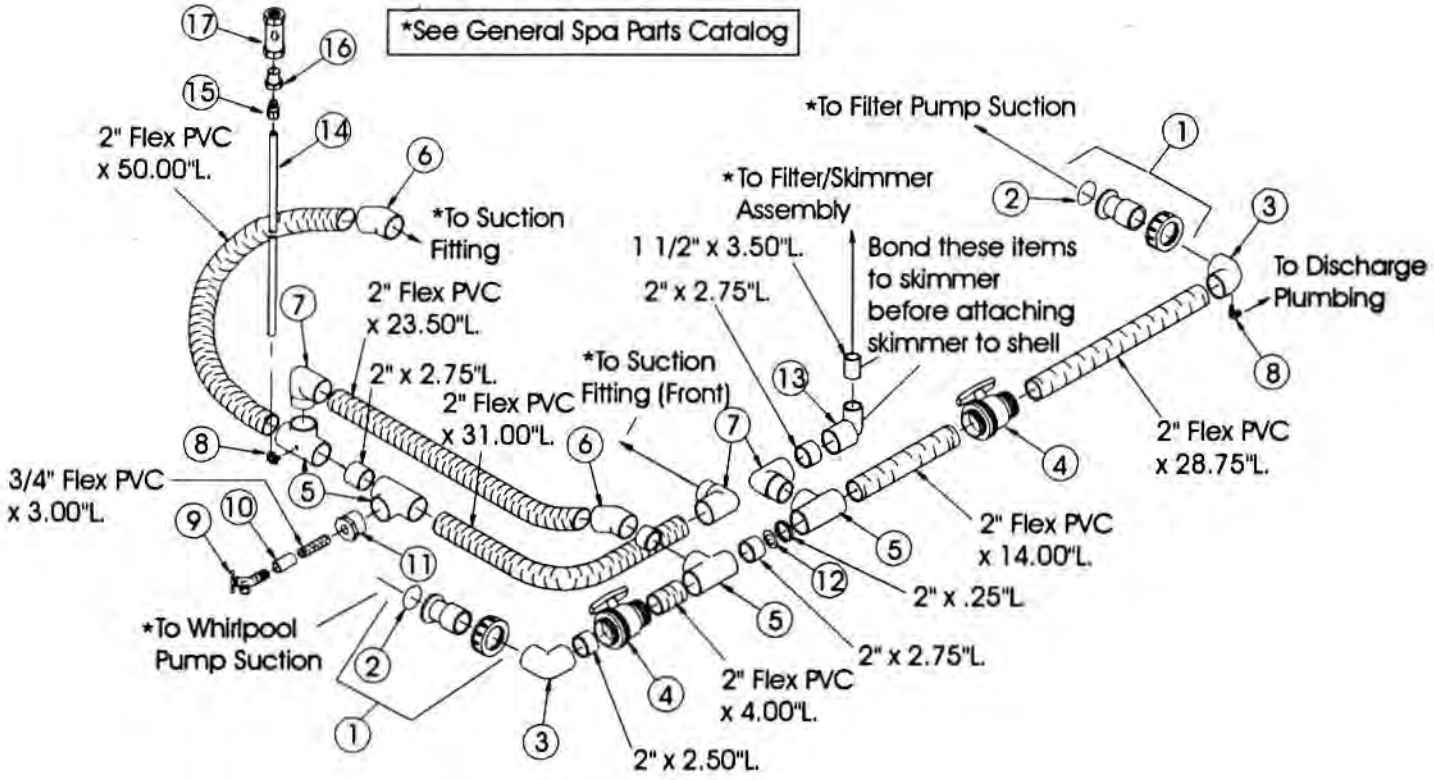
SUCTION PLUMBING (LEVEL 1)

NOTES: Sch. 40 PVC piping shown for reference only and is not available from Jacuzzi Whirlpool Bath.
Apply flex PVC primer to flex PVC prior to bonding with flex PVC cement.



