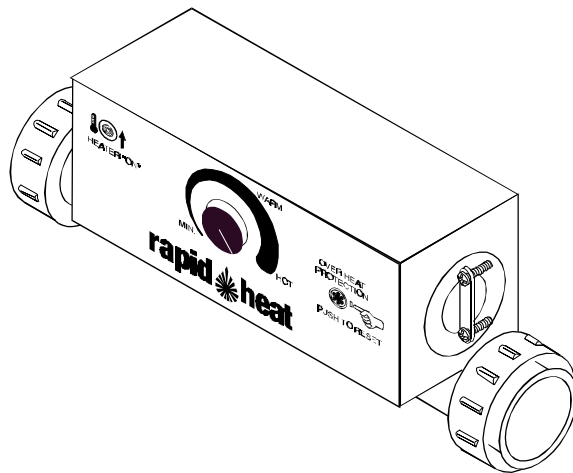




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RapidHeat

PARTS CATALOG



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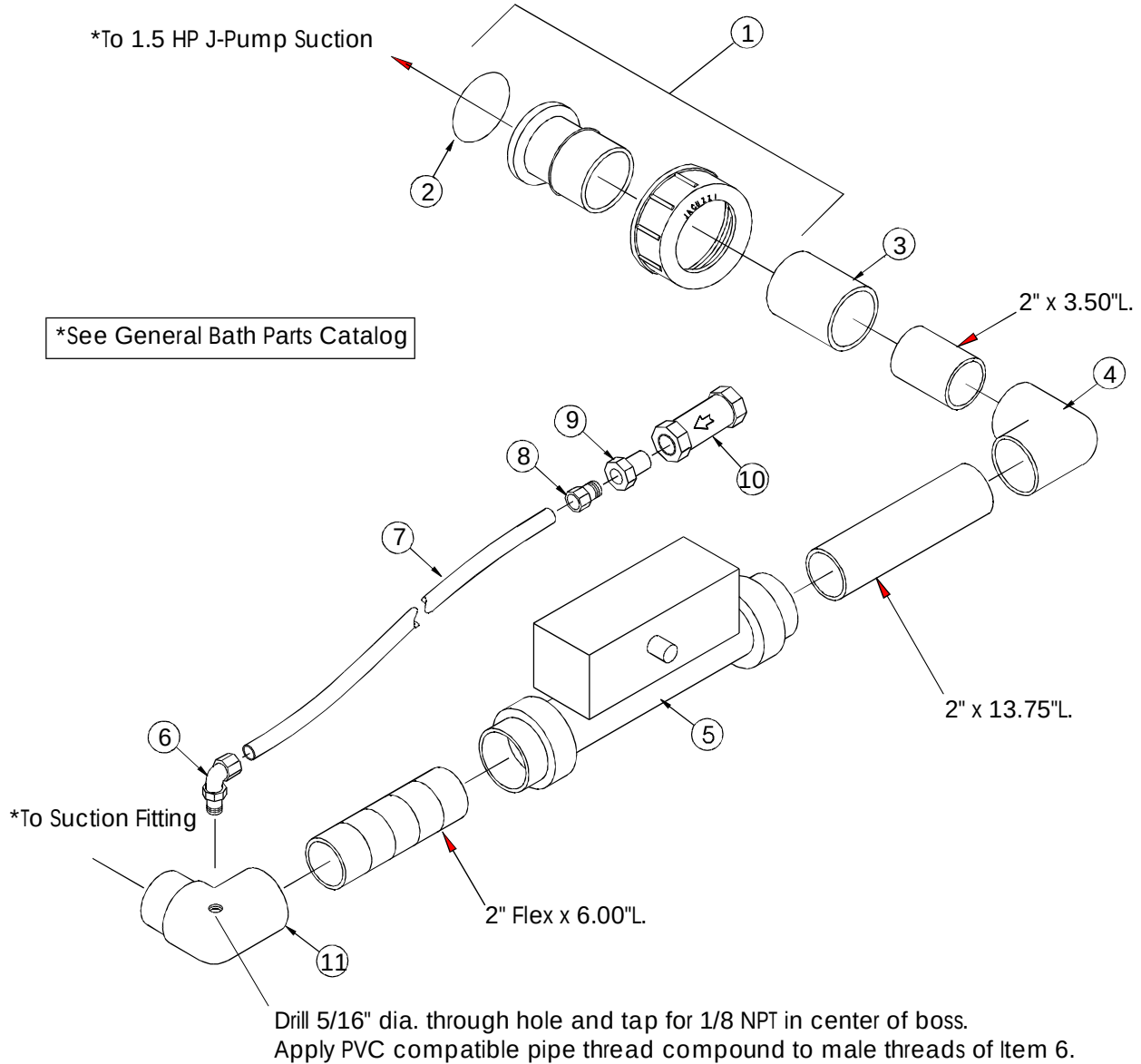
NOTE: This catalog applies to Whirlpool Baths with RapidHeat heaters, showing plumbing affected by this component. This catalog is to be used in conjunction with existing catalogs for complete plumbing/component information.



AURA

MODEL #G924000
ISSUE DATE: 2/96

SUCTION PLUMBING



ITEM	P/N	DESCRIPTION	QTY
1	9250000	Repair Kit, Union Adapter	1
2	9231000	O-Ring, Union	1
3	0851000	Coupling, 2", S x S	1
4	1592000	Ell, Street, 2", 90	1
5	G130000	RapidHeat Heater Kit	1
6	3044000	Compression Ftng, 90 Ell, 1/4"	1
7	4649000	Tube, 1/4" O.D. Flex Nylon x 96.00"L.	1
8	3054000	Compression Ftng, Straight, 1/4"	1
9	3064000	Bushing, Rdcng, 1/2" x 1/8", SPIG x FIPT	1
10	4330000	Check Valve, 3 PSI	1
11	B072000	Ell, Drain Down, RH	1

