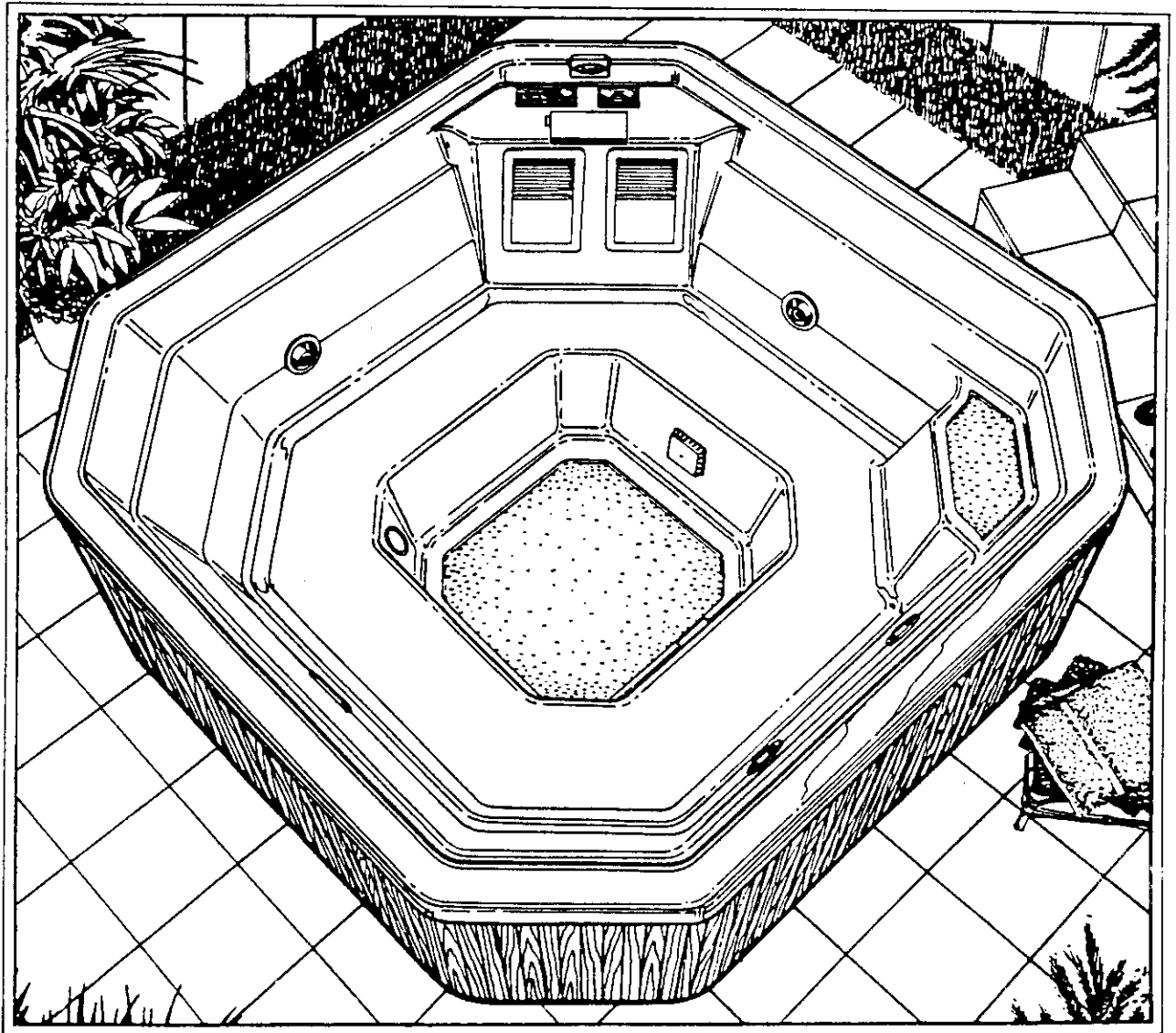


Guillén®



The CORSIKA™

Model 380



PARTS CATALOG

Model #8200000
Model #B380000
Issue Date: 9/91
Catalog #B841000



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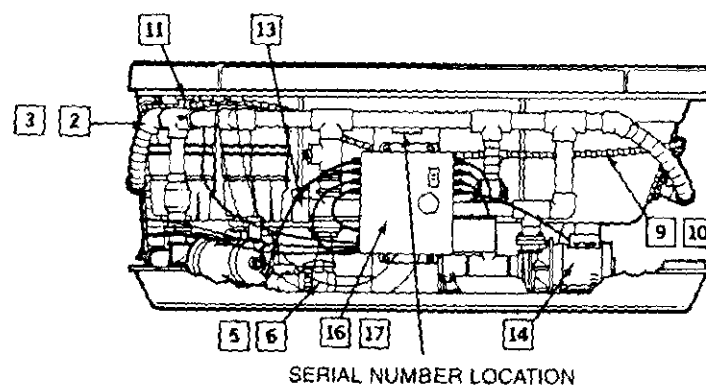
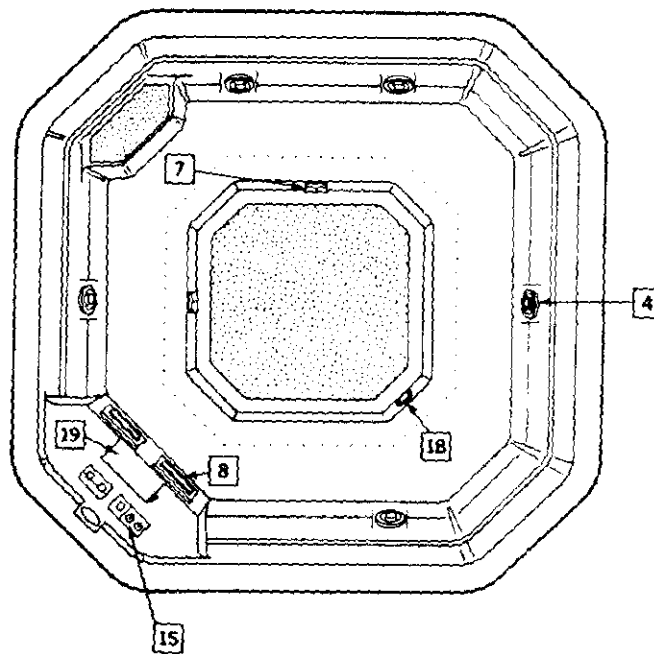
TO ORDER

Order by part number unless otherwise noted. Quantities shown in this catalog indicate the number of items required. When ordering specify the quantity needed.

NOTE: This catalog contains information for both the Corsica and the Model 380 Whirlpool Spas.



Repair Assemblies Are Referenced to Page Numbers Shown Below.



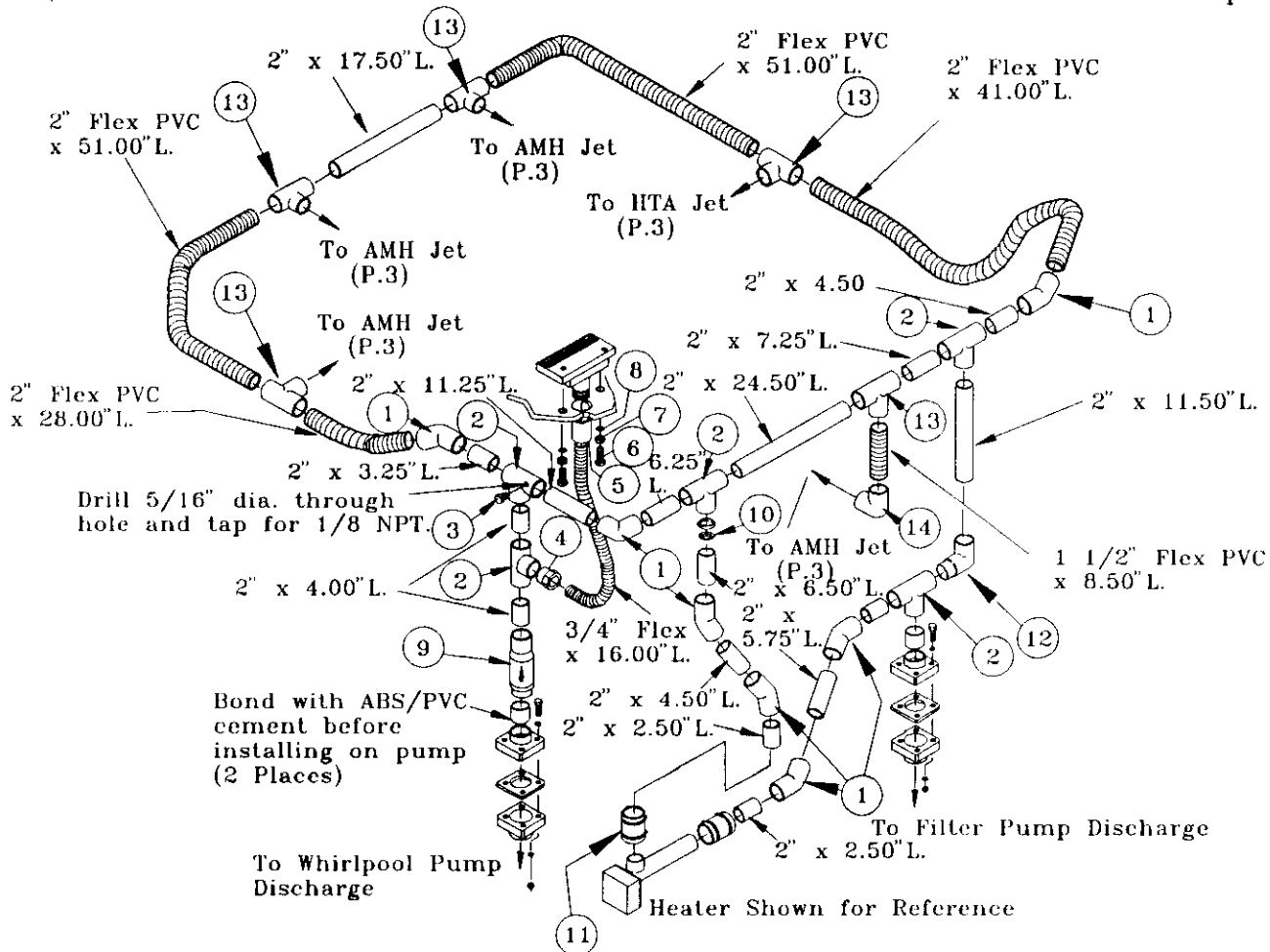


CORSICA

Model # 8200000
Issue Date: 9/91

DISCHARGE PLUMBING

(Sch. 40 PVC shown for reference is not available from Jacuzzi Whirlpool Bath.)