ITEM	P/N	DESCRIPTION	QTY
1	9250000	Repair Kit, Union Adaptor	2
2	9231000	O-Ring, Union	2
3	0426000	Ell, 90, 2", S x S	2
4	2721000	Valve, Ball, 2", S x S	2
5	0828000	Tee, 2", S x S x S	4
6	0522000	Ell, 45, 2", S x S	2
7	1592000	Ell, Street, 2", 90	3
8	3044000	Compression Ftng, 90 Ell, .25"	2
9	4657000	Hose Bibb	1
10	6933000	Adaptor, .75" Slip x FPT	1
11	7299000	Bushing, Rdcng, 2" x 3/4" SPG x S, Fishtp	1
12	5933000	Flow Restrictor, 1.000" I.D.	1
13	1100000	Ell, 90, 2" x 1 1/2" Reducing	1
14	4649000	Tube, .25" O.D. Flex Nylon x 96.00"L.	1
15	3054000	Compression Ftng, Straight, .25"	1
16	3064000	Bushing, Rdcng, 1/2" x 1/8" SPG x FPT	1
17	4330000	Check Valve, .5" PVC, 3 PSI	1

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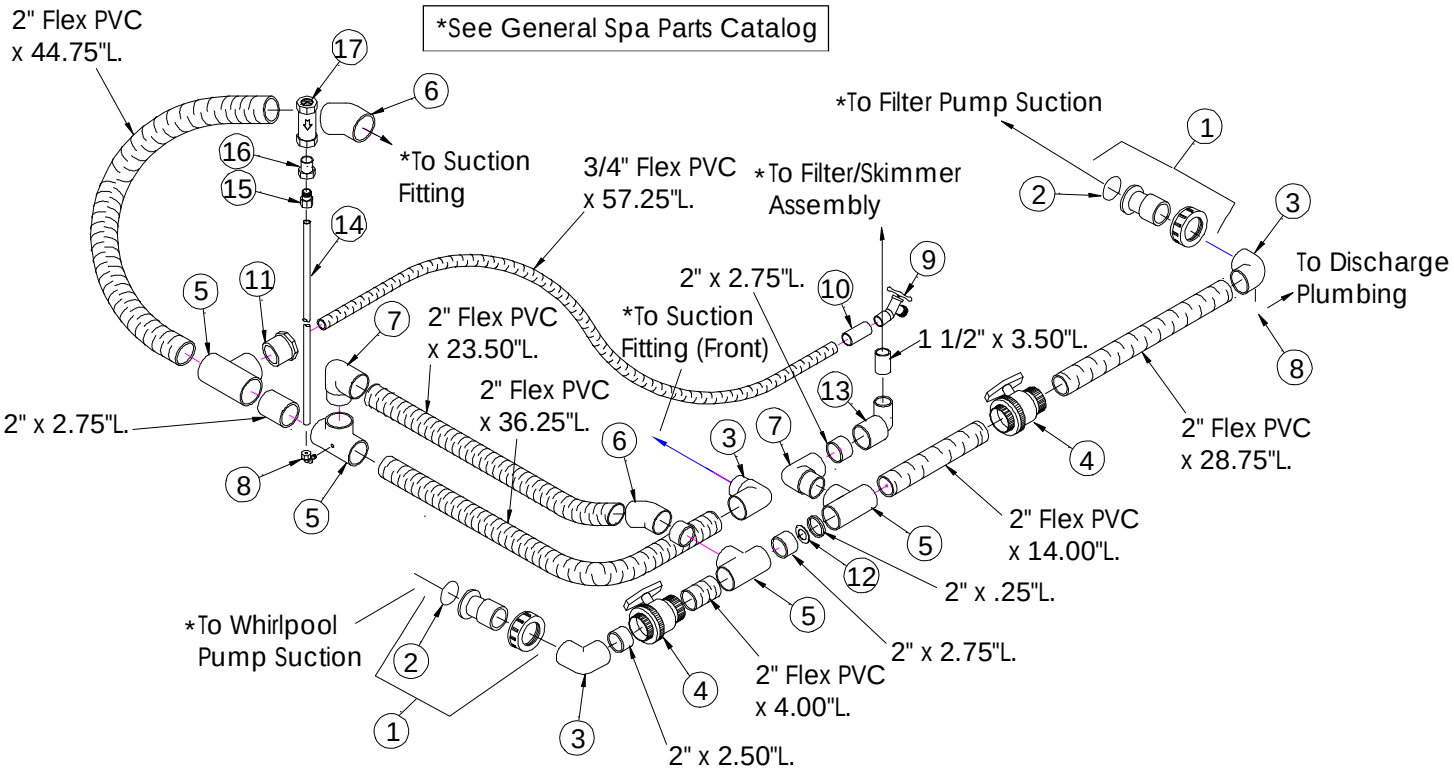
SUCTION PLUMBING (LEVEL 2)