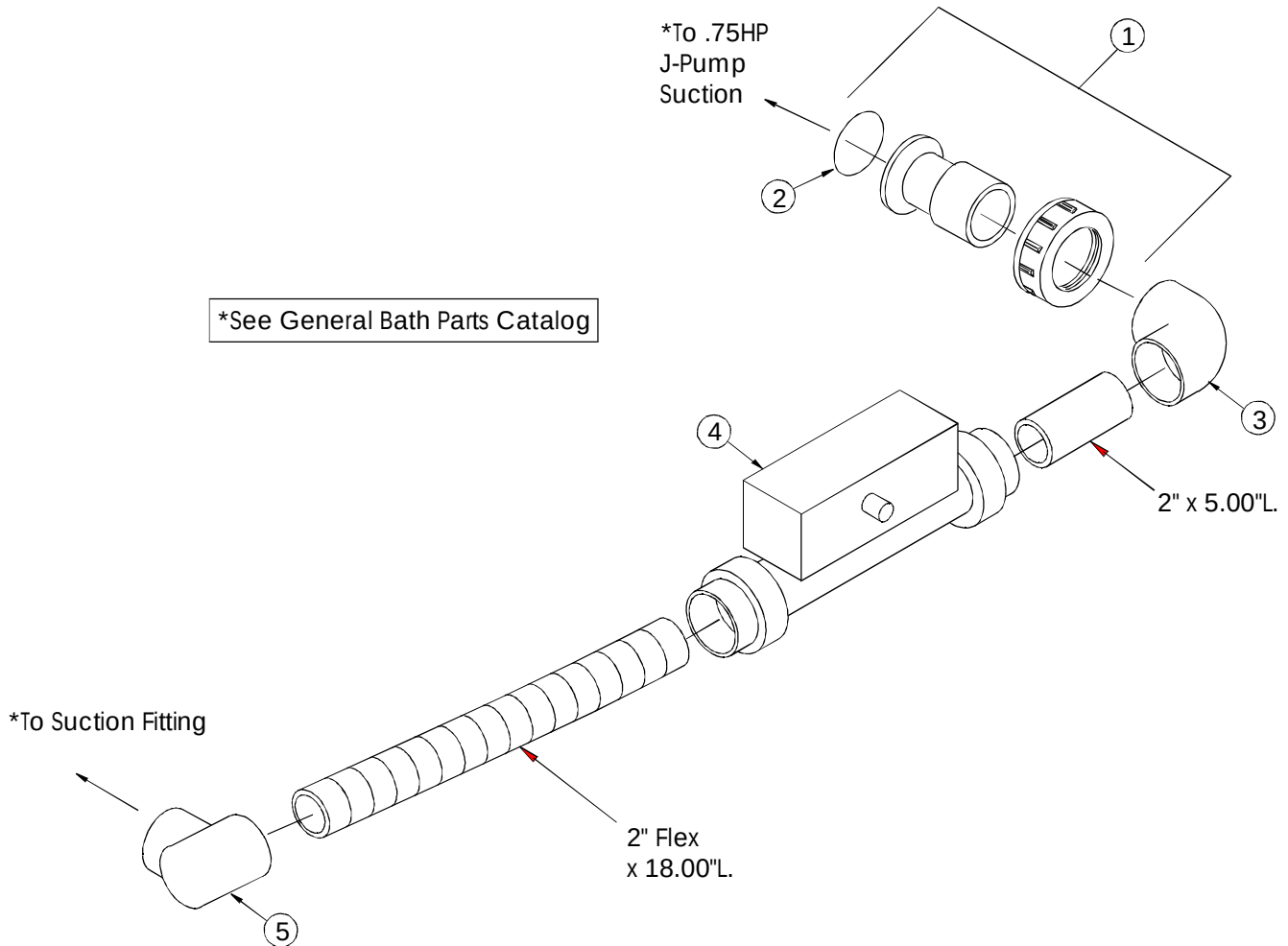


BIANCA PLUS

MODEL #G906000
ISSUE DATE: 2/96

SUCTION PLUMBING

NOTE: Apply flex PVC primer to flex PVC
prior to bonding with flex PVC cement.



ITEM	P/N	DESCRIPTION	QTY
1	9250000	Repair Kit, Union Adaptor	1
2	9231000	O-Ring, Union	1
3	0426000	EEl, 90, 2", S x S	1
4	G130000	RapidHeat Heater Kit	1
5	B072000	EEl, Drain Down, RH	1

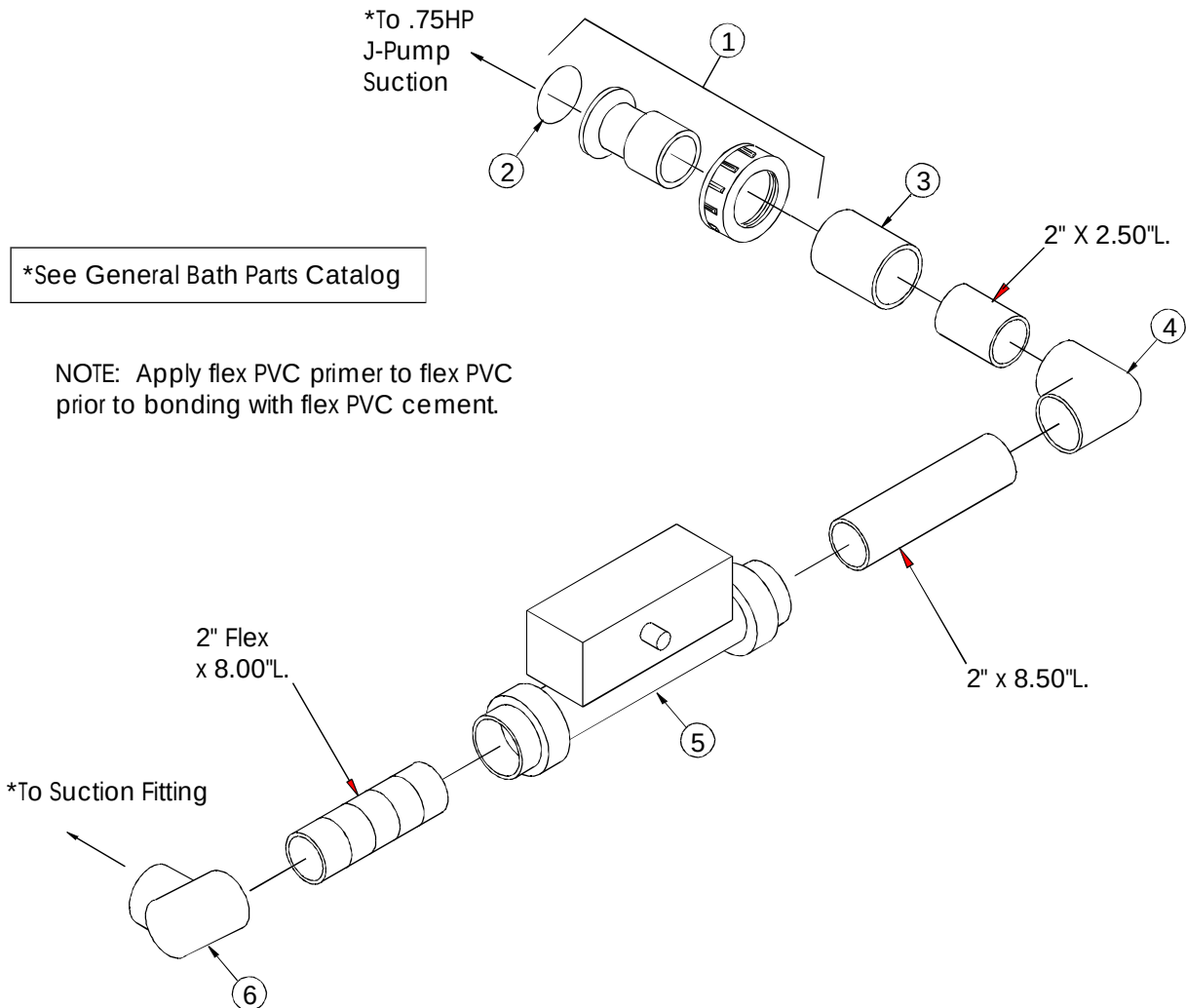
Item 2 is included when Item 1 is ordered. Item 2 can be ordered individually.



EURA

MODEL #G928000
ISSUE DATE: 2/96

SUCTION PLUMBING



*See General Bath Parts Catalog

NOTE: Apply flex PVC primer to flex PVC prior to bonding with flex PVC cement.

ITEM	P/N	DESCRIPTION	QTY
1	9250000	Repair Kit, Union Adaptor	1
2	9231000	O-Ring, Union	1
3	0851000	Coupling, 2" S x S	1
4	0426000	Ell, 90, 2" S x S	1
5	G130000	RapidHeat Heater Kit	1
6	B072000	Ell, Drain Down, RH	1

Item 2 is included when Item 1 is ordered. Item 2 can be ordered individually.