ITEM	P/N	DESCRIPTION	QTY
1	0522000	Ell, 45, 2", S x S	7
2	0828000	Tee, 2", S x S x S	5
3	0538000	Plug, Drain, 1/8 NPT	1
4	7299000	Bushing, Rdcng, 2" x 3/4" SPG x S	1
5	6933000	Adapter, .75" Slip x FPT	1
6	3947832	Bolt, Hex, Full Thread, 1/4-20 x 1.50" L.	2
7	4034832	Nut, Lockng Hd Kep Type, 1/4-20	2
8	3982832	Washer, 1/4 Flt, Type A Pln Wd Ser	2
9	* 8159000	Valve, 2", Check, Drilled	1
10	5933000	Flow Restrictor, 1.00" I. D.	1
11	2634000	Repair Piping Connector, 2"	2
12	1592000	Ell, Street, 2", 90	1
13	2488000	Tee, Rdcng, 2" x 2" x 1 1/2", S x S x S	5
14	0239000	Ell, 90, 1 1/2", S x S	1

*When installing, arrow points up

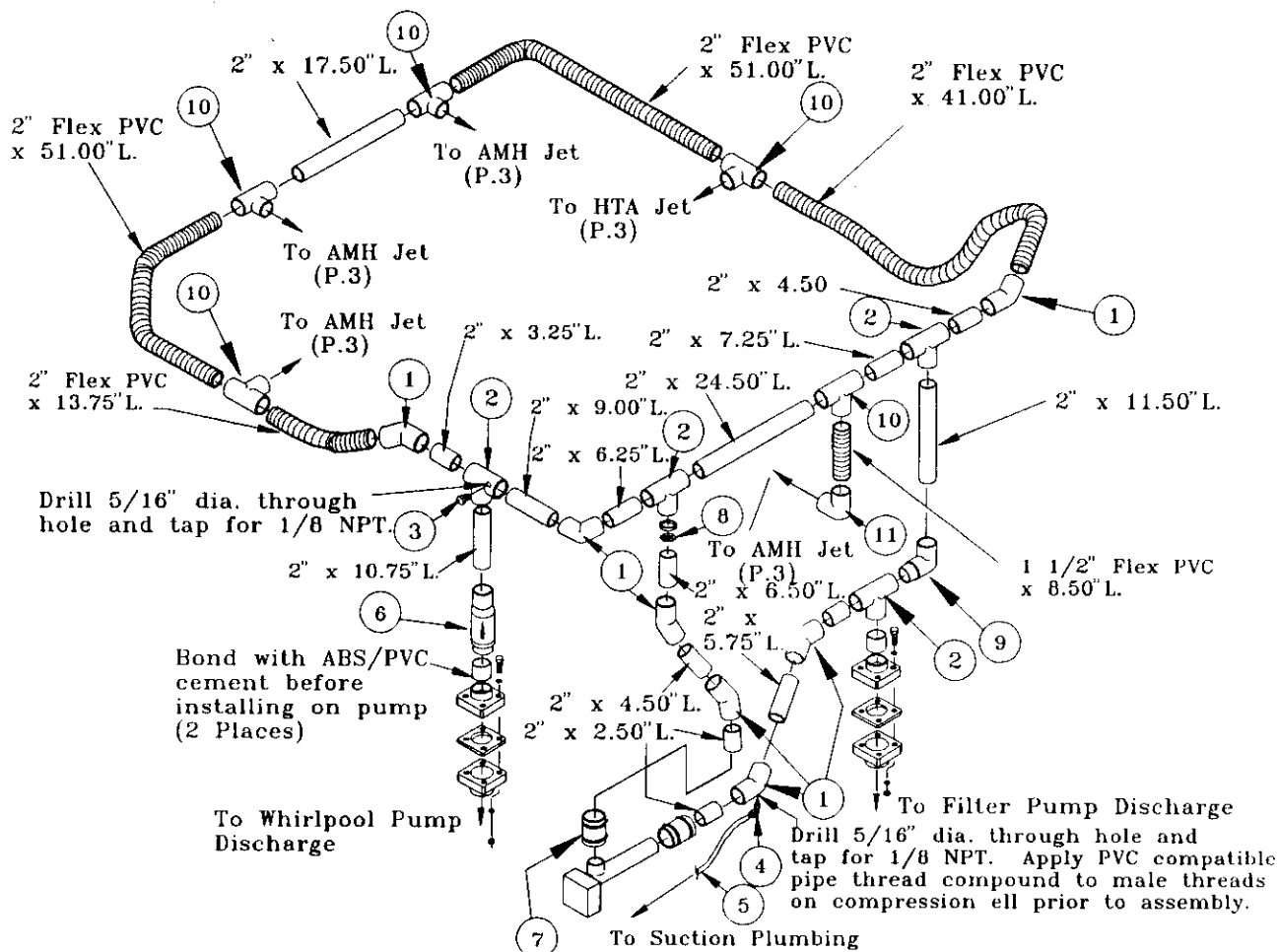


Model 380

Model # B380000
Issue Date: 9/91

DISCHARGE PLUMBING

(Sch. 40 PVC shown for reference is not available from Jacuzzi Whirlpool Bath.)



ITEM	P/N	DESCRIPTION	QTY
1	0522000	Ell, 45, 2", S x S	7
2	0828000	Tee, 2", S x S x S	5
3	0538000	Plug, Drain 1/8 NPT	1
4	3044000	Compression Ftng, 90 Ell, .25"	1
5	4649000	Tube, .25" OD Flex Nylon x 96.00" L.	1
6	8159000	Valve, 2", Check, Drilled	1
7	2634000	Repair Piping Connector, 2"	1
8	5933000	Flow Restrictor, 1.00" ID	1
9	1592000	Ell, Street, 2", 90	1
10	2488000	Tee, Rdcng, 2" x 2" x 1 1/2"	5
11	0239000	Ell, 90, 1 1/2", S x S	1



CORSICA

Model # 8200000
Issue Date: 9/91

JET ASSEMBLIES

SWIVEL ASSEMBLY DETAIL

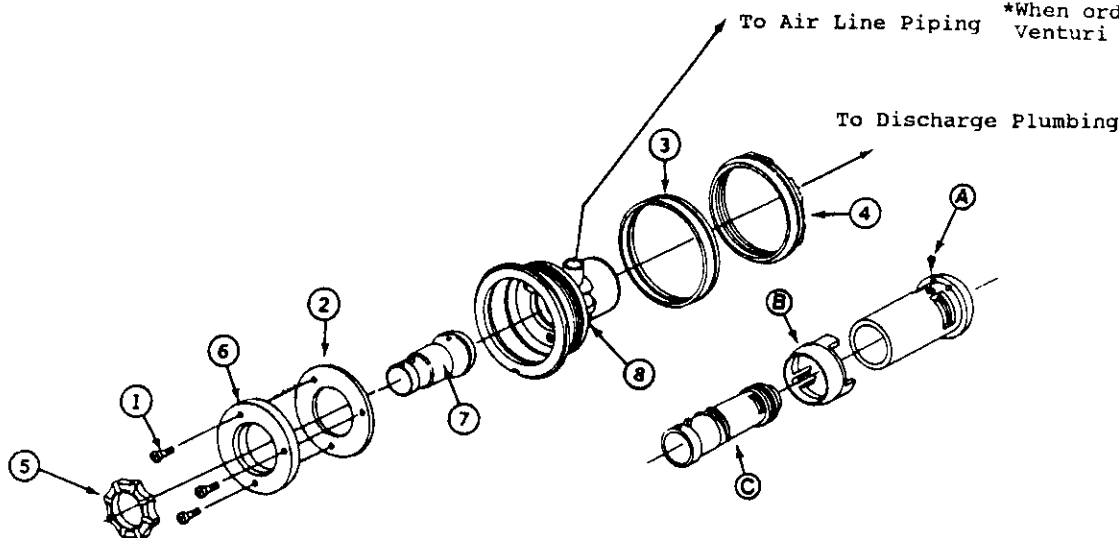
To Replace the Swivel Assembly and Venturi Handle:
Remove 3 screws securing clamping ring and gasket from jet body. Pull swivel ring B (see detail) away from swivel to expose retaining screw A. Remove screw A from swivel. Turn Venturi C counterclockwise until it is unscrewed and free from swivel. Install new swivel assembly, securing it with clamping ring, gasket and 3 screws. Screws are properly tightened when the swivel assembly can still be manually moved from side to side allowing the Venturi handle to be turned to adjust the water without turning the swivel. To install the handle, align the two portions of the swivel assembly and the notches on the handle and snap it on. When installed, the handle is permanently in place; attempting to remove it will damage the snap-on feature of the handle.

NOTE: This page can be used to order parts for the Model 380.

HTA JET ASSEMBLY

ITEM	P/N	DESCRIPTION	QTY
1	3967000	Screw, PHPM, #8-32 x .50"L.	3
2	1928000	Gasket, Clamping Ring, HTA	1
3	1925000	Back-Up Ring, HTA Inlet	1
4	1645000	Nut, HTA Inlet	1
5	7277904	Venturi, Handle, Tan	1
5	7277914	Venturi, Handle, Almond	1
5	7277945	Venturi, Handle, Silver	1
6	7758904	Clamping Ring, HTA W/Logo, Tan	1
6	7758914	Clamping Ring, HTA W/Logo, Almond	1
6	7758945	Clamping Ring, HTA W/Logo, Silver	1
7	*4881904	Swivel Assy, HTA, Tan	1
7	*4881914	Swivel Assy, HTA, Almond	1
7	*4881945	Swivel Assy, HTA, Silver	1
8	1644904	Body, HTA Jet, Tan	1
8	1644914	Body, HTA Jet, Almond	1
8	1644945	Body, HTA Jet, Silver	1

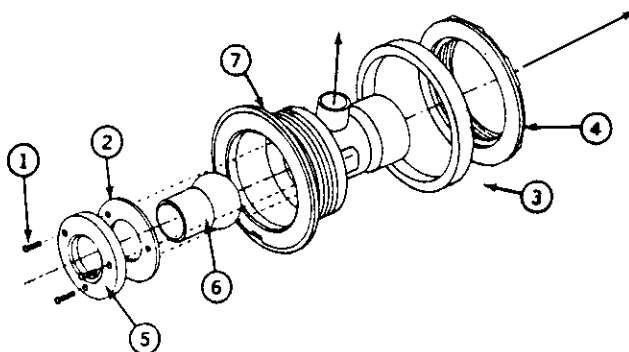
*When ordering HTA Swivel Assembly Venturi Handle must also be ordered.