NOTES: Sch. 40 PVC piping shown for reference only and is not available from Jacuzzi Whirlpool Bath. Apply flex PVC primer to flex PVC prior to bonding with flex PVC cement.



ITEM	P/N	DESCRIPTION	QTY
1	9250000	Repair Kit, Union Adaptor	2
2	9231000	O-Ring, Union	2
3	0426000	Ell, 90, 2", S x S	3
4	2721000	Valve, Ball, 2", S x S	2
5	0828000	Tee, 2", S x S x S	4
6	0522000	Ell, 45, 2", S x S	2
7	1592000	Ell, Street, 2", 90	2
8	3044000	Compression Ftng, 90 Ell, .25"	2
9	4657000	Hose Bibb	1
10	6933000	Adaptor, .75" Slip x FPT	1
11	7299000	Bushing, Rdcng, 2" x 3/4" SPG x S, Flshtp	1
12	5933000	Flow Restrictor, 1.000" I.D.	1
13	1100000	Ell, 90, 2" x 1 1/2" Reducing	1
14	4649000	Tube, .25" O.D. Flex Nylon x 96.00"L.	1
15	3054000	Compression Ftng, Straight, .25"	1
16	3064000	Bushing, Rdcng, 1/2" x 1/8" SPG x FPT	1
17	4330000	Check Valve, .5" PVC, 3 PSI	1