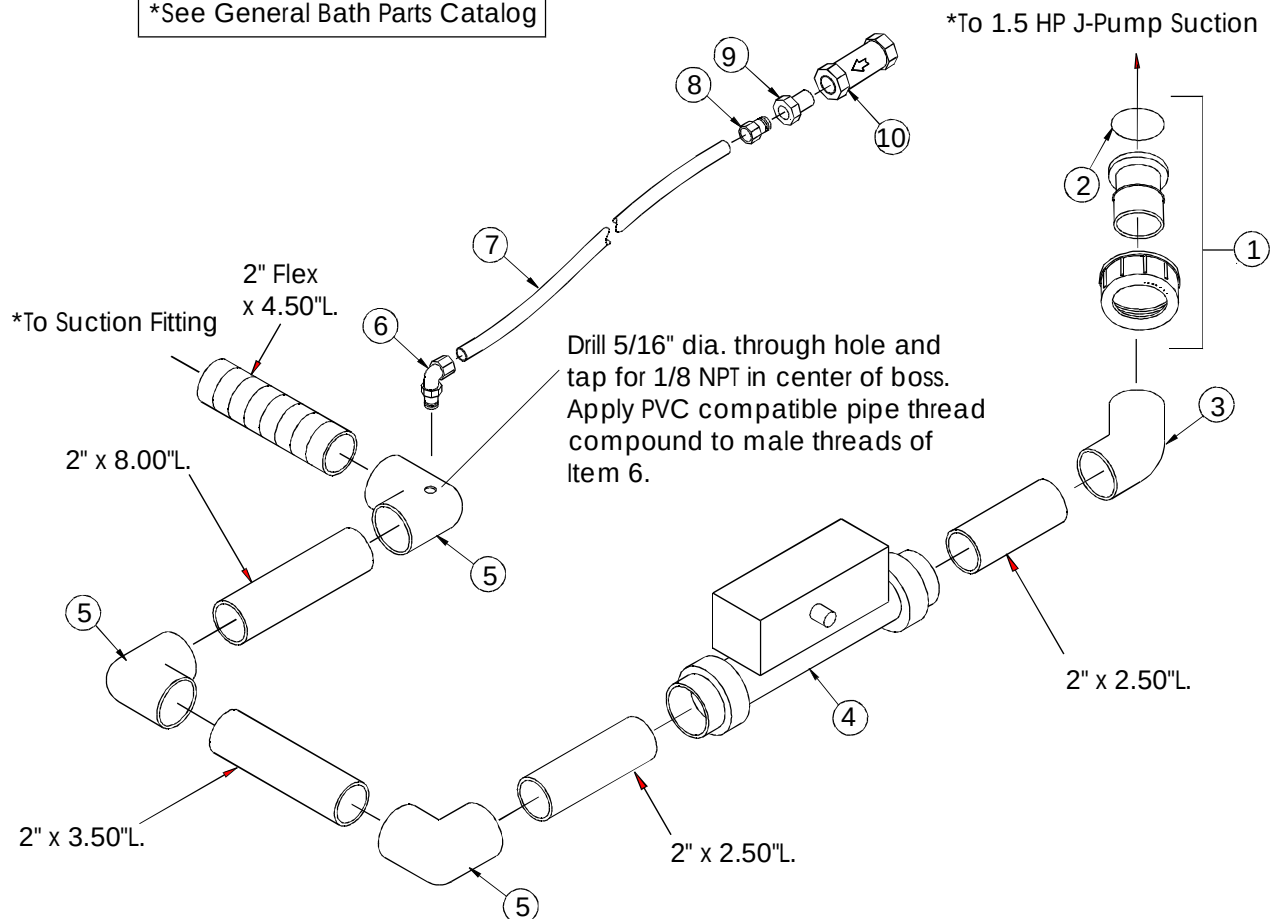


FIORE

MODEL #G930000
ISSUE DATE: 2/96

SUCTION PLUMBING

*See General Bath Parts Catalog



ITEM	P/N	DESCRIPTION	QTY
1	9250000	Repair Kit, Union Adapter	1
2	9231000	O-Ring, Union	1
3	0522000	Ell, 45, 2" S x S	1
4	G130000	RapidHeat Heater Kit	1
5	0426000	Ell, 90, 2" S x S	3
6	3044000	Compression Ftg, 90 Ell, 1/4"	1
7	4649000	Tube, 1/4" O.D. Flex Nylon x 96.00"L.	1
8	3054000	Compression Ftg, Straight, 1/4"	1
9	3064000	Bushing, Rd cng, 1/2" x 1/8", SPIG x FIPT	1
10	4330000	Check Valve, 3 PSI	1



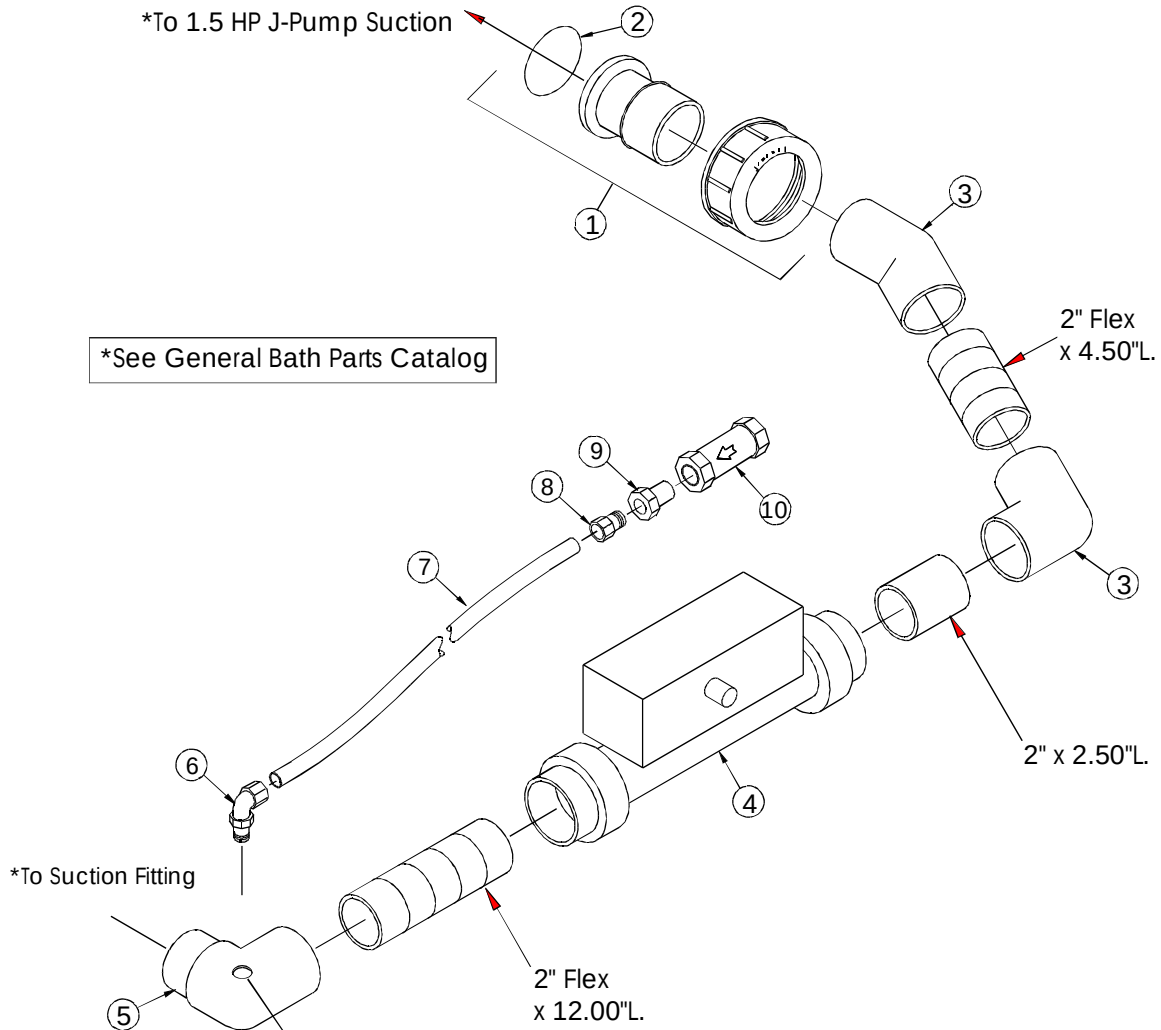
FONTANA

MODEL #G932000
ISSUE DATE: 2/96

SUCTION PLUMBING

*To 1.5 HP J-Pump Suction

*See General Bath Parts Catalog



Drill 5/16" dia. through hole and tap for 1/8 NPT in center of boss.
Apply PVC compatible pipe thread compound to male threads of Item 6.