To Air Line Piping To Discharge Plumbing

AMH JET ASSEMBLY

ITEM	P/N	DESCRIPTION	QTY
1	3967000	Screw, PHPM, #8-32 x .50"L.	3
2	1840000	Gasket, Clamping Ring, AMH	1
3	1836000	Ring, Back-Up	1
4	1835000	Nut, AMH	1
5	4558904	Ring, Clamping-Tan-AMH/Logo	1
5	4558914	Ring, Clamping-Almond-AMH/Logo	1
5	4558945	Ring, Clamping-Almond-AMH/Logo	1
6	1834904	Nozzle, AMH-Tan	1
6	1834914	Nozzle, AMH-Almond	1
6	1834945	Nozzle, AMH-Silver	1
7	1833904	Body, AMH-Tan	1
7	1833914	Body, AMH-Almond	1
7	1833945	Body, AMH-Silver	1



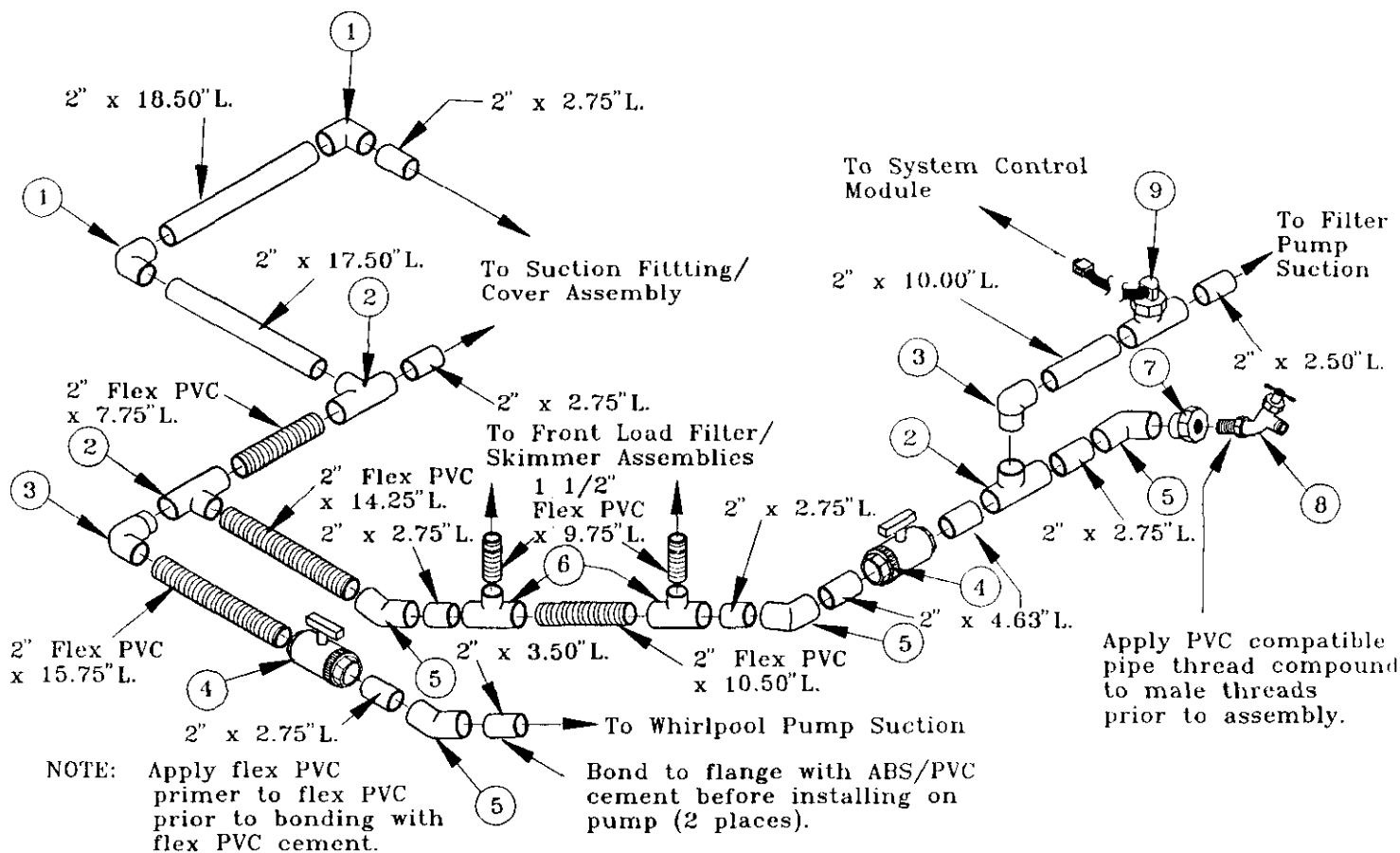


CORSICA

Model # 8200000
Issue Date: 9/91

SUCTION PLUMBING

(Sch. 40 PVC shown for reference is not available from Jacuzzi Whirlpool Bath.)



ITEM	P/N	DESCRIPTION	QTY
1	0426000	Ell, 90, 2", S x S	2
2	0828000	Tee, 2", S x S x S	2
3	1592000	Ell, Street, 2", 90	2
4	2721000	Valve, Ball, 2", S x S	2
5	0522000	Ell, 45, 2", S x S	4
6	2488000	Tee, Rdcng, 2" x 2" x 1 1/2", S x S x S	2
7	3789000	Bushing, Rdcng, 3/4" NPT x 2" SPG	1
8	4657000	Hose Bibb	1
9	7979000	Plug, Flow Switch Assembly	1

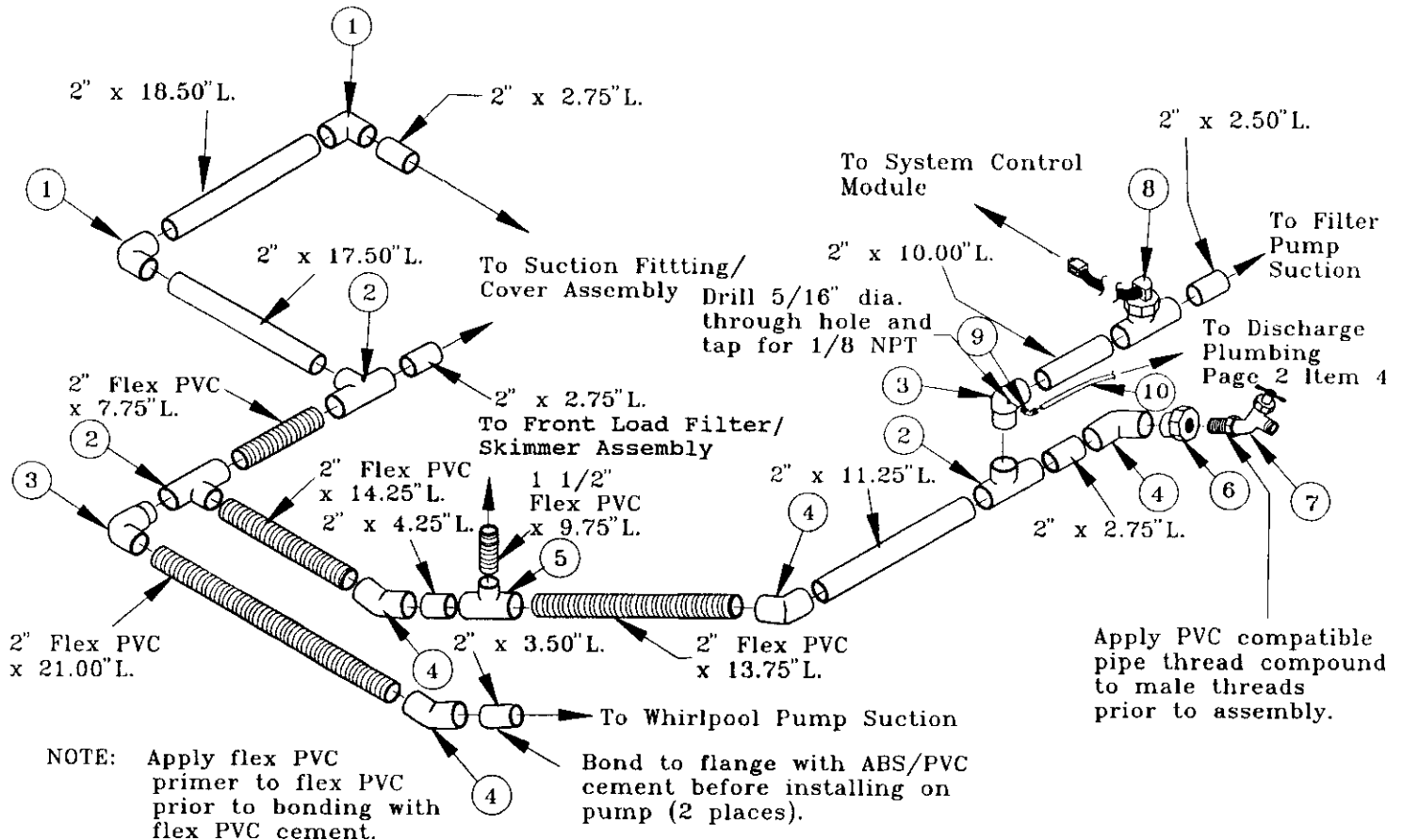


Model 380

Model # B380000
Issue Date: 9/91

SUCTION PLUMBING

(Sch. 40 PVC shown for reference is not available from Jacuzzi Whirlpool Bath.)



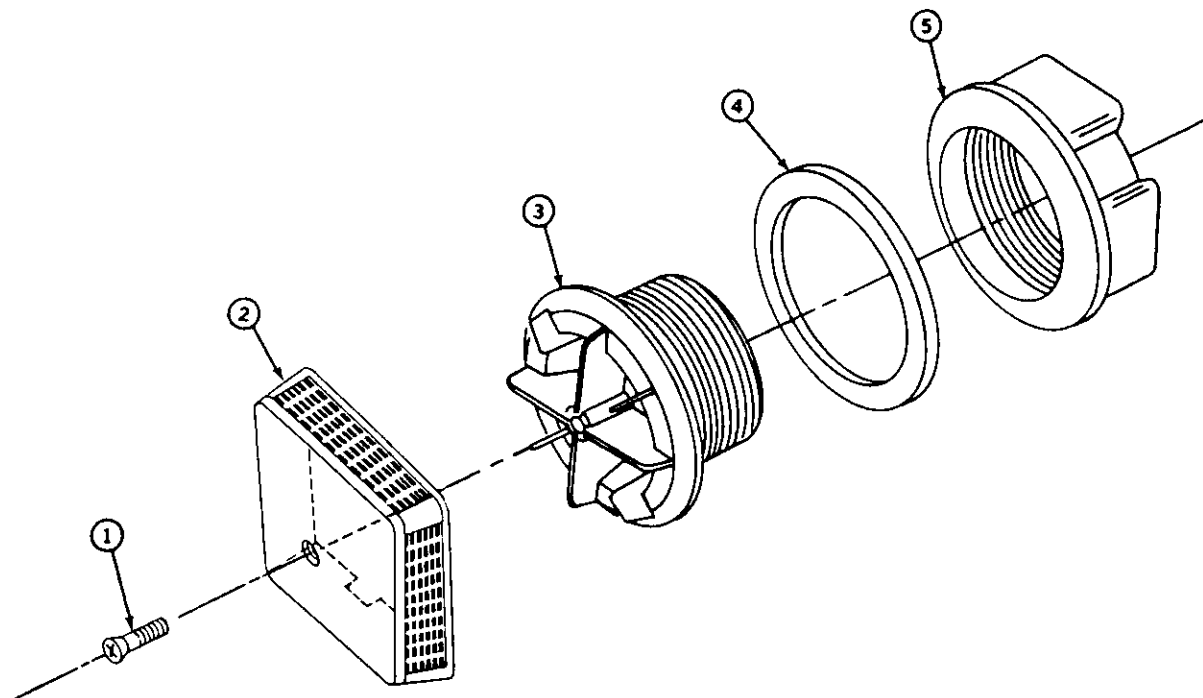
ITEM	P/N	DESCRIPTION	QTY
1	0426000	Ell, 90, 2", S x S	2
2	0828000	Tee, 2", S x S x S	2
3	1592000	Ell, Street, 2", 90	2
4	0522000	Ell, 45, 2", S x S	4
5	2488000	Tee, Rdcng, 2" x 2" x 1 1/2", S x S x S	1
6	3789000	Bushing, Rdcng, 3/4" NPT x 2" SPGT	1
7	4657000	Hose Bibb	1
8	7979000	Plug, Flow Switch Assembly	1
9	3044000	Compression Ftng, Ell, .25"	1
10	4649000	Tube, .25" O.D. Flex Nylon x 96.00"L.	1