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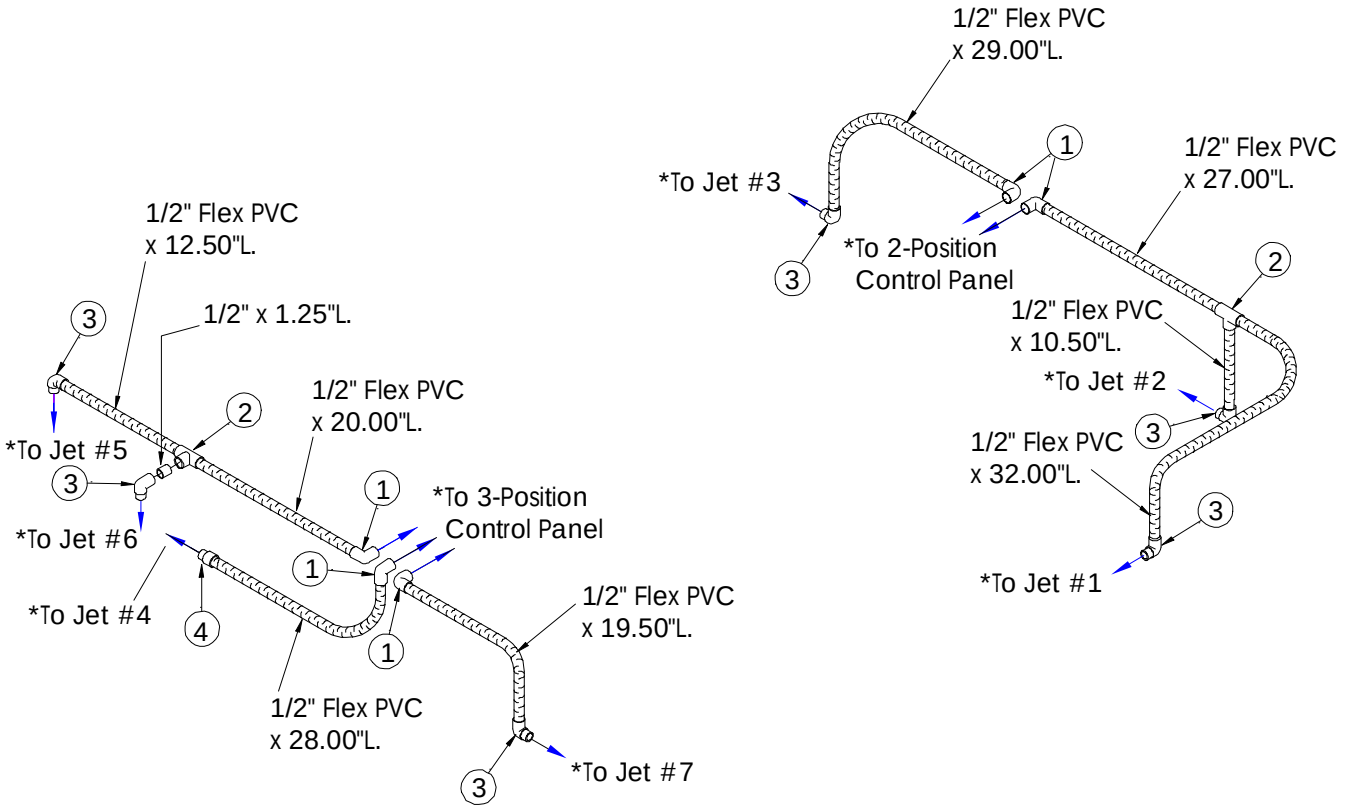
AIR LINE PIPING

NOTES: Apply flex PVC primer to flex PVC prior to bonding with flex PVC cement.
Jet Assemblies #1, #2, #3, #4 and #7 are HTC. Jet Assemblies #5 and #6 are BMH.



*See General Spa Parts Catalog

ITEM	P/N	DESCRIPTION	QTY
1	0436000	Ell, 90, 1/2", S x S	5
2	0455000	Tee, 1/2", S x S x S	2
3	7164000	Ell, Street, 1/2", 90	6
4	C279000	Adapter, 1/2", S x SPGT	1