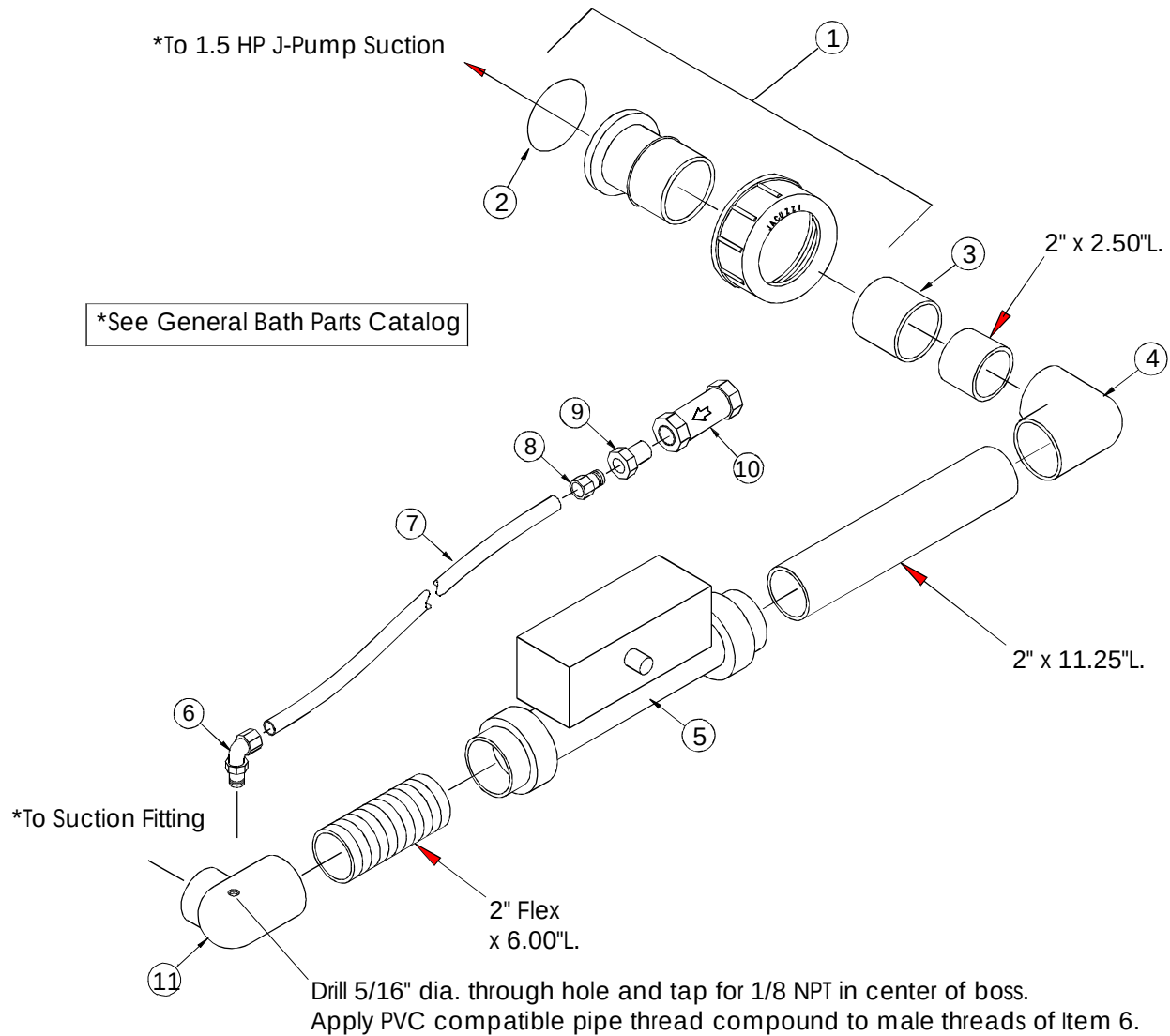
ITEM	P/N	DESCRIPTION	QTY
1	9250000	Repair Kit, Union Adapter	1
2	9231000	O-Ring, Union	1
3	0522000	Ell, 45, 2" S x S	2
4	G130000	RapidHeat Heater Kit	1
5	B072000	Ell, Drain Down, RH	1
6	3044000	Compression Ftg, 90 Ell, 1/4"	1
7	4649000	Tube, 1/4" O.D. Flex Nylon x 96.00"L.	1
8	3054000	Compression Ftg, Straight, 1/4"	1
9	3064000	Bushing, Rdng, 1/2" x 1/8", SPIG x FIPT	1
10	4330000	Check Valve, 3 PSI	1



RIALTA VENICIA

MODEL #H000000
MODEL #H030000
ISSUE DATE: 2/96

SUCTION PLUMBING



ITEM	P/N	DESCRIPTION	QTY
1	9250000	Repair Kit, Union Adapter	1
2	9231000	O-Ring, Union	1
3	0851000	Coupling, 2", S x S	1
4	0426000	Ell, 90, 2" S x S	1
5	G130000	RapidHeat Heater Kit	1
6	3044000	Compression Fitting, 90 Ell, 1/4"	1
7	4649000	Tube, 1/4" O.D. Flex Nylon x 96.00"L.	1
8	3054000	Compression Fitting, Straight, 1/4"	1
9	3064000	Bushing, Rd cng, 1/2" x 1/8", SPIG x FIPT	1
10	4330000	Check Valve, 3 PSI	1
11	B072000	Ell, Drain Down, RH	1



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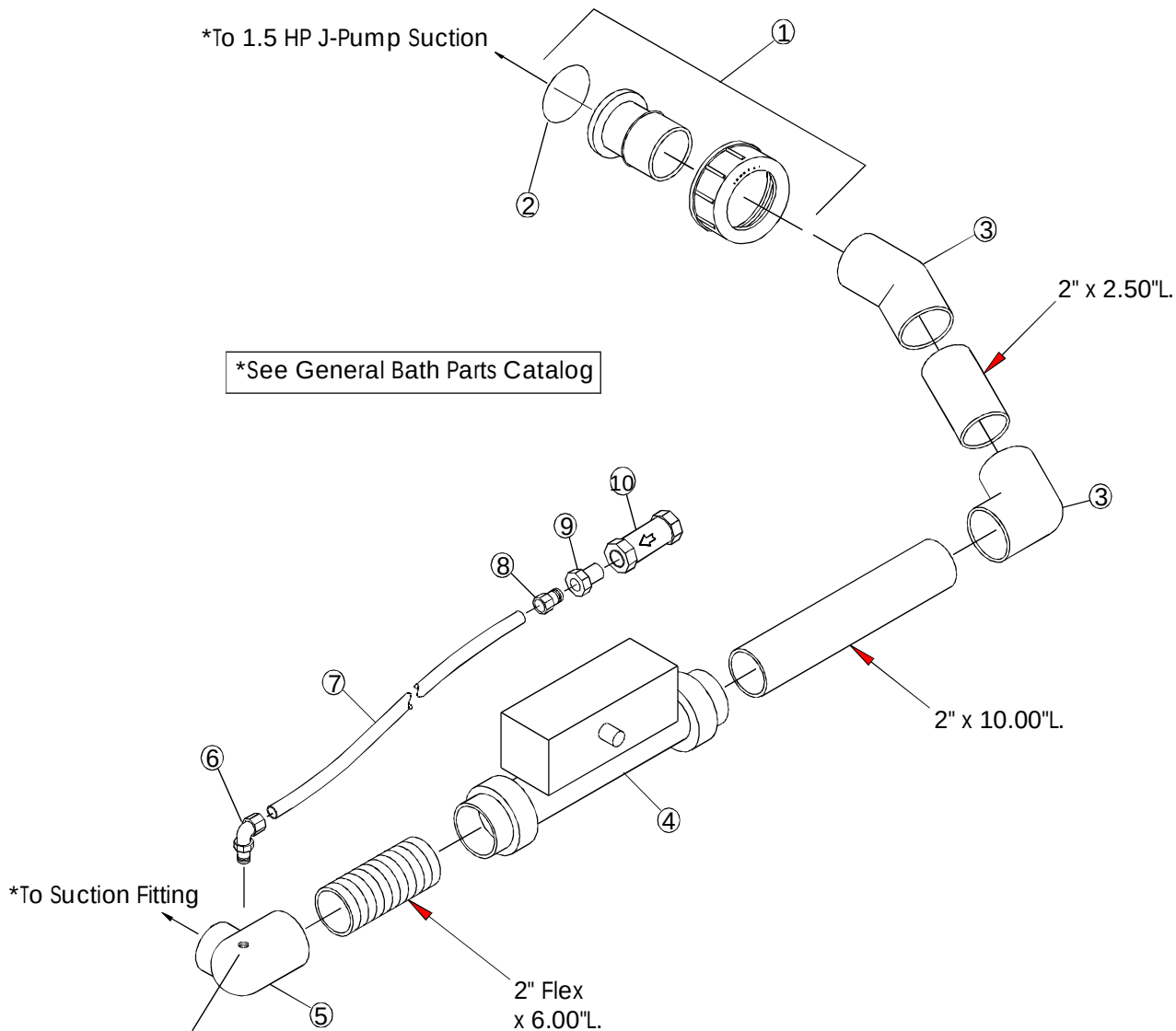
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SABELLA

MODEL #G934000
ISSUE DATE: 2/96

SUCTION PLUMBING



Drill 5/16" dia. through hole and tap for 1/8 NPT in center of boss.
Apply PVC compatible pipe thread compound to male threads of Item 6.