CORSICA

Model # 8200000
Issue Date: 9/91

SUCTION FITTING/COVER ASSEMBLY



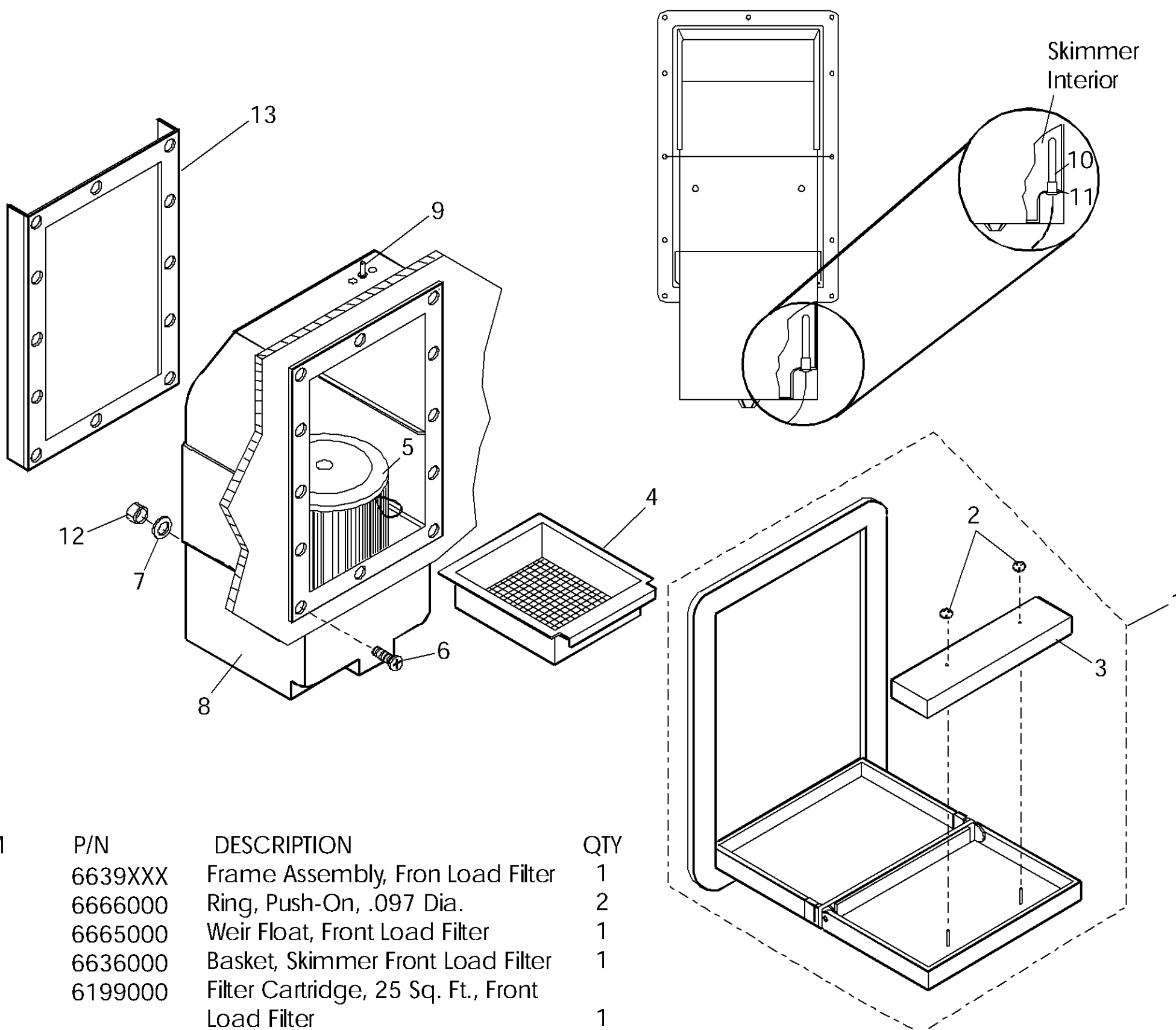
NOTE: This page can be used to order parts
for Model 380.

ITEM	P/N	DESCRIPTION	QTY
1	3959000	Screw, OHPM #10-24 x 2.00"L.	1
2	6651904	Plastic Suction Cover, Tan	1
2	6651914	Plastic Suction Cover, Almond	1
2	6651945	Plastic Suction Cover, Silver	1
3	1958000	Suction Fitting Sub-Assembly	1
4	2136000	Ring, Back-Up	1
5	1643000	Locknut, Suction Fitting	1



SPAS

FRONT LOAD FILTER/SKIMMER ASSEMBLY



ITEM	P/N	DESCRIPTION	QTY
1	6639XXX	Frame Assembly, Fron Load Filter	1
2	6666000	Ring, Push-On, .097 Dia.	2
3	6665000	Weir Float, Front Load Filter	1
4	6636000	Basket, Skimmer Front Load Filter	1
5	6199000	Filter Cartridge, 25 Sq. Ft., Front Load Filter	1
6	3975000	Screw, Mach, PHP, #10-24 x 1.00"L.	12
7	4036000	Washer, #10 Flat, Type A Pln Wd Ser	12
8	9912000	Front Load Body/Seal Assembly	1
9	6171000	Seal, Valve 1"	1
10	5659000	Sleeve, Thermostat	1
11	5660000	Grommet, Sealing	1
12	3991832	Nut, Hex, UNC-2B #10-24	12
13	G894000	Backing Plate, Skimmer	1



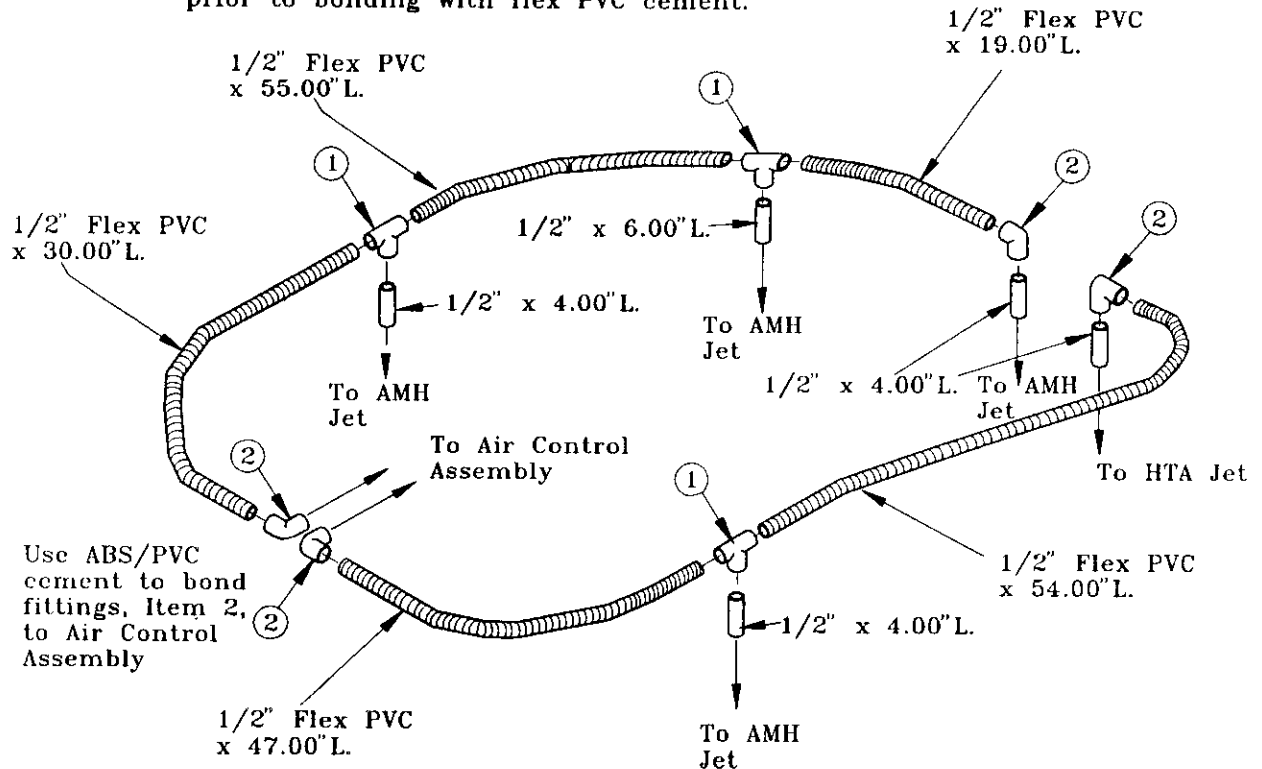
CORSICA

Model # 8200000
Issue Date: 9/91

AIR LINE PIPING

(Sch. 40 PVC shown for reference is not available from Jacuzzi Whirlpool Bath.)

NOTE: Apply flex PVC primer to flex PVC prior to bonding with flex PVC cement.



ITEM	P/N	DESCRIPTION	QTY
1	0455000	Tee, 1/2", S x S x S	3
2	0436000	Ell, 90, 1/2", S x S	4



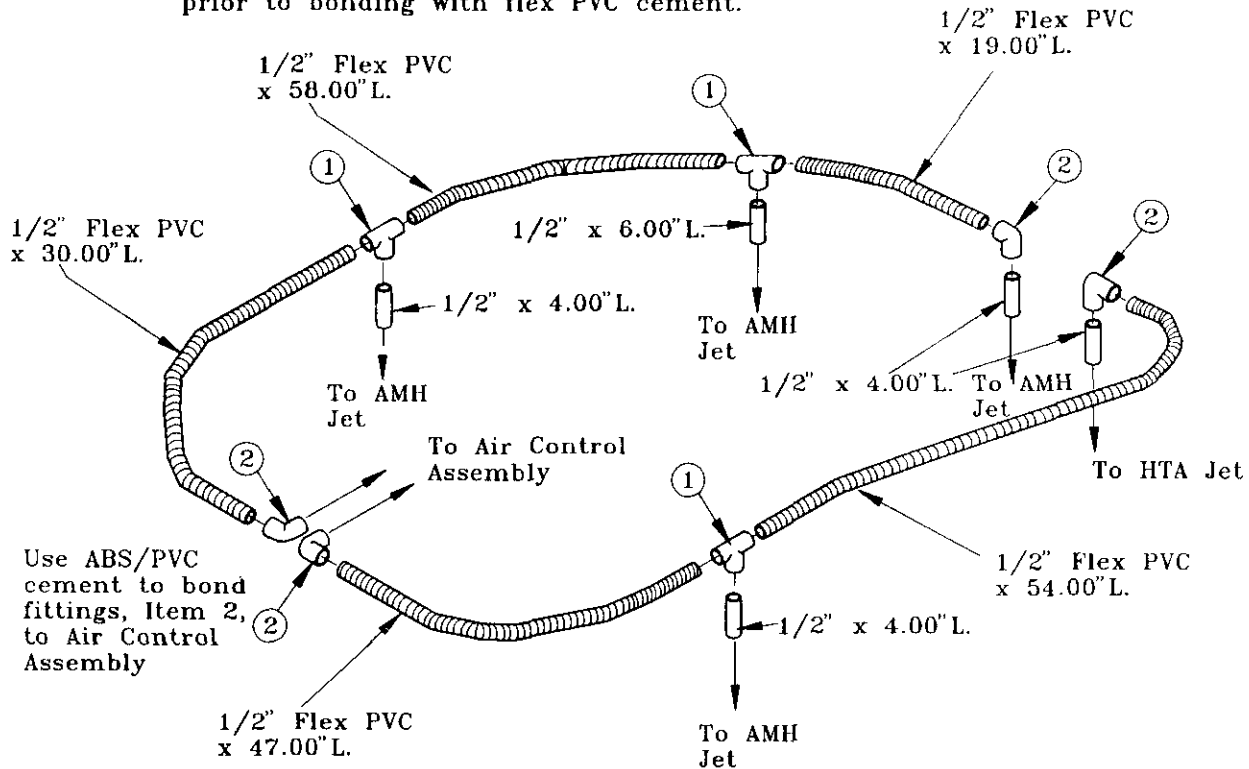
Model 380

Model # B380000
Issue Date: 9/91

AIR LINE PIPING

(Sch. 40 PVC shown for reference is not available from Jacuzzi Whirlpool Bath.)