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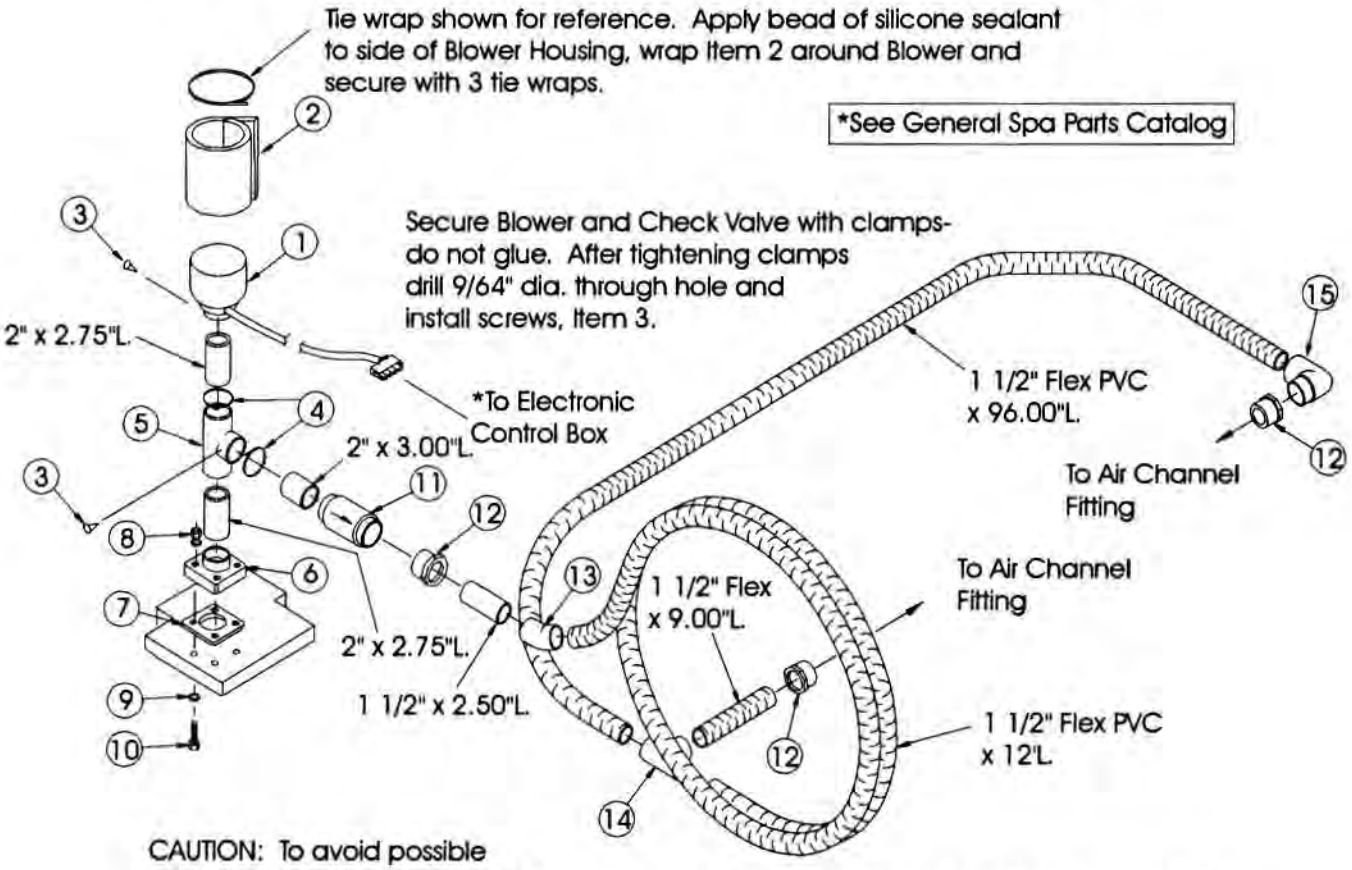
AIR BLOWER/PIPING ASSEMBLY

NOTES: Sch. 40 PVC piping is shown for reference only and not available from Jacuzzi Whirlpool Bath. Apply flex PVC primer to flex PVC prior to bonding with flex PVC cement.



CAUTION: To avoid possible explosion of PVC cement vapors, wait 24 hours before operating Blower Assembly.

Ensure top of loop is positioned as high as possible with bottom of loop snug against pan. Tie wrap Blower Plumbing to Discharge Plumbing.

ITEM	P/N	DESCRIPTION	QTY
1	F102000	Plug/Blower Assembly, Snap-In	1
2	7989000	Foam, Sonic	1
3	4041832	Screw, Tapping, PHP, #8-32 x .75"L.	2
4	0438000	Clamp, Hose, #H-40 Worm Drive Type	2
5	0828000	Tee, 2", S x S x S	1
6	4516000	Flange, Pump, 2"	1
7	0199000	Gasket, Pump Flange	1
8	6371832	Nut, Elasticlock, 5/16-18	4
9	3983832	Washer, 5/16 Flt, Pln Wd Ser	8
10	6932832	Bolt, Hex, Fl Thrd, 5/16-18 x 2.00"L.	4
11	6913000	Check Valve, 2"	1
12	0473000	Bushing, Rdcng, 2" x 1 1/2" SPG x S	3
13	0157000	Ell, 45, 1 1/2", S x S	1
14	0167000	Tee, 1 1/2", S x S	1
15	0955000	Ell, 90, 1 1/2", Street x Slip	1