ITEM	P/N	DESCRIPTION	QTY
1	9250000	Repair Kit, Union Adapter	1
2	9231000	O-Ring, Union	1
3	0522000	Ell, 45, 2" S x S	2
4	G903000	RapidHeat Heater Kit	1
5	B072000	Ell, Drain Down, RH	1
6	3044000	Compression Ftng, 90 Ell, 1/4"	1
7	4649000	Tube, 1/4" O.D. Flex Nylon x 96.00"L.	1
8	3054000	Compression Ftng, Straight, 1/4"	1
9	3064000	Bushing, Rd cng, 1/2" x 1/8", SPIG x FIPT	1
10	4330000	Check Valve, 3 PSI	1

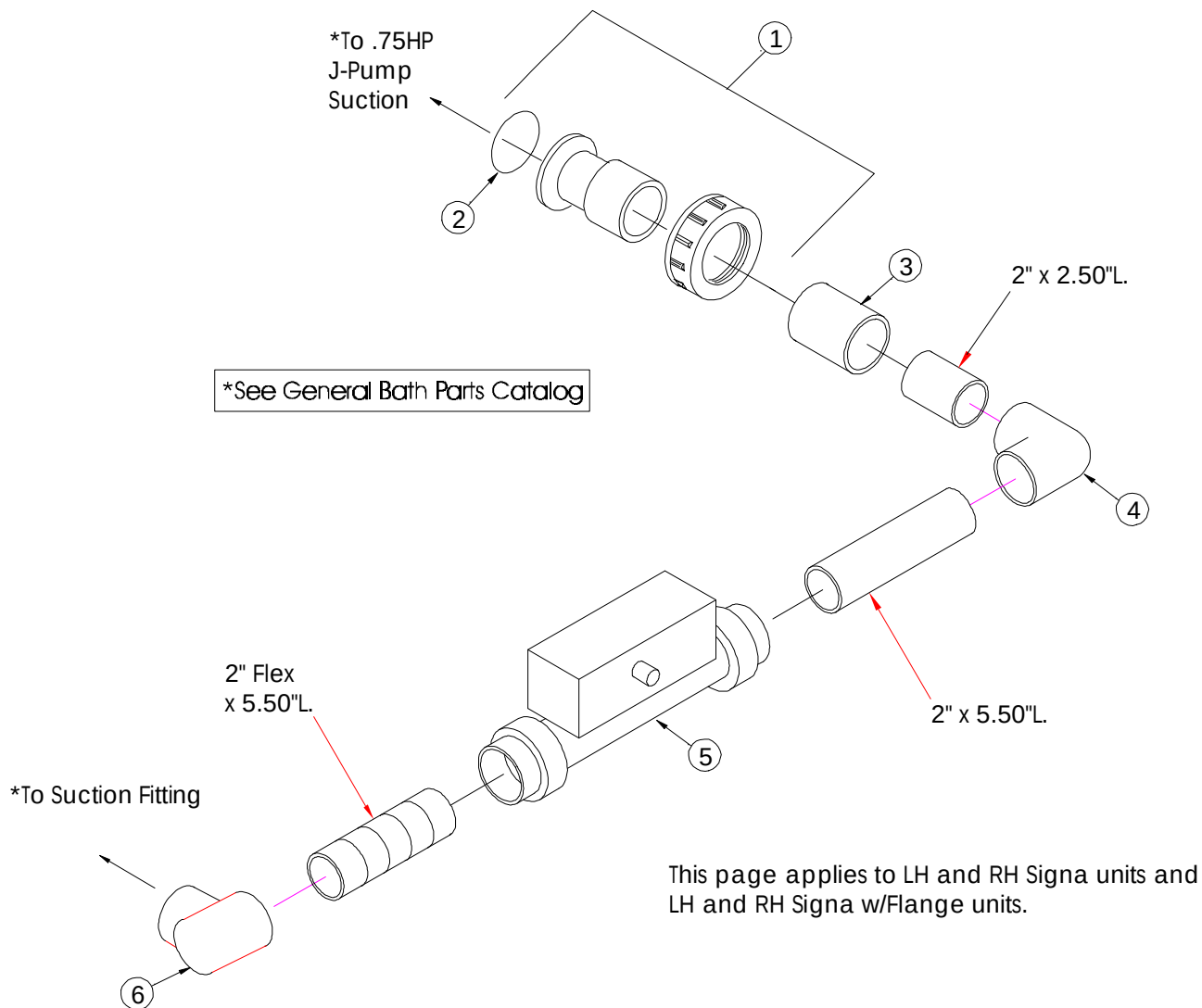


SIGNA

MODEL #G908000
MODEL #G910000
MODEL #G916000
MODEL #G918000
ISSUE DATE: 2/96

SUCTION PLUMBING

NOTE: Apply flex PVC primer to flex PVC prior to bonding with flex PVC cement.



ITEM	P/N	DESCRIPTION	QTY
1	9250000	Repair Kit, Union Adaptor	1
2	9231000	O-Ring, Union	1
3	0851000	Coupling, 2" S x S	1
4	0426000	Ell, 90, 2", S x S	1
5	G130000	RapidHeat Heater Kit	1
** 6	B072000	Ell, Drain Down, RH	1
*** 6	B071000	Ell, Drain Down, LH	1

** B072000 used on RH units

*** B071000 used on LH units

Item 2 is included when Item 1 is ordered. Item 2 can be ordered individually.



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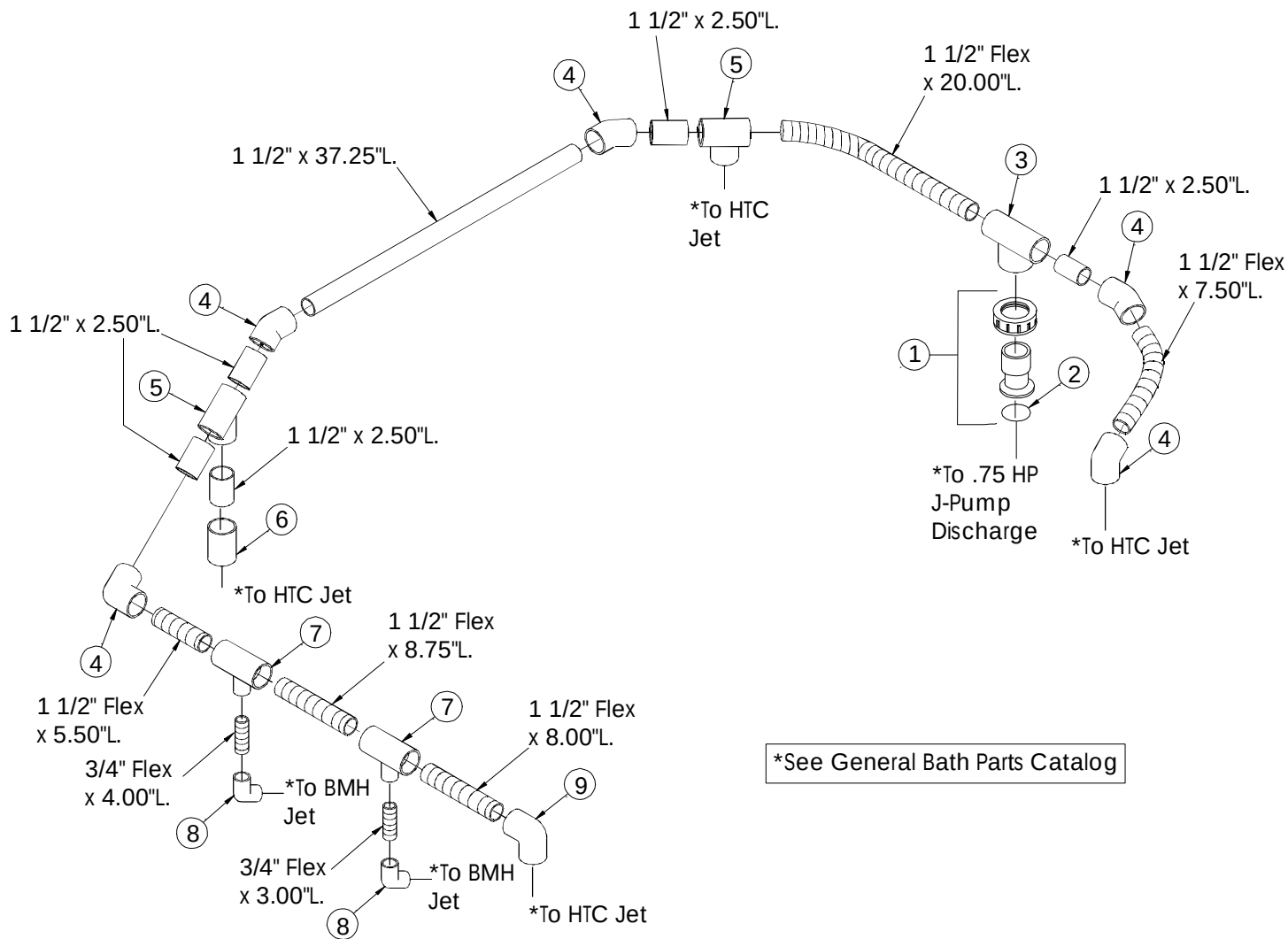
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SIGNA

MODEL #G908000
MODEL #G910000
MODEL #G916000
MODEL #G918000
ISSUE DATE: 2/96

DISCHARGE PLUMBING

This page applies to LH and RH Signa units and
LH and RH Signa w/Flange units.