NOTE: Apply flex PVC primer to flex PVC prior to bonding with flex PVC cement.



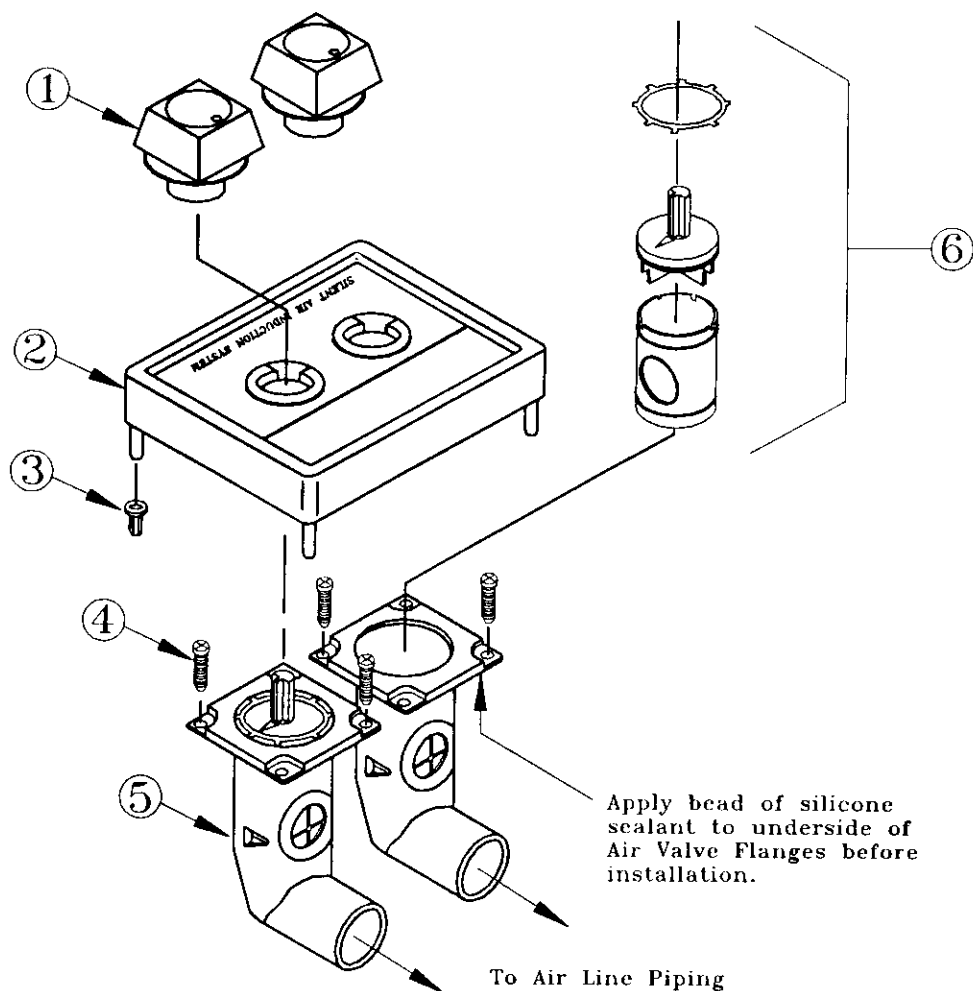
ITEM	P/N	DESCRIPTION	QTY
1	0455000	Tee, 1/2", S x S x S	3
2	0436000	El, 90, 1/2", S x S	4



CORSICA

Model # 8200000
Issue Date: 9/91

AIR CONTROL ASSEMBLY



NOTE: This page can be used to order parts
for the Model 380.

ITEM	P/N	DESCRIPTION	QTY
1	8611908	Air Control Knob Assy	2
2	9108908	Panel, Air Control, Brown	1
3	1000000	Speed Clip, Tubular	4
4	9724000	Screw, Thread Ctng, 4-24 x .5"	4
5	7510000	Air Control Assembly	2
*6	8399000	O-ring/Valve Repair Assy	2

*When Item 5 is ordered Item 6 is included. Item 6
can be ordered individually.

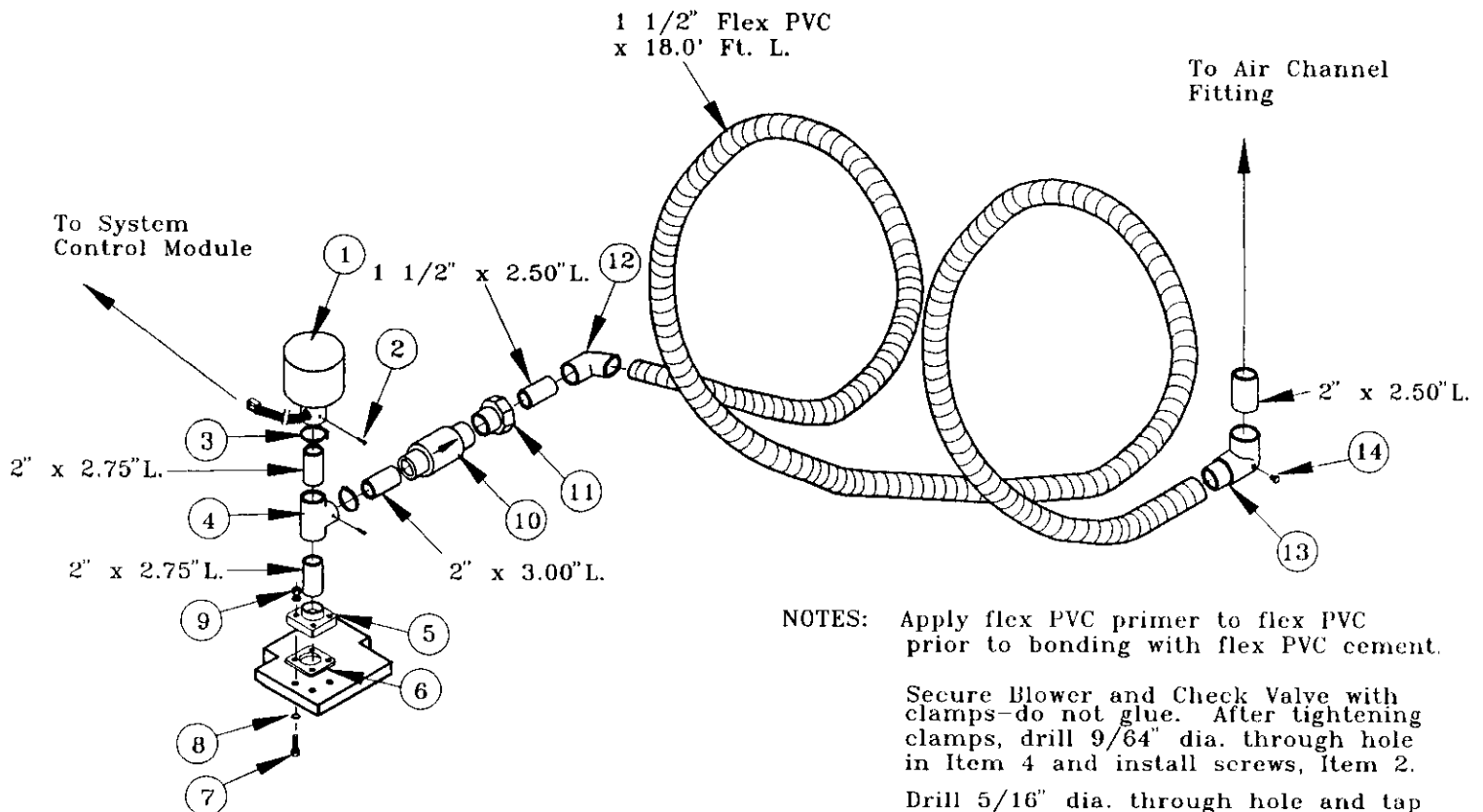


CORSICA

Model # 8200000
Issue Date: 9/91

AIR BLOWER/PIPING ASSEMBLY

(Sch. 40 PVC shown for reference is not available from Jacuzzi Whirlpool Bath.)



NOTES: Apply flex PVC primer to flex PVC prior to bonding with flex PVC cement.

Secure Blower and Check Valve with clamps—do not glue. After tightening clamps, drill 9/64" dia. through hole in Item 4 and install screws, Item 2.

Drill 5/16" dia. through hole and tap for 1/8 NPT in Item 13 then apply PVC compatible pipe thread compound to male threads of Item 14 before assembly.