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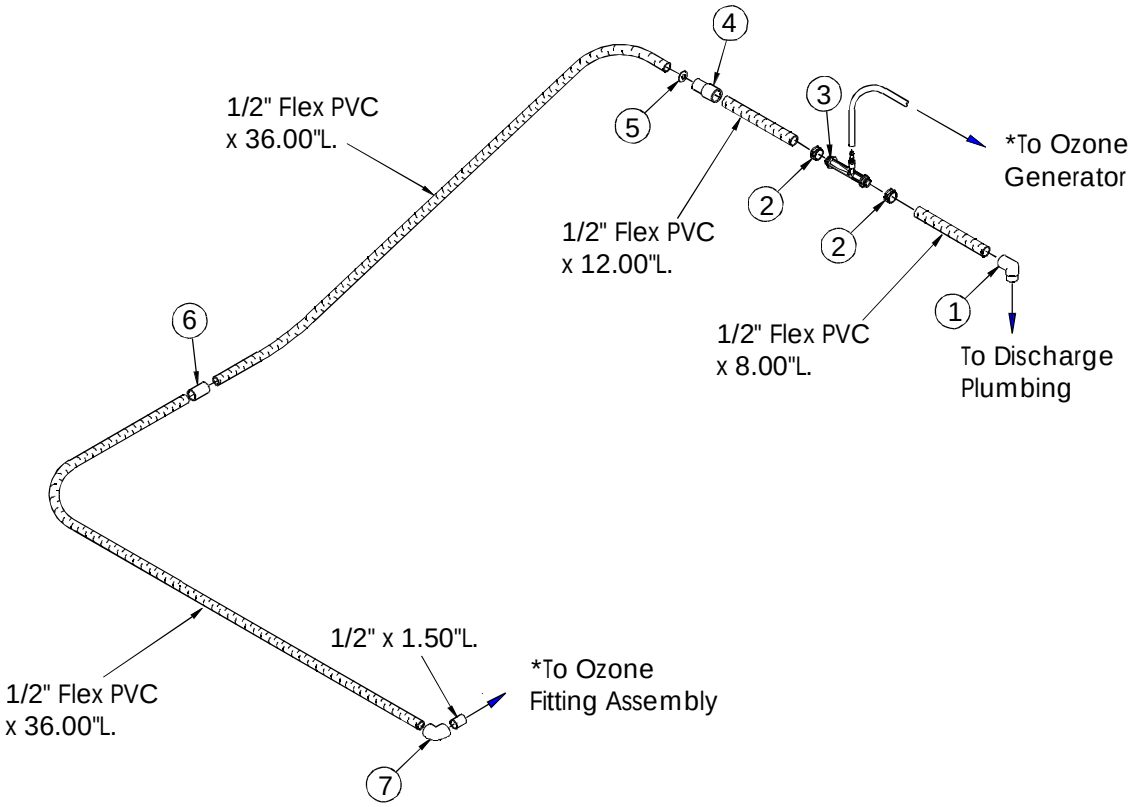
OZONE PLUMBING

NOTE: Apply flex PVC primer to flex PVC prior to bonding with flex PVC cement.