*See General Bath Parts Catalog

ITEM	P/N	DESCRIPTION	QTY
1	9250000	Repair Kit, Union Adapter	1
2	9231000	O-Ring, Union	1
3	2949000	Tee, Rdcng, 1 1/2" x 1 1/2" x 2"	1
4	0157000	Ell, 45, 1 1/2", S x S	5
5	0167000	Tee, 1 1/2", S x S x S	2
6	0851000	Coupling, 2", S x S	1
7	D189000	Tee, Rdcng, 1 1/2" x 1 1/2" x 3/4", S x S x S	2
8	F341000	Ell, 45, 3/4" x 3/4", S x S	2
9	0239000	Ell, 90, 1 1/2", S x S	1

Item 2 is included when Item 1 is ordered. Item 2 can be ordered individually.



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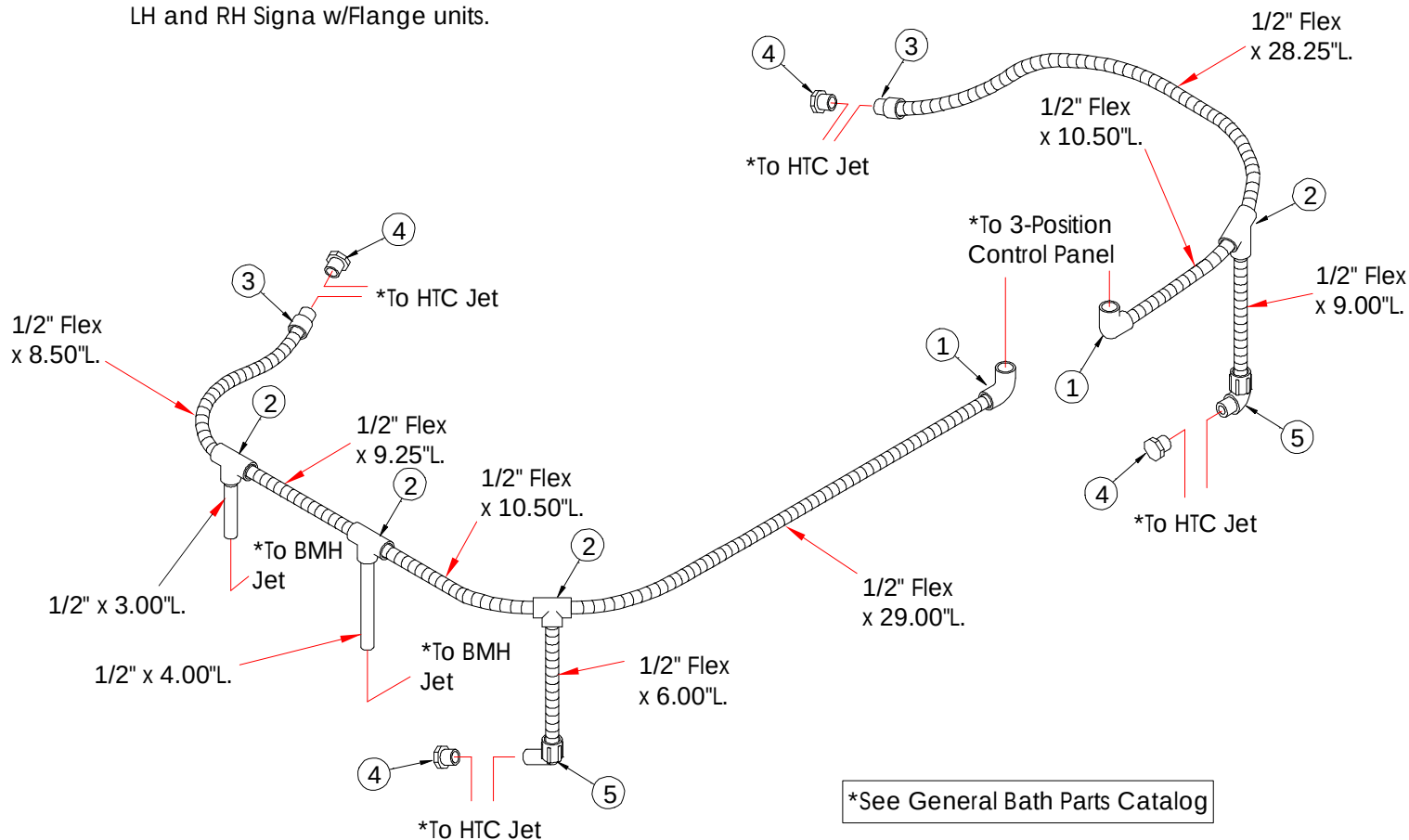
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SIGNA

MODEL #G908000
MODEL #G910000
MODEL #G916000
MODEL #G918000
ISSUE DATE: 2/96

AIR LINE PIPING

This page applies to LH and RH Signa units and
LH and RH Signa w/Flange units.



ITEM	P/N	DESCRIPTION	QTY
1	0436000	El, 90, 1/2", S x S	2
2	0455000	Tee, 1/2", S x S x S	4
3	C279000	Adapter, 1/2", S x SPGT	2
4	B777000	Plug, 1/2", SPIG	4
5	7164000	El, Street, 1/2", 90	2



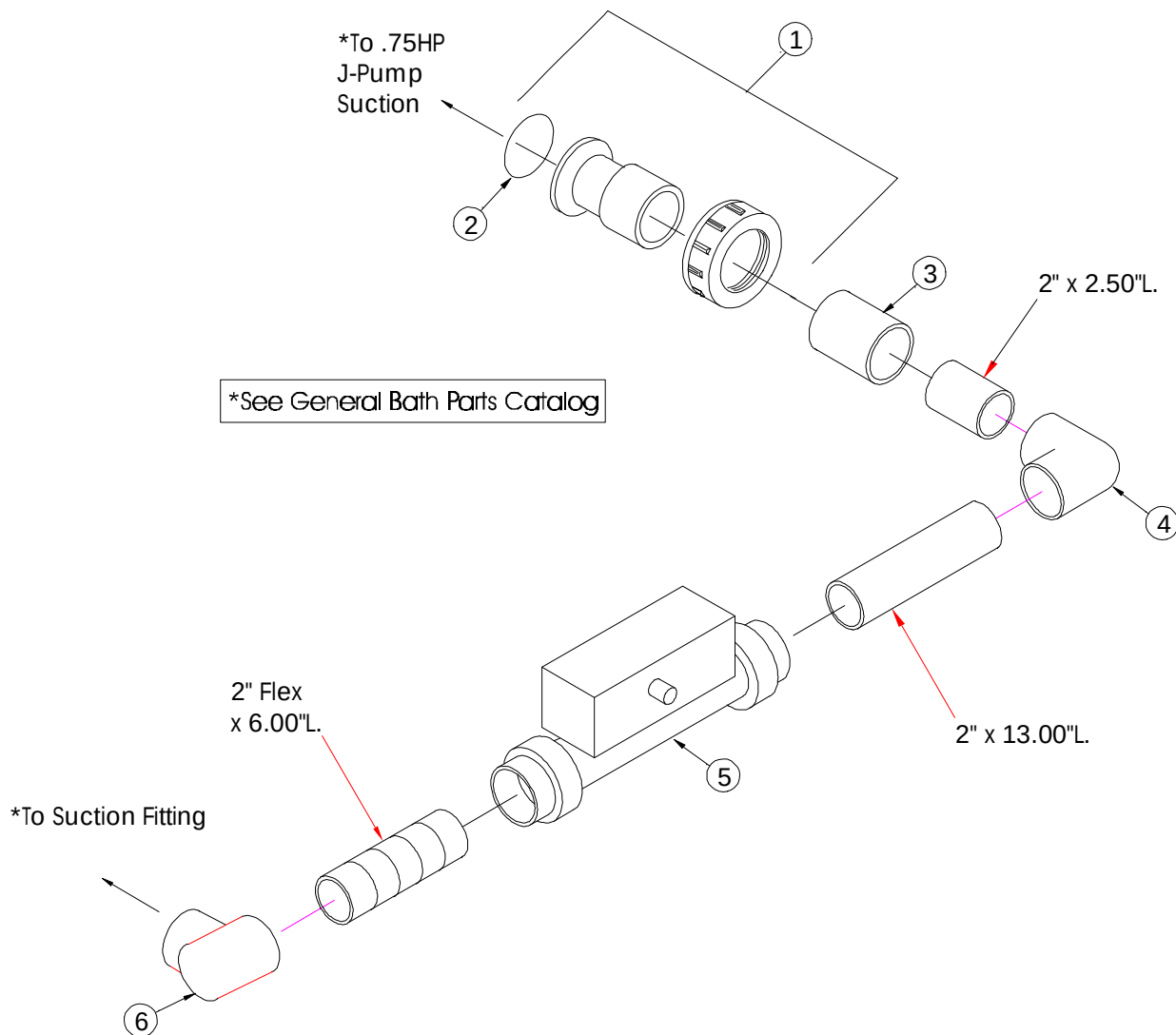
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SIGNA 6