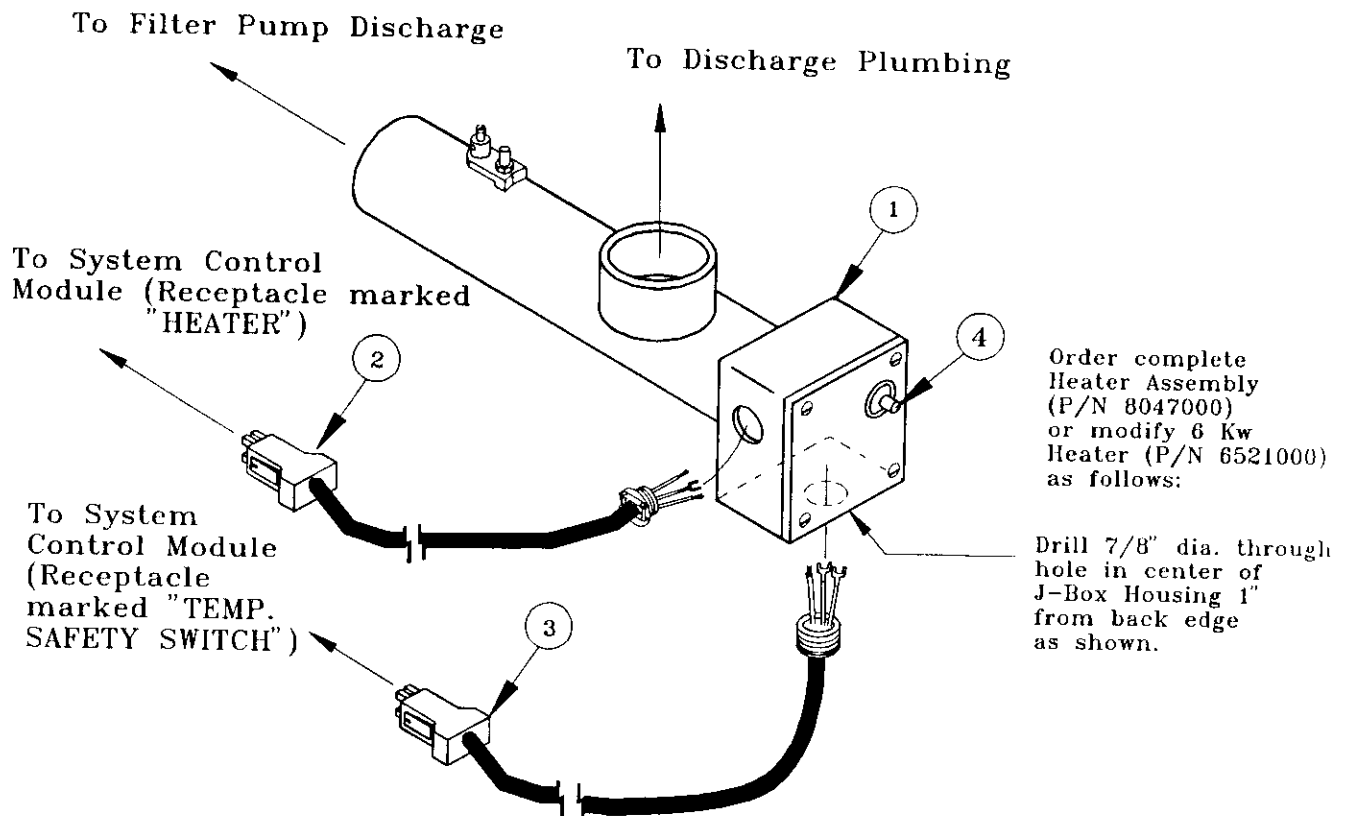
ITEM	P/N	DESCRIPTION	QTY
1	7971000	Plug/Blower Assy, Snap-In	1
2	4041832	Screw, Tapping, PHP, #8-32 x .75"L.	2
3	0438000	Clamp, Hose, #H-40 Worm Drive Type	2
4	0828000	Tee, 2", S x S x S	1
5	4516000	Flange, Pump, 2"	1
6	0199000	Gasket, Pump Flange	1
7	6932832	Bolt, Hex, Fl Thrd, 5/16-18 x 2.00"L.	4
8	3983832	Washer, 5/16 Flt, Type A Pln Wd Ser	8
9	6371832	Nut, Elasticlock, 5/16-18	4
10	6913000	Check Valve, 2", 1/4 lb. Spring	1
11	0473000	Bushing, Rdcng, 2" x 1 1/2" SPIG x S	1
12	0157000	Ell, 45, 1 1/2", S x S	1
13	1100000	Ell, 90, 2" x 1 1/2", Reducing	1
14	0538000	Plug, Drain 1/8 NPT	1



CORSICA

Model # 8200000
Issue Date: 9/91

HEATER ASSEMBLY



NOTE: This page can be used to order parts for the Model 380.

*8047000 6KW SNAP-IN HEATER/PLUG ASSEMBLY

ITEM	P/N	DESCRIPTION	QTY
1	6521000	Heater, 6 Kw 240 VAC	1
2	7972000	Plug Assy, Heater, 54", Snap-In	1
3	7975000	Plug Assy, Hi-Limit, Snap-In	1
ITEM	P/N	DESCRIPTION	QTY
4	B060000	Repair Safety Switch	1

*Order by Assembly Number or by individual part number

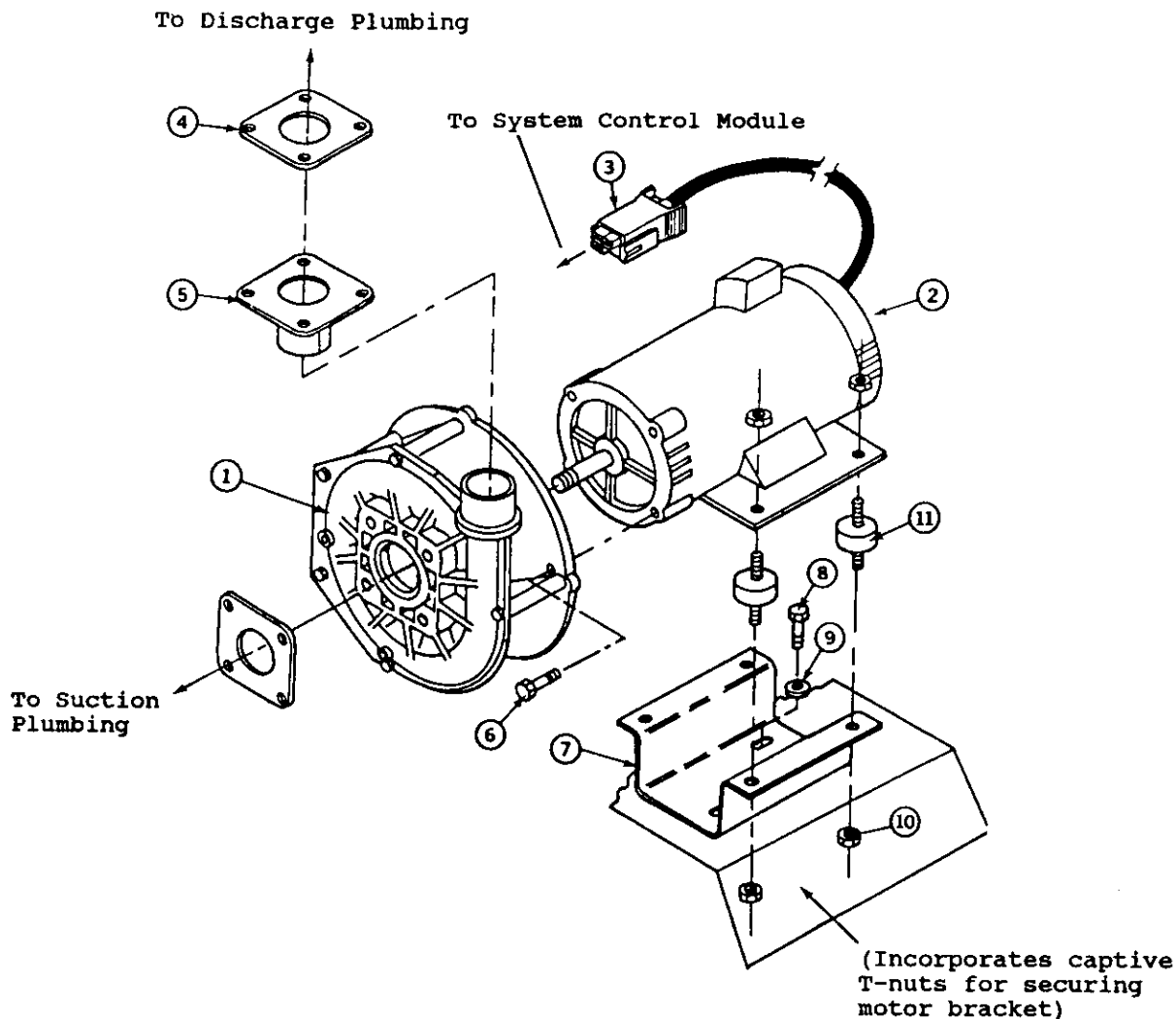


CORSICA

Model # 8200000
Issue Date: 9/91

PUMP/MOTOR ASSEMBLIES

NOTE: This page can be used to order parts for Model 380.



ITEM	P/N	DESCRIPTION	QTY
1	8564000	Pump Assembly, .75 HP	2
2	2552000	Motor, .75 HP, 115/230V, Drip-Proof	2
3	7973000	Plug Assy, Snap-In, Filter	1
3	7970000	Plug Assy, Snap-In, Jets	1
4	0199000	Gasket, Pump Flange	2
5	4516000	Flange, Pump 2"	1
6	3953832	Bolt, Hex 3/8-16 x 1.00"L.	4
7	4477000	Bracket, Motor, 1" High	1
8	3951832	Bolt, Hex 5/16-18 x 1.00"L.	4
9	3983832	Washer, 5/16 Flt, Type A Pln Wd Ser	4
10	4034832	Nut, Lockng Hd Kep Type 1/4-20	8
11	3689000	Vibration Damper	4



CORSICA

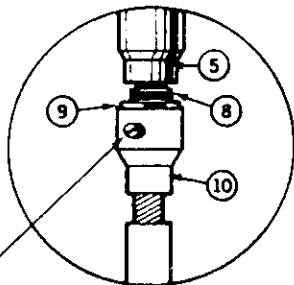
Model # 8200000
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CONTROL PANEL

Prior to installation, apply silicone sealant to underside of flanges and bezels.

NOTE: This page can be used to order parts for the Model 380.

For proper installation, E-Ring (Item 9) must be fully bottomed against shaft (Item 8)



Before tightening set screw ensure it is centered on flat part of shaft.

To System Control Module
See Fiber Optic Installation detail.

To System Control Module Adjustable
Thermostat

Do not place any tubing here

To System Control Module
(Port Marked 'SYSTEM')

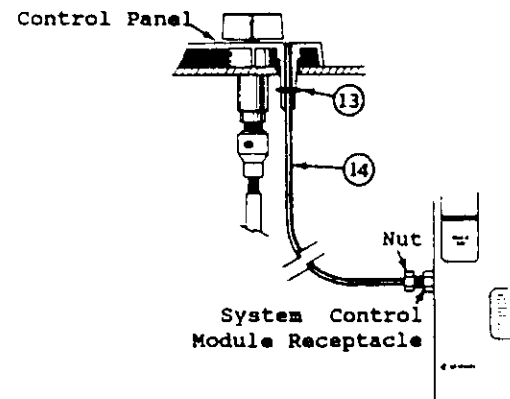
To System Control Module

Prior to installing inlay, clean control panel surface with alcohol then remove release liner and firmly press inlay into place. Remove inlay protective top liner.

Apply silicone sealant to panel underside as shown.

Fiber Optic Well

Push Fiber Optic Cable into well until it bottoms out. Push washer over well to secure cable.



Insert fiber optic cable into receptacle on System Control Module, then secure with compression nut.