*See General Spa Parts Catalog

ITEM	P/N	DESCRIPTION	QTY
1	7298000	Ell, 3/4, 90, Street	1
2	F035000	Spring Clamp, 1.06 O. D. Hose	2
3	F353000	Injector, Ozone, Red	1
4	F380000	Coupling, Reducing, 3/4 x 1/2, S x S	1
5	F830000	Restrictor, Flow, .31 I.D. x .81 O.D.	1
6	0647000	Coupling, 1/2", S x S	1
7	0436000	Ell, 90, 1/2", S x S	1

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VENT/DRAIN ASSEMBLY

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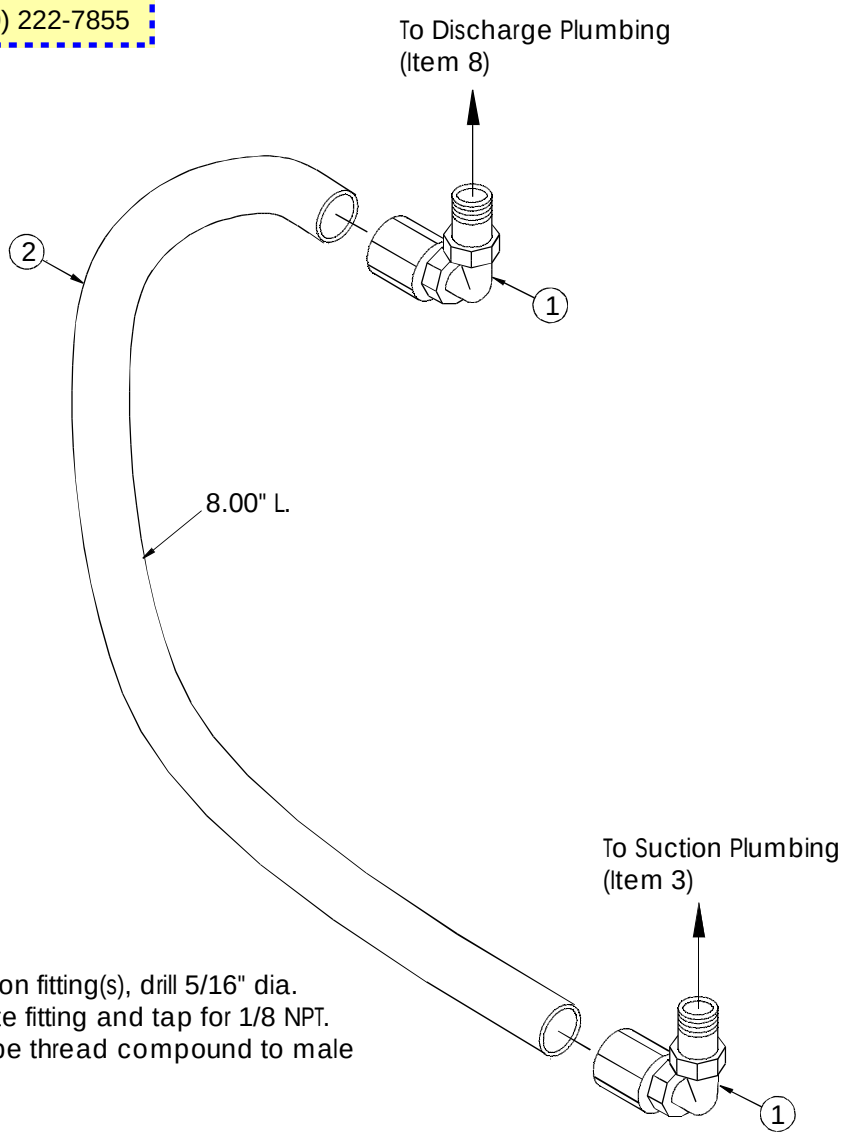

NOTE: To install compression fitting(s), drill 5/16" dia. through hole in appropriate fitting and tap for 1/8 NPT. Apply PVC compatible pipe thread compound to male threads before installing.