MODEL #G913000
MODEL #G915000
ISSUE DATE: 2/96

SUCTION PLUMBING

NOTE: Apply flex PVC primer to flex PVC
prior to bonding with flex PVC cement.



ITEM	P/N	DESCRIPTION	QTY
1	9250000	Repair Kit, Union Adaptor	1
2	9231000	O-Ring, Union	1
3	0851000	Coupling, 2" S x S	1
4	0426000	Ell, 90, 2", S x S	1
5	G130000	RapidHeat Heater Kit	1
** 6	B072000	Ell, Drain Down, RH	1
*** 6	B071000	Ell, Drain Down, LH	1

** B072000 used on RH units

*** B071000 used on LH units

Item 2 is included when Item 1 is ordered. Item 2 can be ordered individually.

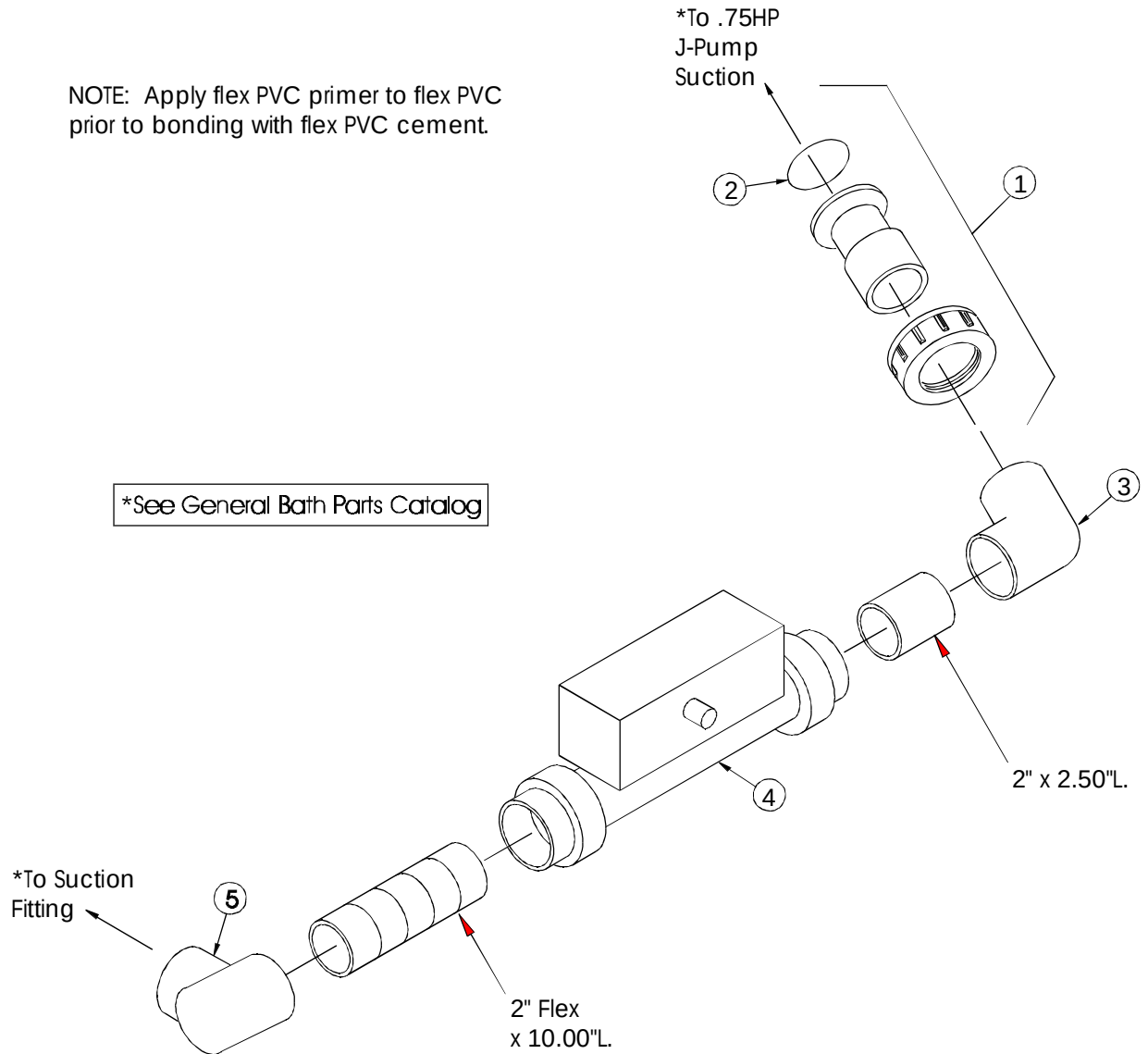


TARA

MODEL #G920000
MODEL #G922000
ISSUE DATE: 2/96

SUCTION PLUMBING

NOTE: Apply flex PVC primer to flex PVC
prior to bonding with flex PVC cement.



ITEM	P/N	DESCRIPTION	QTY
1	9250000	Repair Kit, Union Adaptor	1
2	9231000	O-Ring, Union	1
3	0522000	Ell, 45, 2" S x S	1
4	G130000	RapidHeat Heater Kit	1
** 5	B072000	Ell, Drain Down, RH	1
*** 5	B071000	Ell, Drain Down, LH	1