ITEM	P/N	DESCRIPTION	QTY
1	7760000	Repair Pushbutton Assembly	2
2	6828000	Actuator, Switch Assembly	2
3	8611908	Air Control Knob, Brown	1
4	7092000	Inlay, Control Panel	1
5	7161908	Control Panel, Machined, Brown	1
6	3965000	Screw, Mach., PHP, #6-32 x 1.25"L.	2
7	7147000	Nut, #6-32 Well Nut	2
8	7757000	Repair Assembly, Control Shaft	1
9	7082000	Retainer, E-Ring, .25 Dia.	1
10	8679000	Shaft, Flex Control, Fem x Fem	1
11	6627000	Tubing, .19 O.D. x .09 I.D. x 96.00"L.	1
12	7031000	Tee, Bleeder, .93 I.D. Tube	2
13	7090000	Washer, Nylon, .257 I.D. x .5 O.D.	1
14	7667000	Cable, Fiber Optic, 60" x .125 Dia.	1

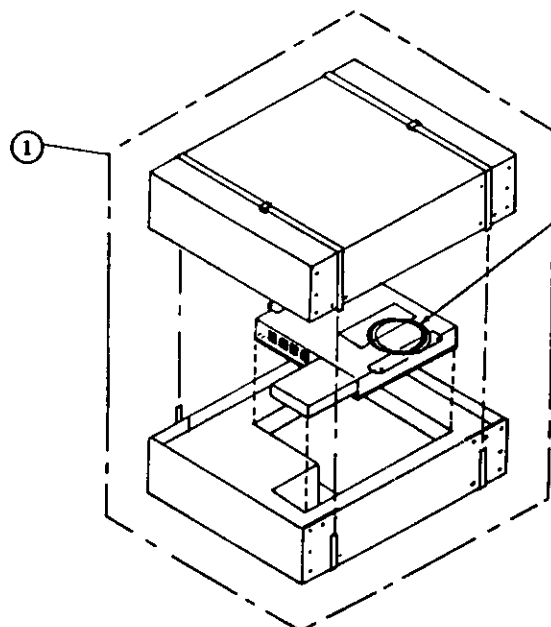


CORSICA

Model # 8200000
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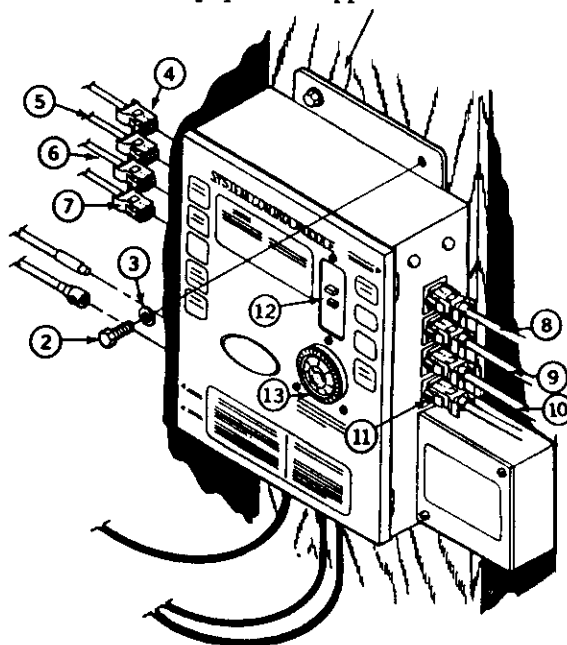
SYSTEM CONTROL MODULE/PLUG ASSEMBLIES

NOTE: Item 1 contains a System Control Module in a reusable shipping container for return shipment of defective Module. Included also are System Control Module Removal and Installation Instructions.



Before installation, remove tape and carefully uncoil Thermostat Tubing from back of Module. Do not bend, twist or pull tubing.

System Control Module shown installed on plywood support.



NOTE: This page can be used to order parts for the Model 380.

NOTE: Plug Assemblies are color coded with corresponding functions on System Control Module. Do not force plugs. It may be necessary to rotate plugs a half turn for proper insertion.

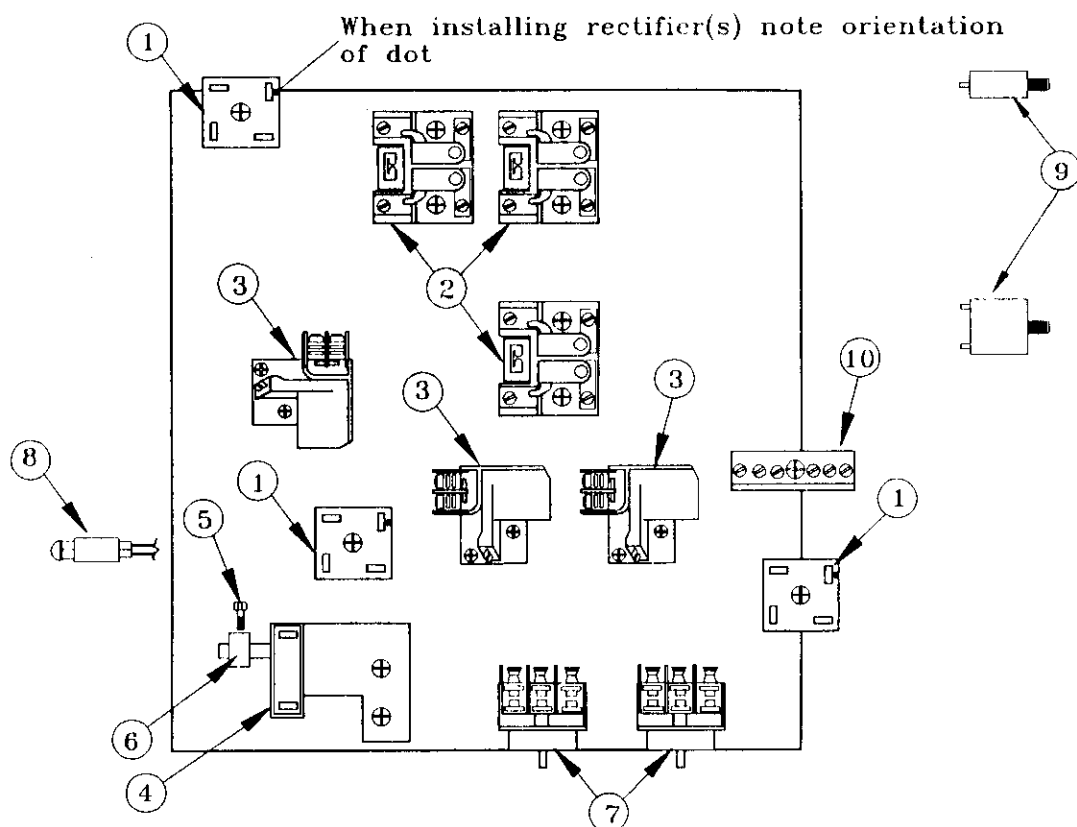
ITEM	P/N	DESCRIPTION	QTY
1	8045000	System Control Module Repair Assy	1
2	3951832	Bolt, Hex, 5/16-18 x 1.00"L.	4
3	3983832	Washer, 5/16 Flt, Type A Pln Wd Ser	4
4	7974000	Plug/Door Switch Assy, Snap-In	1
5	7975000	Plug Assy, Hi-Limit, Snap-In	1
6	7976000	Plug Assy, Flow Switch, Snap-In	1
7	7978000	Plug Assy, Lights, Snap-In	1
8	7970000	Plug Assy, Jets, Snap-In	1
9	7971000	Plug Assy, Blower, Snap-In	1
10	7972000	Plug Assy, Heater, Snap-In	1
11	7973000	Plug Assy, Filter, Snap-In	1
12	7669000	GFCI, 20 Amp, Panel Mount	1
13	7106000	Timer Assembly	1



CORSICA

Model # 8200000
Issue Date: 9/91

DC SUBPLATE ASSEMBLY/COMPONENTS



NOTE: This page can be
used to order parts
for the Model 380.

ITEM	P/N	DESCRIPTION	QTY
1	8752000	Bridge Rectifier, 400 V	3
2	8901000	Relay, 30 Amp, 110 VDC	3
3	8745000	Switch, DPDT, 110 VDC	3
4	7594000	Adjustable Thermostat, Side Shaft	1
5	7127832	Screw, Thread Rolling, Hex	1
6	7109000	Adapter, Control Cable	1
7	5260000	4-Function Air Switch	2
8	7132000	LED/Terminal Assembly	1
9	6506000	Circuit Protector, 20 Amp	2
10	1974000	Bonding Bar	1

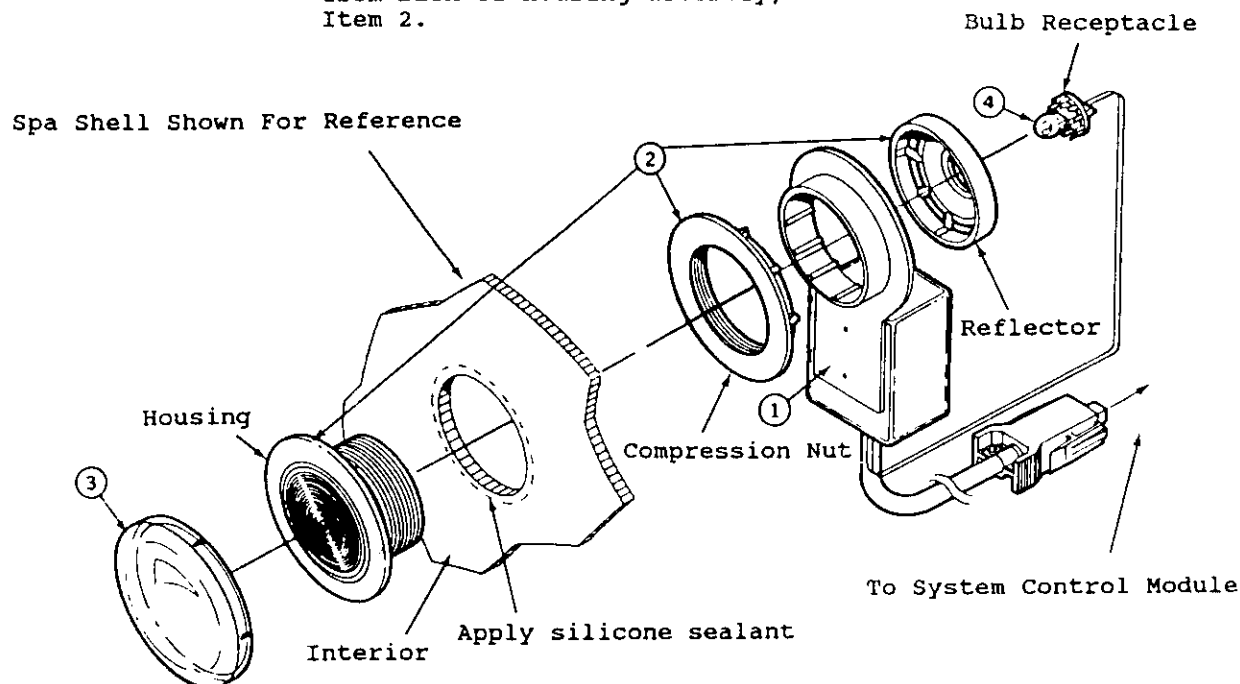


CORSICA

Model # 8200000
Issue Date: 9/91

SPA LIGHT AND TRANSFORMER ASSEMBLY

To replace bulb, Item 4, pull bulb receptacle straight out from back of housing assembly, Item 2.



NOTE: After installing housing and compression nut, mount transformer onto back of housing. After mounting transformer apply silicone sealant to exposed housing threads and attach the reflector.

ITEM	P/N	DESCRIPTION	QTY
1	7978000	Plug/Light Assembly, 13 Ft. Snap-In	1
2	8018000	Housing Assembly, Lens	1
3	* 6567000	Filters, Light	1
4	6611000	Lamp, 12 Volt, Spa Light	1

*When Item 3 is ordered, Item 4 is included.
Item 4 can be ordered individually.