ITEM	P/N	DESCRIPTION	QTY
1	3044000	Compression Ftng, 90 Ell, .25"	2
2	4649000	Tube, .25" O.D. Flex Nylon x 96.00"L.	1

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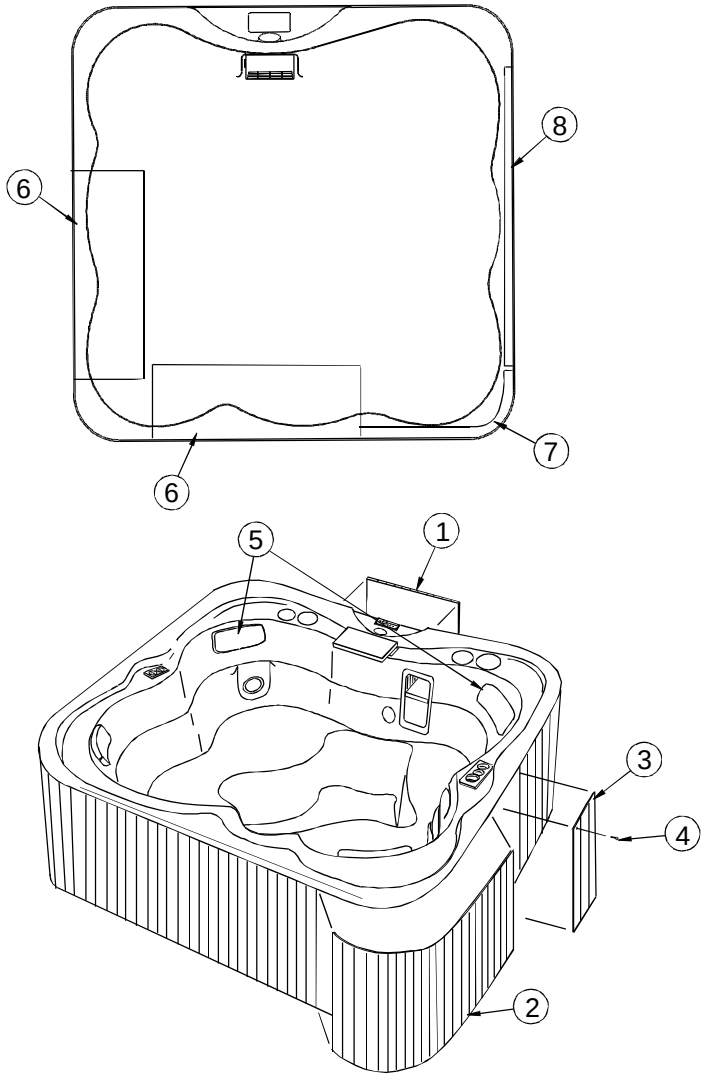
SKIRT ASSEMBLY/PILLOWS/FOAM BATTS



ITEM	P/N	DESCRIPTION	QTY
1	8051000	Door, Skirt, 24.25 x 26.38	1
2	8050000	Skirt, Flex Panel, 50 x 26.63	5
3	8306000	Skirt, Flex Panel, 16.13 x 26.63	1
4	5303837	Screw, Drywall, #6-8 x 1.63"L.	64
5	C599945	Pillow, Curved, Two, Silver	2
6	C825000	Foam Batt, 11 x 26.5 x 45	2
7	9153000	Insert, Foam, Corsica	2
8	E579000	Foam Batt, 56 x 28 x 1	1
N.S.	9144000	Repair, Skirt Latch Assembly	1

N.S. = Not Shown.

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OTHER ITEMS AVAILABLE

5010000	Heater, Gas, 50,000 BTU
E815000	Spa Cover Assembly
C599945	Pillow, Curved, Two, Silver
0802000	Heater, 11.5 kW, RayPak
D827000	Auxiliary Heater Bypass Kit

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PRODUCT SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.
USE INSTALLATION INSTRUCTIONS SUPPLIED WITH PRODUCT.

Jacuzzi Whirlpool Bath has obtained applicable code (standards) listings generally available on a national basis for products of this type. It is the responsibility of the installer/owner to determine specifc local code compliance prior to installation of the product. Jacuzzi Whirlpool Bath makes no representation or warranty regarding, and will not be responsible for any code compliance.

JACUZZI WHIRLPOOL BATH

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