** B072000 used on RH units

*** B071000 used on LH units

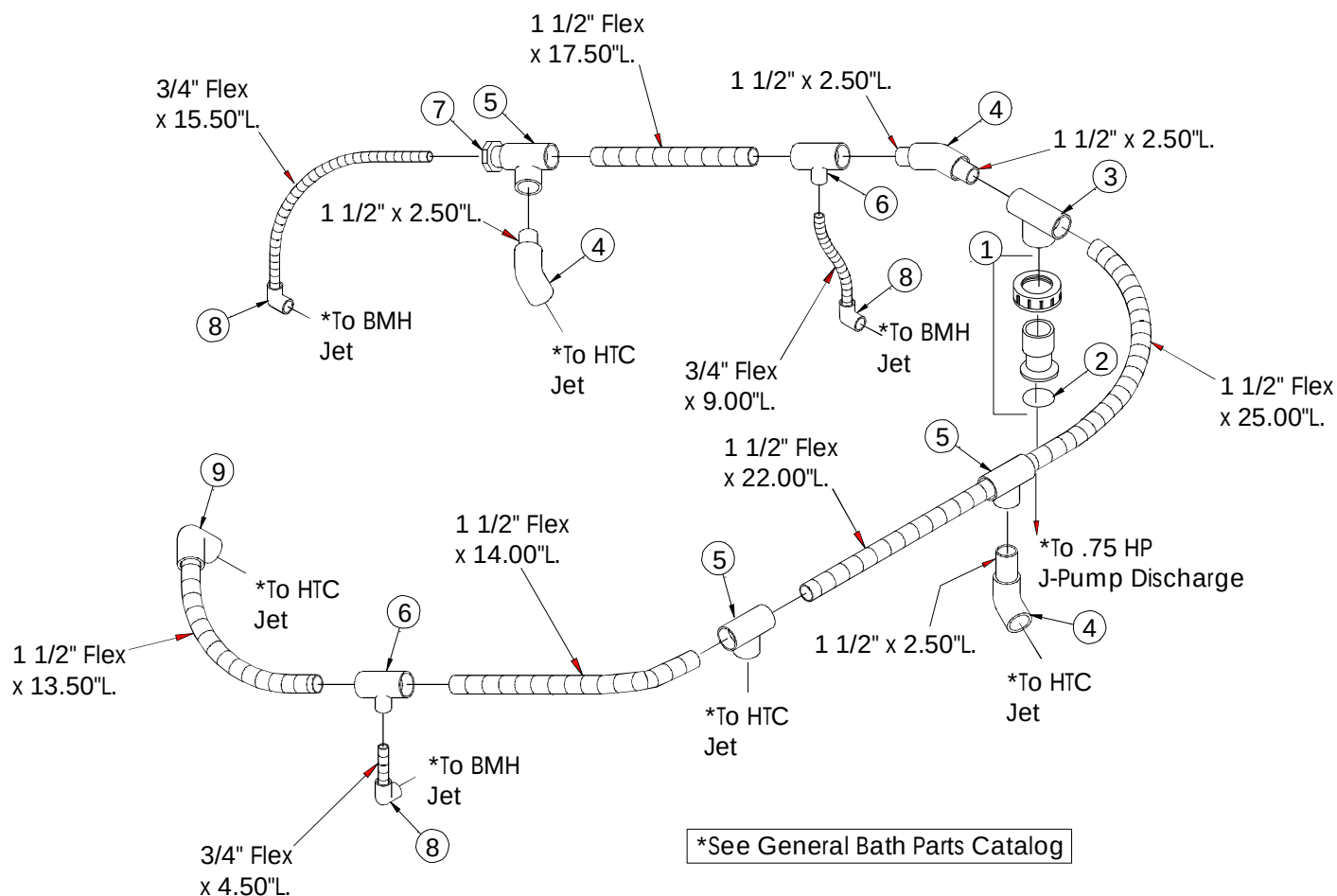
Item 2 is included when Item 1 is ordered. Item 2 can be ordered individually.



TARA

MODEL #G920000
MODEL #G922000
ISSUE DATE: 2/96

DISCHARGE PLUMBING



ITEM	P/N	DESCRIPTION	QTY
1	9250000	Repair Kit, Union Adaptor	1
2	9231000	O-Ring, Union	1
3	2949000	Tee, Rdcng, 1 1/2" x 1 1/2" x 2", S x S x S	1
4	0157000	Ell, 45, 1 1/2", S x S x S	3
5	0167000	Tee, 1 1/2" S x S x S	3
6	D189000	Tee, Rdcng, 1 1/2" x 1 1/2" x 3/4" S x S x S	2
7	7355000	Bushing, Rdcng, 1 1/2" x 3/4" SPG x S	1
8	D221000	Ell, 3/4" 90, S x S	3
9	0239000	Ell, 90, 1 1/2", S x S	1



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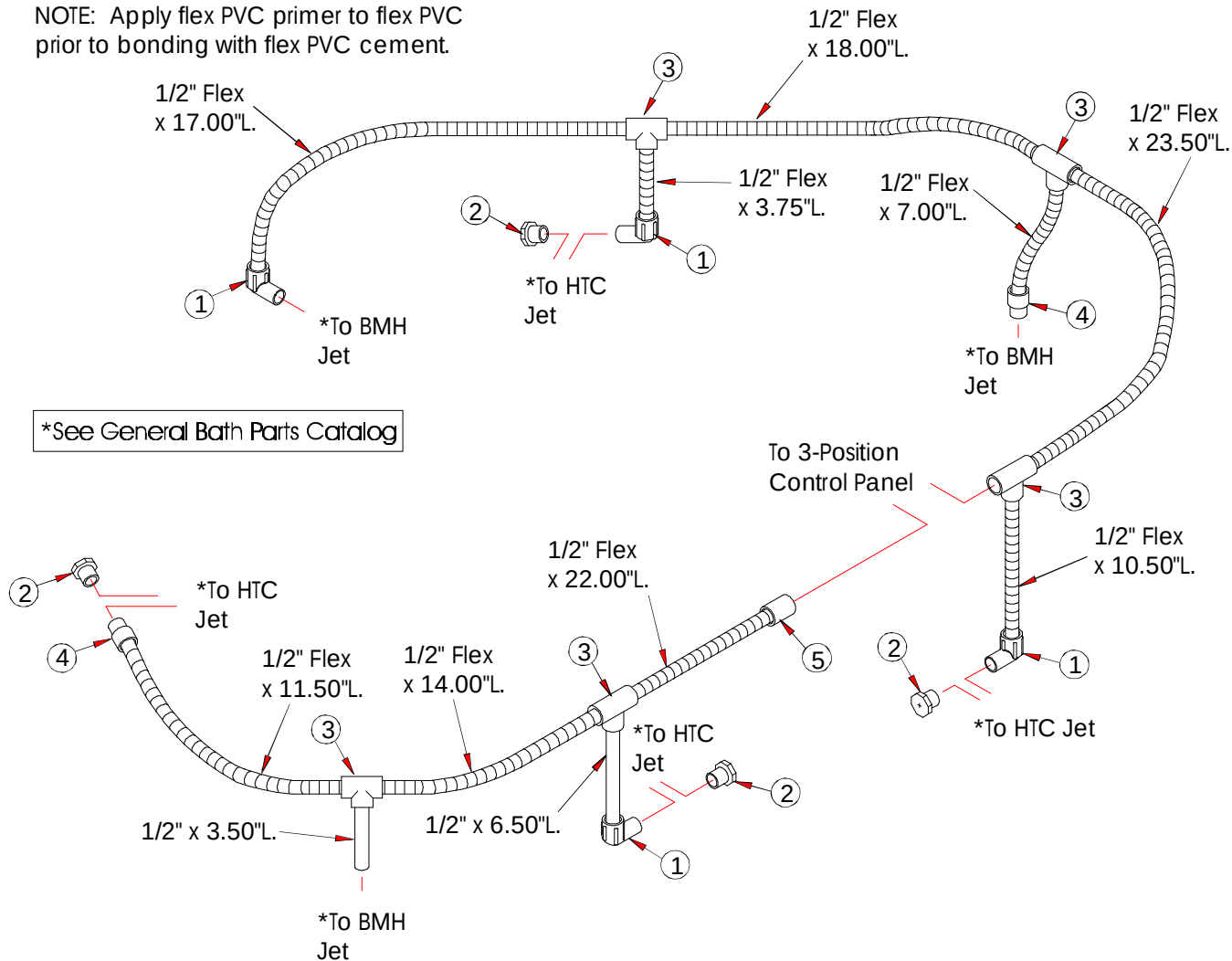
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TARA

MODEL #G920000
MODEL #G922000
ISSUE DATE: 2/96

AIR LINE PIPING

NOTE: Apply flex PVC primer to flex PVC prior to bonding with flex PVC cement.



*See General Bath Parts Catalog

ITEM	P/N	DESCRIPTION	QTY
1	7164000	El, Street, 1/2", 90	4
2	B777000	Plug, 1/2" SPIG	4
3	0455000	Tee, 1/2", S x S x S	5
4	C279000	Adapter, 1/2", S x SPGT	2
5	0647000	Coupling, 1/2" S x S	1

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USE INSTALLATION INSTRUCTIONS SUPPLIED WITH PRODUCT.**

Jacuzzi Whirlpool Bath has obtained applicable code (standards) listings generally available on a national basis for products of this type. It is the responsibility of the installer/owner to determine specific local code compliance prior to installation of the product. Jacuzzi Whirlpool Bath makes no representation or warranty regarding, and will not be responsible for any code compliance.

JACUZZI WHIRLPOOL BATH

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