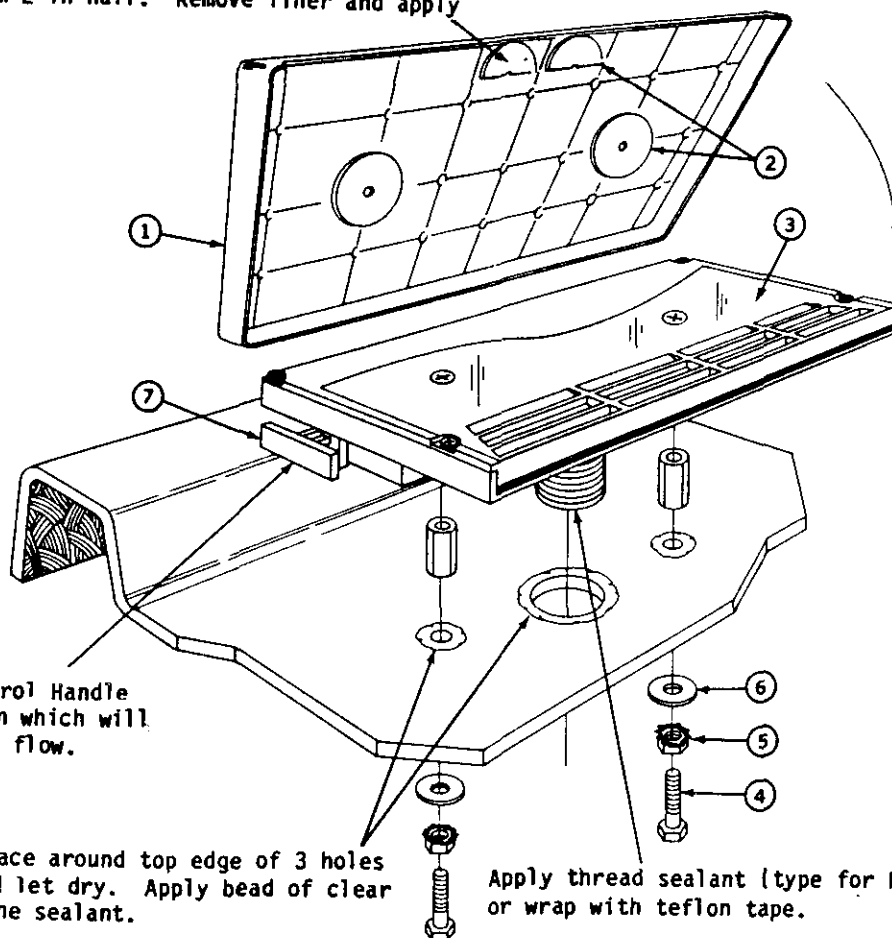


CORSICA

Model # 8200000
Issue Date: 9/91

WATER RAINBOW FILL SPOUT ASSEMBLY

Clean mating surfaces with alcohol and let dry.
Cut one Item 2 in half. Remove liner and apply
as shown.



NOTE: Flow Control Handle
shown in position which will
allow full water flow.

Clean shell surface around top edge of 3 holes
with alcohol and let dry. Apply bead of clear
or black silicone sealant.

Apply thread sealant (type for PVC plastic only)
or wrap with teflon tape.

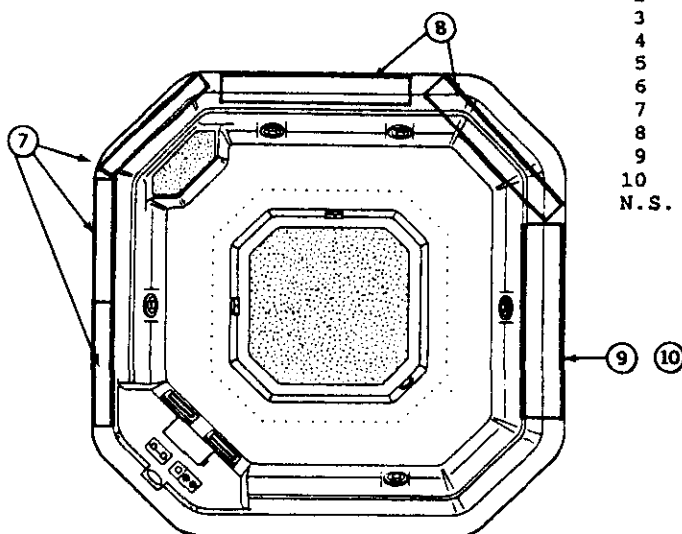
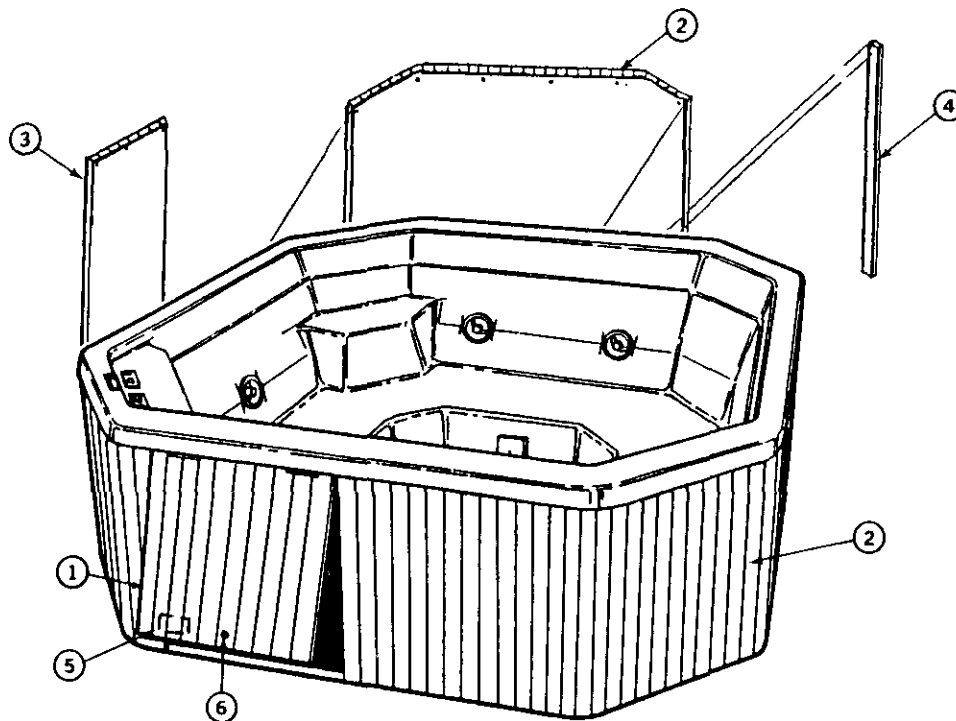
ITEM	P/N	DESCRIPTION	QTY
1	7537904	Water Rainbow Cover, Tan	1
1	7537914	Water Rainbow Cover, Almond	1
1	7537945	Water Rainbow Cover, Silver	1
2	5409000	Adhesive, Switch Cap	3
3	5999000	Fill Spout Assembly	1
4	3945832	Bolt, Hex 1/4-20 x 1.00\"L.	2
5	4034832	Nut, Locking Hd Kep Type 1/4-20	2
6	3982832	Washer, 1/4 Flt, Type A Pln Wd Ser	2
7	8676000	Repair Handle, Water Rainbow	1



CORSICA

Model # 8200000
Issue Date: 9/91

SKIRTS/FOAM BATTS/DOOR INTERLOCK



ITEM	P/N	DESCRIPTION	QTY
1	8051000	Door, Skirt, 24.25 x 26.38	1
2	8050000	Skirt, Flex Panel, 50 x 26.63	5
3	8306000	Skirt, Flex Panel, 16.13 x 26.63	1
4	7404000	Wood Slat	lea.
5	6357000	Magnet/Clip Assembly	1
6	9144000	Repair, Skirt Latch	1
7	9153000	Insert, Foam, Corsica	3
8	6645000	Insert, Foam	2
9	9046000	Insert, Foam, Upper	1
10	9047000	Insert, Foam, Lower	1
N.S.	7974000	Plug/Door Switch Assy, Snap-In	1

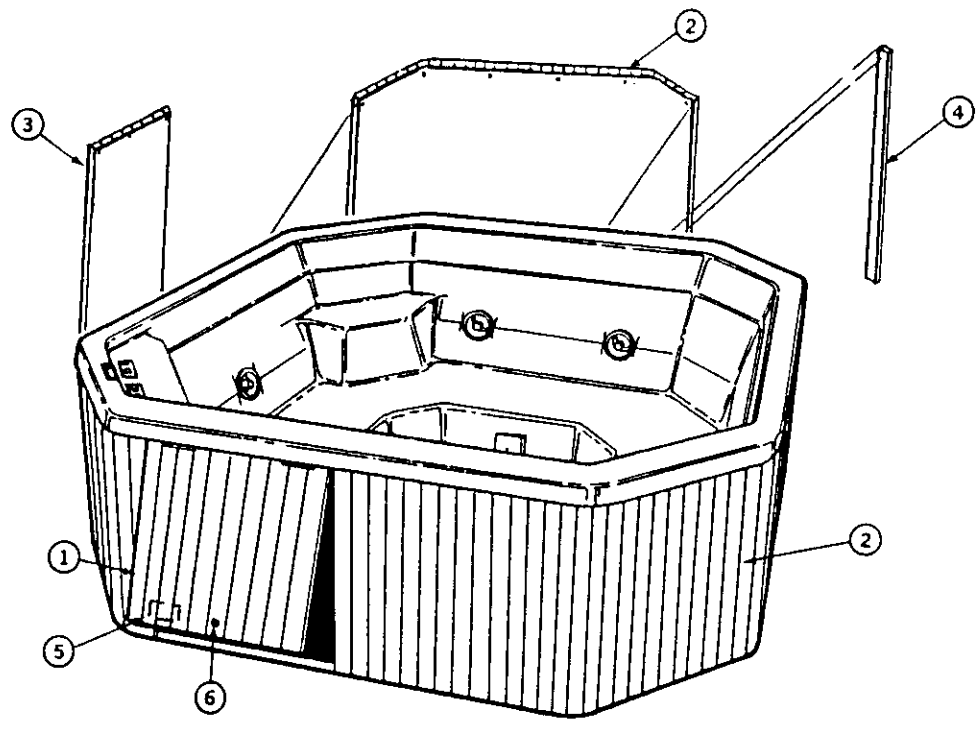
**CORSICA FOAM BATT
PLACEMENT**



Model 380

Model # B380000
Issue Date: 9/91

SKIRTS/DOOR INTERLOCK



ITEM	P/N	DESCRIPTION	QTY
1	8051000	Door, Skirt, 24.25 x 26.38	1
2	8050000	Skirt, Flex Panel, 50 x 26.63	5
3	8306000	Skirt, Flex Panel, 16.13 x 26.63	1
4	7404000	Wood Slat	lea.
5	6357000	Magnet/Clip Assembly	1
6	9144000	Repair, Skirt Latch	1
N.S.	7974000	Plug/Door Switch Assy, Snap-In	1

N.S.=Not Shown



OTHER ITEMS AVAILABLE

0840000	Heater, Gas, 151,000 BTU
1838848	Face Ring, AMH, Chrome
4120827	Face Ring, HTA, Chrome
5020000	Repair Kit, Almond, Acrylic
5055000	Repair Kit, Sandstone, Acrylic
5996827	Cover, Fill Spout, Chrome
6000827	Water Rainbow Fill Spout, Chrome
7232000	Repair Kit, Black Marble, Acrylic
8009000	Spa Light Kit
8237000	Spa Cover Assembly
8373000	Repair Test Plug Kit



PRODUCT SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.
USE INSTALLATION INSTRUCTIONS SUPPLIED WITH PRODUCT.

Jacuzzi Whirlpool Bath has obtained applicable code (standards) listings generally available on a national basis for products of this type. It is the responsibility of the installer/owner to determine specific local code compliance prior to installation of the product. Jacuzzi Whirlpool Bath makes no representation or warranty regarding, and will not be responsible for, any code compliance.

JACUZZI WHIRLPOOL BATH
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